



# Service Manual

**GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI**



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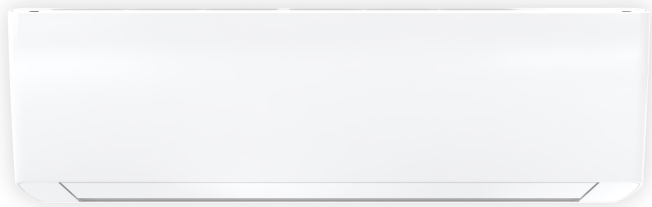
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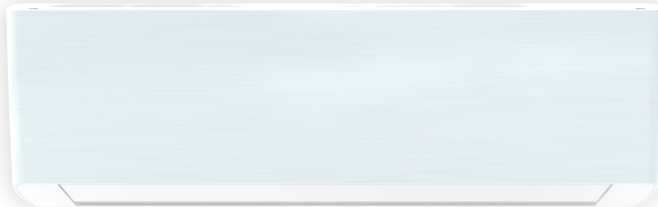
# 1. Summary

## Indoor Unit:

A1 panel



A2 panel (White stripe panel, white front case)



A2 panel (Black mirror surface panel, silver front case)



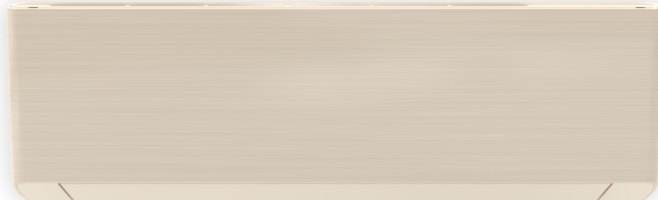
A2 panel (Black stripe panel, silver front case)



A2 panel (Black stripe panel, black front case)

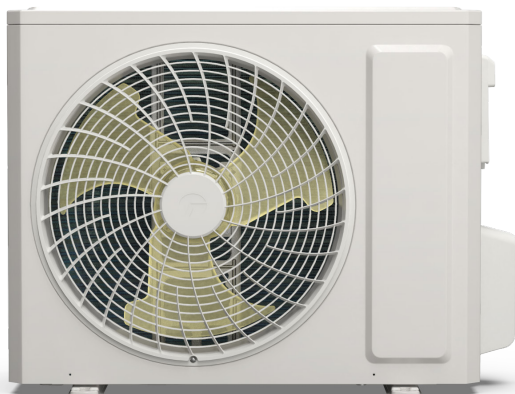


A2 panel (Champagne stripe panel, champagne front case)

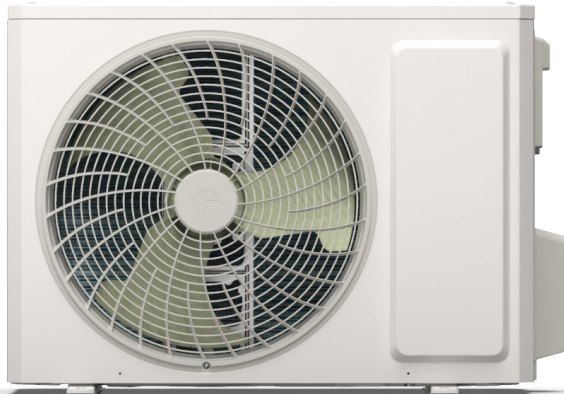


## Outdoor Unit:

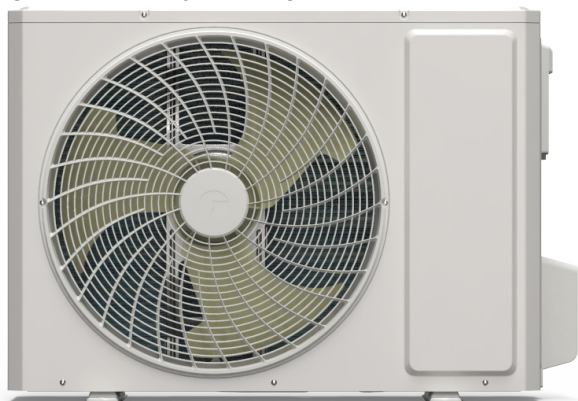
GWH09YCXB-K6DNA1C/O



GWH12YCXD-K6DNA1B/O



GWH18YDXF-K6DNA1B/O  
GWH24YEXF-K6DNA1D/O



## Remote Controller:

YAG1FB3(WiFi)



**Model list:**

No.	Model	Product code	Indoor model	Indoor product code	Outdoor model	Outdoor product code
1	GWH09YCXB-K6DNA1C	CB437004900	GWH09YCXB-K6DNA1C/I	CB437N04900	GWH09YCXB-K6DNA1C/O	CB437W04900
2		CB437004901				CB437W04901
3	GWH09YCXB-K6DNA2C	CB466003000	GWH09YCXB-K6DNA2C/I	CB466N03000		CB437W04900
4		CB466003001				CB466N03001
5		CB466003002				CB466N03002
6		CB466003003				CB466N03003
7	GWH12YCXD-K6DNA1B	CB437004500	GWH12YCXD-K6DNA1B/I	CB437N04500	GWH12YCXD-K6DNA1B/O	CB437W04500
8		CB437004501				CB437W04501
9	GWH12YCXD-K6DNA2B	CB466002900	GWH12YCXD-K6DNA2B/I	CB466N02900		CB437W04500
10		CB466002901				CB466N02901
11		CB466002902				CB466N02902
12		CB466002903				CB466N02903
13		CB466002904			CB466N02904	CB437W04501
14	GWH18YDXF-K6DNA1B	CB437004800	GWH18YDXF-K6DNA1B/I	CB437N04800	GWH18YDXF-K6DNA1B/O	CB437W04800
15		CB437004801				CB437W04801
16	GWH24YEXF-K6DNA1D	CB437004600	GWH24YEXF-K6DNA1D/I	CB437N04600	GWH24YEXF-K6DNA1D/O	CB437W04600
17		CB437004601				CB437W04601
18	GWH24YEXF-K6DNA2D	CB466003200	GWH24YEXF-K6DNA2D/I	CB466N03200		CB437W04600

## 2.1 Specification Sheet

Model			GWH09YCXB-K6DNA1C GWH09YCXB-K6DNA2C
Product Code			CB437004900 CB466003000
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	2700
Heating Capacity		W	3000
Cooling Power Input		W	600
Heating Power Input		W	680
Cooling Current Input		A	3.1
Heating Current Input		A	3.7
Rated Input		W	1600
Rated Cooling Current		A	6.3
Rated Heating Current		A	7.1
Air Flow Volume		m <sup>3</sup> /h	660/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	0.8
EER		W/W	4.5
COP		W/W	4.412
SEER		--	9
SCOP (Average/Warmer/Colder)		--	4.6/6.0/3.9
Application Area		m <sup>2</sup>	12-18
Indoor Unit	Model		GWH09YCXB-K6DNA1C/I GWH09YCXB-K6DNA2C/I
	Product Code		CB437N04900 CB466N03000
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1300/1150/1070/1000/850/700/650/500
	Heating Speed	r/min	1250/1100/1050/1000/950/900/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/38/36/34/30/26/22/19 Heating: 41/38/36/34/32/30/28
	Sound Power Level	dB (A)	Cooling: 58/52/50/48/44/40/36/33 Heating: 58/52/50/48/46/44/42
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH09YCXB-K6DNA1C/O	
	Outdoor Unit Product Code		CB437W04900	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXF-A082zC170	
	Compressor Oil		ZE-G;ES RB68GX or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		15
	Compressor RLA	A		2.56
	Compressor Power Input	W		756.6
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-15~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		666×38.1×527
	Fan Motor Speed	rpm		850
	Fan Motor Power Output	W		30
	Fan Motor RLA	A		0.4
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		1950
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ400
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		50
Sound Power Level (H/M/L)	dB (A)		62	
Dimension(WXHXD)	mm		732X555X330	
Dimension of Carton Box (LXWXH)	mm		791X373X590	
Dimension of Package(LXWXH)	mm		794X376X615	
Net Weight	kg		27	
Gross Weight	kg		29.5	
Refrigerant			R32	
Refrigerant Charge	kg		0.7	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	3/8	
	Max Distance Height	m	10	
	Max Distance Length	m	15	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH09YCXB-K6DNA1C GWH09YCXB-K6DNA2C
Product Code			CB437004901 CB466003001/CB466003002/CB466003003
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	2700
Heating Capacity		W	3000
Cooling Power Input		W	600
Heating Power Input		W	680
Cooling Current Input		A	3.1
Heating Current Input		A	3.7
Rated Input		W	1600
Rated Cooling Current		A	6.3
Rated Heating Current		A	7.1
Air Flow Volume		m <sup>3</sup> /h	660/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	0.8
EER		W/W	4.5
COP		W/W	4.412
SEER		W/W	9
SCOP (Average/Warmer/Colder)		--	4.6/6.0/3.9
Application Area		m <sup>2</sup>	12-18
Indoor Unit	Model		GWH09YCXB-K6DNA1C/I GWH09YCXB-K6DNA2C/I
	Product Code		CB437N04900 CB466N03001/CB466N03002/CB466N03003
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1300/1150/1070/1000/850/700/650/500
	Heating Speed	r/min	1250/1100/1050/1000/950/900/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 41/38/36/34/30/26/22/19 Heating: 41/38/36/34/32/30/28
	Sound Power Level	dB (A)	Cooling: 58/52/50/48/44/40/36/33 Heating: 58/52/50/48/46/44/42
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	



Outdoor Unit	Outdoor Unit Model		GWH09YCXB-K6DNA1C/O	
	Outdoor Unit Product Code		CB437W04901	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXF-A082zC170	
	Compressor Oil		ZE-G;ES RB68GX or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		15
	Compressor RLA	A		2.56
	Compressor Power Input	W		756.6
	Compressor Overload Protector			/
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		666×38.1×527
	Fan Motor Speed	rpm		850
	Fan Motor Power Output	W		30
	Fan Motor RLA	A		0.4
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		1950
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ400
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		50
Sound Power Level (H/M/L)	dB (A)		62	
Dimension(WXHXD)	mm		732X555X330	
Dimension of Carton Box (LXWXH)	mm		791X373X590	
Dimension of Package(LXWXH)	mm		794X376X615	
Net Weight	kg		27	
Gross Weight	kg		29.5	
Refrigerant			R32	
Refrigerant Charge	kg		0.7	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	3/8	
	Max Distance Height	m	10	
	Max Distance Length	m	15	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH12YCXD-K6DNA1B GWH12YCXD-K6DNA2B
Product Code			CB437004500 CB466002900
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	3500
Heating Capacity		W	3810
Cooling Power Input		W	875
Heating Power Input		W	952
Cooling Current Input		A	4.1
Heating Current Input		A	4.5
Rated Input		W	1850
Rated Cooling Current		A	7.3
Rated Heating Current		A	8
Air Flow Volume		m <sup>3</sup> /h	680/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	1.4
EER		W/W	4
COP		W/W	4
SEER		W/W	8.5
SCOP (Average/Warmer/Colder)		--	4.4/5.4/3.5
Application Area		m <sup>2</sup>	16-24
Indoor Unit	Model		GWH12YCXD-K6DNA1B/I GWH12YCXD-K6DNA2B/I
	Product Code		CB437N04500 CB466N02900
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750/500
	Heating Speed	r/min	1350/1200/1140/1080/1020/960/900
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/35/32/29/23/19 Heating: 43/39/38/36/33/31/29
	Sound Power Level	dB (A)	Cooling: 58/53/51/49/46/43/37/33 Heating: 58/53/52/50/47/45/43
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH12YCXD-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04500
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD
	Compressor Model		FTz-AN108ACBD
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.4
	Compressor Power Input	W	/
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	761.5×38.1×528
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ420
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	52
Sound Power Level (H/M/L)	dB (A)	64	
Dimension(WXHXD)	mm	802X555X350	
Dimension of Carton Box (LXWXH)	mm	869X395X594	
Dimension of Package(LXWXH)	mm	872X398X620	
Net Weight	kg	29	
Gross Weight	kg	31.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.8	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH12YCXD-K6DNA1B GWH12YCXD-K6DNA2B
Product Code			CB437004501 CB466002901/CB466002902/CB466002903/CB466002904
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	3500
Heating Capacity		W	3810
Cooling Power Input		W	875
Heating Power Input		W	952
Cooling Current Input		A	4.1
Heating Current Input		A	4.5
Rated Input		W	1850
Rated Cooling Current		A	7.3
Rated Heating Current		A	8
Air Flow Volume		m <sup>3</sup> /h	680/590/540/490/450/420/390/180
Dehumidifying Volume		L/h	1.4
EER		W/W	4
COP		W/W	4
SEER		W/W	8.5
SCOP (Average/Warmer/Colder)		--	4.4/5.4/3.5
Application Area		m <sup>2</sup>	16-24
Indoor Unit	Model		GWH12YCXD-K6DNA1B/I GWH12YCXD-K6DNA2B/I
	Product Code		CB437N04500 CB466N02901/CB466N02902/CB466N02903/CB466N02904
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98×633
	Cooling Speed	r/min	1350/1200/1120/1050/950/850/750/500
	Heating Speed	r/min	1350/1200/1140/1080/1020/960/900
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.09
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	635×22.8×306.3
	Swing Motor Model		MP24EB/MP24HF
	Swing Motor Power Output	W	1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/39/37/35/32/29/23/19 Heating: 43/39/38/36/33/31/29
	Sound Power Level	dB (A)	Cooling: 58/53/51/49/46/43/37/33 Heating: 58/53/52/50/47/45/43
	Dimension (WXHXD)	mm	865X290X210
	Dimension of Carton Box (LXWXH)	mm	928X278X364
Dimension of Package (LXWXH)	mm	931X281X379	
Net Weight	kg	10.5	
Gross Weight	kg	12.5	

Outdoor Unit	Outdoor Unit Model		GWH12YCXD-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04501
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD
	Compressor Model		FTz-AN108ACBD
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.4
	Compressor Power Input	W	/
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	761.5×38.1×528
	Fan Motor Speed	rpm	850
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.4
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ420
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	52
Sound Power Level (H/M/L)	dB (A)	64	
Dimension(WXHXD)	mm	802X555X350	
Dimension of Carton Box (LXWXH)	mm	869X395X594	
Dimension of Package(LXWXH)	mm	872X398X620	
Net Weight	kg	29	
Gross Weight	kg	31.5	
Refrigerant		R32	
Refrigerant Charge	kg	0.8	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	3/8
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1B
Product Code			CB437004800
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m <sup>3</sup> /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.8
EER		W/W	3.75
COP		W/W	4.2
SEER		W/W	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m <sup>2</sup>	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1B/I
	Product Code		CB437N04800
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46 Heating: 60/58/57/56/54/52/48
	Dimension (WXHxD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	16	

Outdoor Unit	Outdoor Unit Model		GWH18YDXF-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04800
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO. LTD.
	Compressor Model		FTz-SM151AXB
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA	A	18
	Compressor RLA	A	6.06
	Compressor Power Input	W	1330
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-15~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.65
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	3600
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	57
Sound Power Level (H/M/L)	dB (A)	64	
Dimension(WXHXD)	mm	958X660X402	
Dimension of Carton Box (LXWXH)	mm	1029X453X715	
Dimension of Package(LXWXH)	mm	1032X456X737	
Net Weight	kg	42	
Gross Weight	kg	46.5	
Refrigerant		R32	
Refrigerant Charge	kg	1	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH18YDXF-K6DNA1B
Product Code			CB437004801
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	5300
Heating Capacity		W	5600
Cooling Power Input		W	1413
Heating Power Input		W	1333
Cooling Current Input		A	6.5
Heating Current Input		A	6.2
Rated Input		W	2500
Rated Cooling Current		A	11.5
Rated Heating Current		A	12.5
Air Flow Volume		m <sup>3</sup> /h	850/750/680/610/570/520/460
Dehumidifying Volume		L/h	1.8
EER		W/W	3.75
COP		W/W	4.2
SEER		W/W	7.6
SCOP (Average/Warmer/Colder)		--	4.3/5.7/3.5
Application Area		m <sup>2</sup>	23-34
Indoor Unit	Model		GWH18YDXF-K6DNA1B/I
	Product Code		CB437N04800
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106×706
	Cooling Speed	r/min	1230/1170/1100/1020/960/880/800/550
	Heating Speed	r/min	1400/1270/1200/1130/1050/980/900
	Fan Motor Power Output	W	45
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715×25.4×304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 43/41/39/37/35/32/31 Heating: 47/45/42/40/38/36/33
	Sound Power Level	dB (A)	Cooling: 60/57/55/54/52/50/46 Heating: 60/58/57/56/54/52/48
	Dimension (WXHXD)	mm	996X301X225
	Dimension of Carton Box (LXWXH)	mm	1057X377X307
Dimension of Package (LXWXH)	mm	1060X380X322	
Net Weight	kg	13	
Gross Weight	kg	16	



Outdoor Unit	Outdoor Unit Model		GWH18YDXF-K6DNA1B/O
	Outdoor Unit Product Code		CB437W04801
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO. LTD.
	Compressor Model		FTz-SM151AXB
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	18
	Compressor RLA	A	6.06
	Compressor Power Input	W	1330
	Compressor Overload Protector		/
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~50
	Heating Operation Ambient Temperature Range	°C	-25~30
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXDXW)	mm	839×38.1×616
	Fan Motor Speed	rpm	800
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.65
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	3600
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	57
Sound Power Level (H/M/L)	dB (A)	64	
Dimension(WXHXD)	mm	958X660X402	
Dimension of Carton Box (LXWXH)	mm	1029X453X715	
Dimension of Package(LXWXH)	mm	1032X456X737	
Net Weight	kg	42	
Gross Weight	kg	46.5	
Refrigerant		R32	
Refrigerant Charge	kg	1	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	inch	1/4
	Outer Diameter Gas Pipe	inch	1/2
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH24YEXF-K6DNA1D GWH24YEXF-K6DNA2D
Product Code			CB437004600 CB466003200
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	7100
Heating Capacity		W	7800
Cooling Power Input		W	2030
Heating Power Input		W	2000
Cooling Current Input		A	9
Heating Current Input		A	9.3
Rated Input		W	3000
Rated Cooling Current		A	13
Rated Heating Current		A	13.5
Air Flow Volume		m <sup>3</sup> /h	1250/1100/1000/950/900/850/800/600
Dehumidifying Volume		L/h	2.4
EER		W/W	3.5
COP		W/W	3.9
SEER		W/W	7
SCOP (Average/Warmer/Colder)		--	4.2/5.4/3.4
Application Area		m <sup>2</sup>	27-42
Indoor Unit	Model		GWH24YEXF-K6DNA1D/I GWH24YEXF-K6DNA2D/I
	Product Code		CB437N04600 CB466N03200
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP24HF/MP35CP
	Swing Motor Power Output	W	1.5/2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/36/33/27 Heating: 50/47/43/41/40/36/35
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHxD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16	
Gross Weight	kg	19.5	

Outdoor Unit	Outdoor Unit Model		GWH24YEXF-K6DNA1D/O	
	Outdoor Unit Product Code		CB437W04600	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO,LTD.	
	Compressor Model		QXFS-M180zX170	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Twin Rotary	
	Compressor LRA.	A		35
	Compressor RLA	A		3.5
	Compressor Power Input	W		1610
	Compressor Overload Protector			KSD115°C HPC115/95U1
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-15~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		59
Sound Power Level (H/M/L)	dB (A)		70	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42.5	
Gross Weight	kg		47	
Refrigerant			R32	
Refrigerant Charge	kg		1.5	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	40	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	5/8	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			GWH24YEXF-K6DNA1D
Product Code			CB437004601
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity		W	7100
Heating Capacity		W	7800
Cooling Power Input		W	2030
Heating Power Input		W	2000
Cooling Current Input		A	9
Heating Current Input		A	9.3
Rated Input		W	3000
Rated Cooling Current		A	13
Rated Heating Current		A	13.5
Air Flow Volume		m <sup>3</sup> /h	1250/1100/1000/950/900/850/800/600
Dehumidifying Volume		L/h	2.4
EER		W/W	3.5
COP		W/W	3.9
SEER		W/W	7
SCOP (Average/Warmer/Colder)		--	4.2/5.4/3.4
Application Area		m <sup>2</sup>	27-42
Indoor Unit	Model		GWH24YEXF-K6DNA1D/I
	Product Code		CB437N04600
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108×830
	Cooling Speed	r/min	1250/1100/1000/950/900/850/800
	Heating Speed	r/min	1400/1250/1100/1050/1000/900/850
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	0.24
	Fan Motor Capacitor	μF	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	845×25.4×342.9
	Swing Motor Model		MP24HF/MP35CP
	Swing Motor Power Output	W	1.5/2.5
	Fuse Current	A	3.15
	Sound Pressure Level	dB (A)	Cooling: 48/44/41/40/38/36/33/27 Heating: 50/47/43/41/40/36/35
	Sound Power Level	dB (A)	Cooling: 64/59/56/55/53/51/48/42 Heating: 64/62/58/56/55/51/50
	Dimension (WXHxD)	mm	1101X327X249
	Dimension of Carton Box (LXWXH)	mm	1164X402X339
Dimension of Package (LXWXH)	mm	1167X405X354	
Net Weight	kg	16	
Gross Weight	kg	19.5	

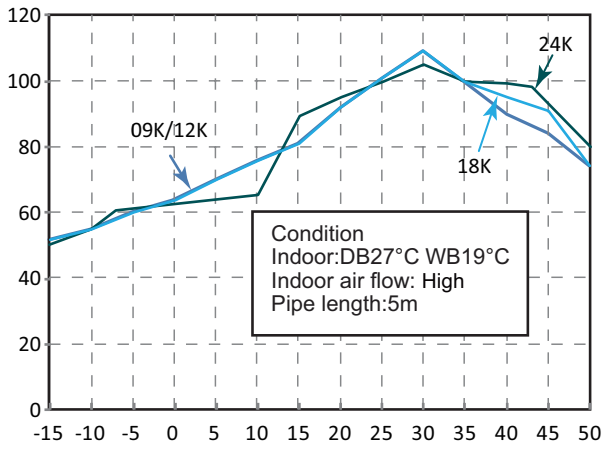
Outdoor Unit	Outdoor Unit Model		GWH24YEXF-K6DNA1D/O	
	Outdoor Unit Product Code		CB437W04601	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO,LTD.	
	Compressor Model		QXFS-M180zX170	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Twin Rotary	
	Compressor LRA.	A		35
	Compressor RLA	A		3.5
	Compressor Power Input	W		1610
	Compressor Overload Protector			KSD115°C HPC115/95U1
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~50
	Heating Operation Ambient Temperature Range	°C		-25~30
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		839×38.1×616
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.65
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3600
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		59
Sound Power Level (H/M/L)	dB (A)		70	
Dimension(WXHXD)	mm		958X660X402	
Dimension of Carton Box (LXWXH)	mm		1029X453X715	
Dimension of Package(LXWXH)	mm		1032X456X737	
Net Weight	kg		42.5	
Gross Weight	kg		47	
Refrigerant			R32	
Refrigerant Charge	kg		1.5	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	40	
	Outer Diameter Liquid Pipe	inch	1/4	
	Outer Diameter Gas Pipe	inch	5/8	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

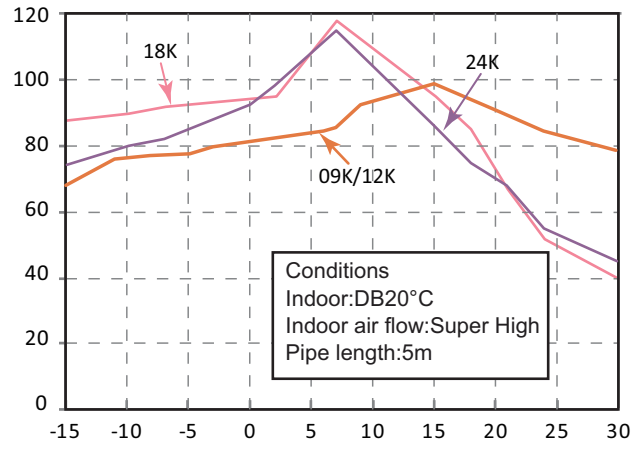
## 2.2 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is  $-15^{\circ}\text{C}\sim 30^{\circ}\text{C}$

Cooling

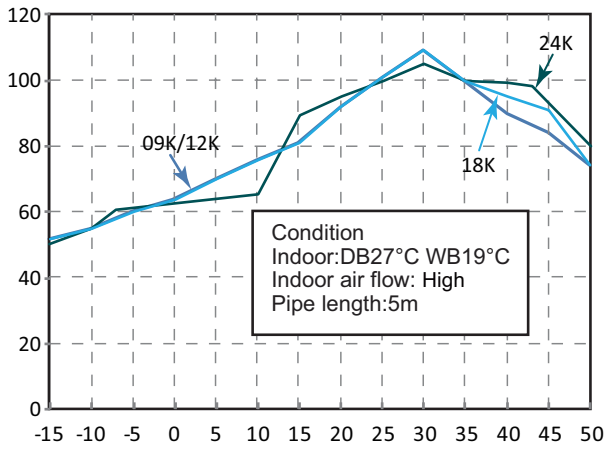


Heating

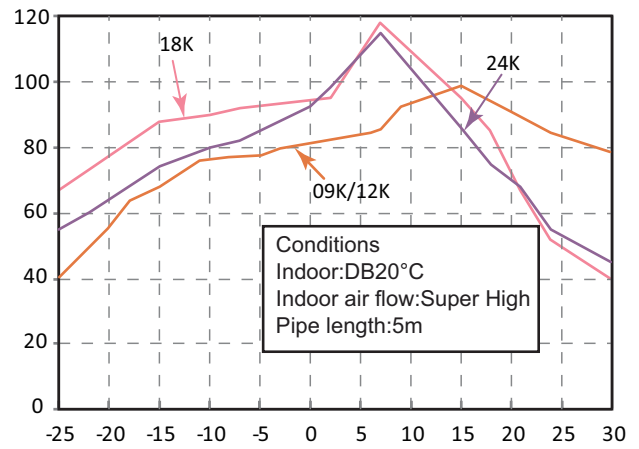


Heating operation ambient temperature range is  $-25^{\circ}\text{C}\sim 30^{\circ}\text{C}$

Cooling



Heating



## 2.3 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit
Indoor	Outdoor			T1 (°C)	T2 (°C)		
27/19	35/24	09K	P (MPa)	12 ~ 15	65 ~ 38	Super High	High
27/19	35/24	12K	0.8~1.1	12 ~ 14	75 ~ 37	Super High	High
27/19	35/24	18K	0.9~1.1	12 ~ 14	75 ~ 37	Super High	High
27/19	35/24	24K	0.9~1.1	12 ~ 14	75 ~ 37	Super High	High

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit
Indoor	Outdoor			T1 (°C)	T2 (°C)		
20/-	7/6	09K	P (MPa)	68 ~ 30	2 ~ 5	Super High	High
20/-	7/6	12K	2.8~3.2	70 ~ 35	2 ~ 4	Super High	High
20/-	7/6	18K	2.2~2.4	70 ~ 40	1 ~ 5	Super High	High
20/-	7/6	24K	2.2~2.4	70 ~ 35	2 ~ 4	Super High	High

### Instruction:

T1: Inlet and outlet pipe temperature of evaporator

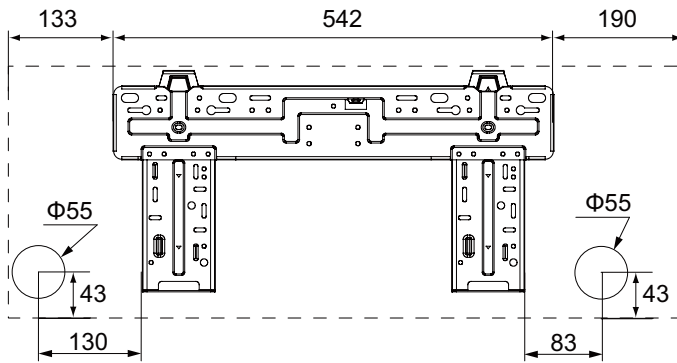
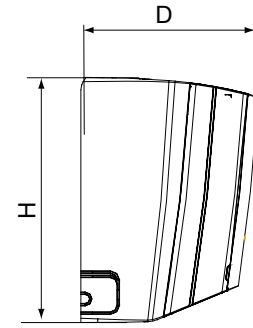
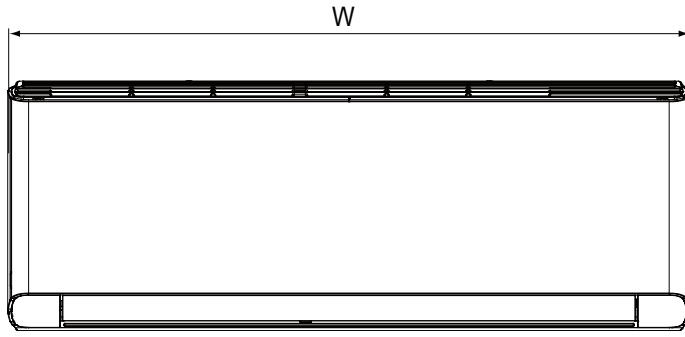
T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

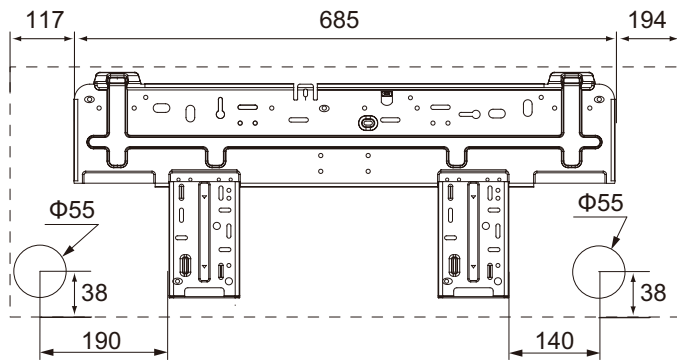
Connection pipe length: 5 m.

# 3. Outline Dimension Diagram

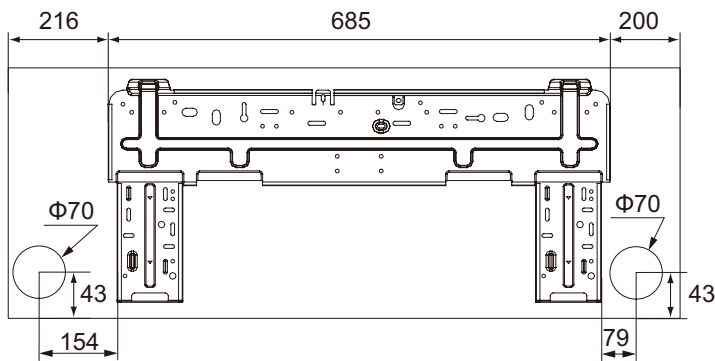
## 3.1 Indoor Unit



YC



YD



YE

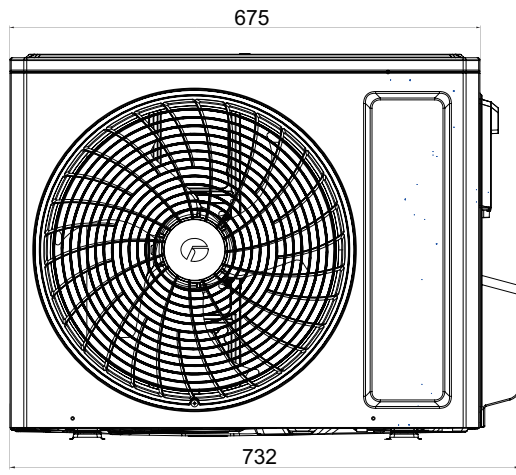
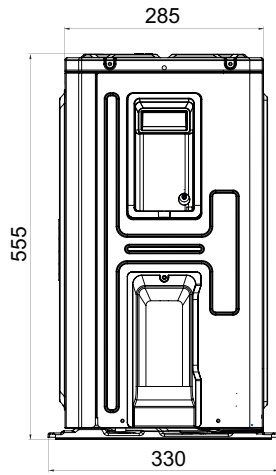
Unit:mm

Model	W	H	D
YC	865	290	210
YD	996	301	225
YE	1101	327	249

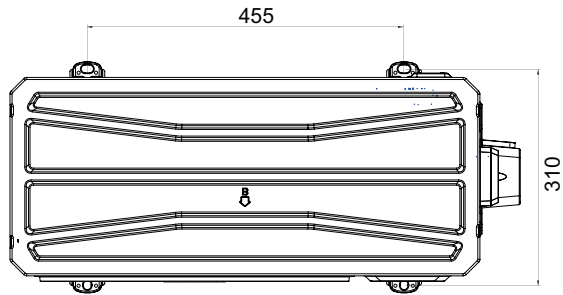


## 3.2 Outdoor Unit

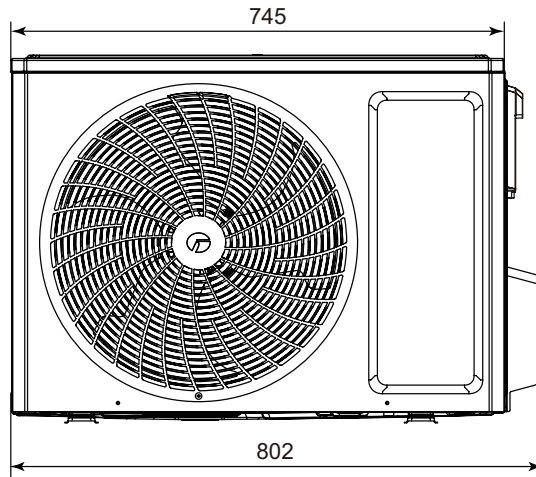
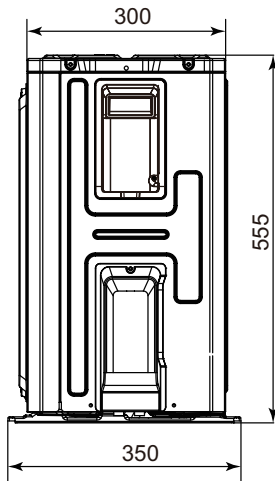
GWH09YCXB-K6DNA1C/O



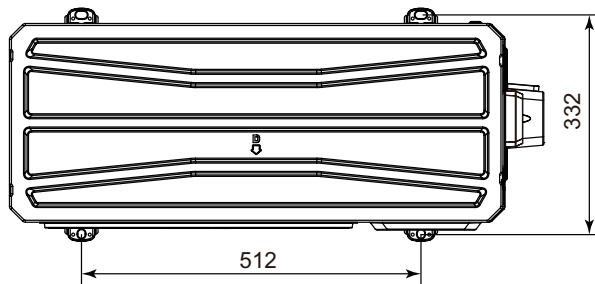
Unit:mm



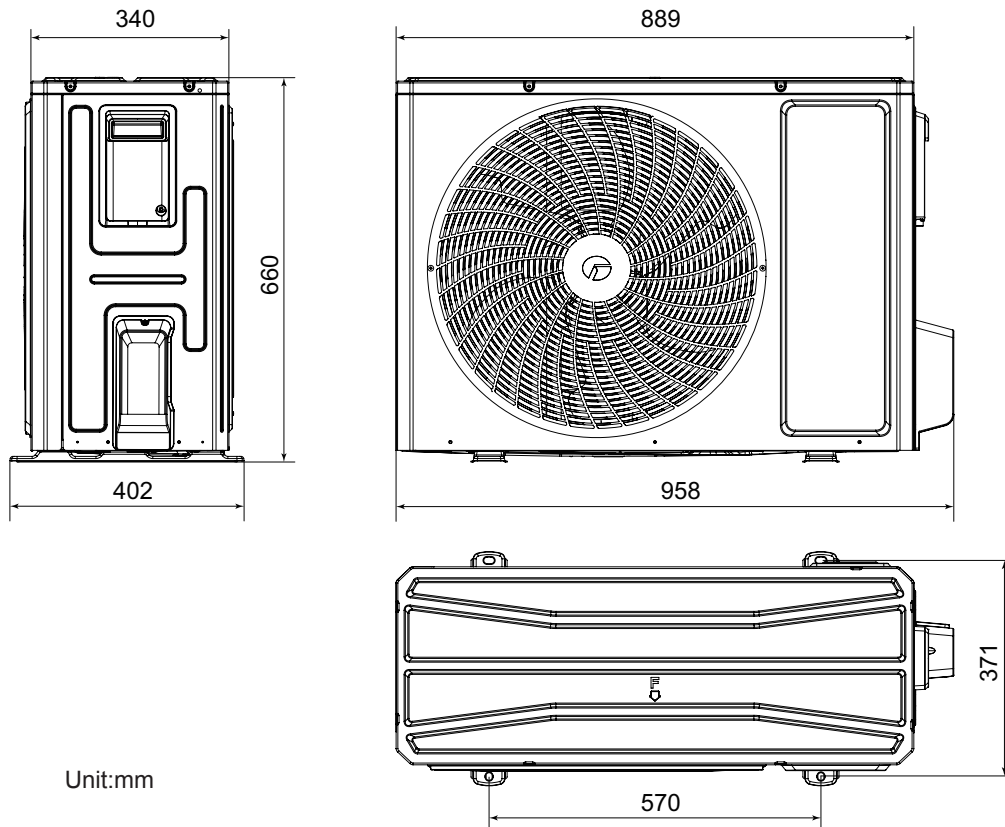
GWH12YCXD-K6DNA1B/O



Unit:mm



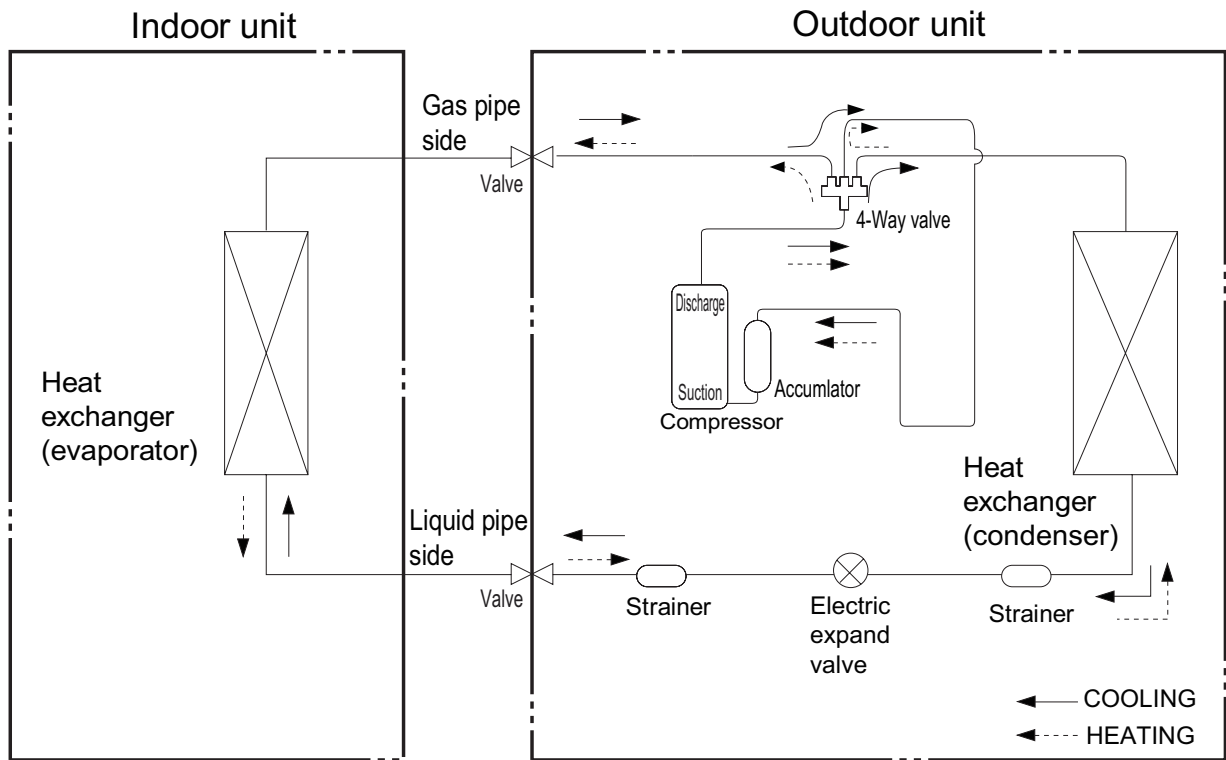
GWH18YDXF-K6DNA1B/O GWH24YEXF-K6DNA1D/O



Unit:mm

# 4. Refrigerant System Diagram

## Heat pump model



Connection pipe specification:

Liquid pipe: 1/4"

Gas pipe: 3/8" for 09K / 12K  
1/2" for 18K  
5/8" for 24K

# 5. Electrical Part

## 5.1 Wiring Diagram

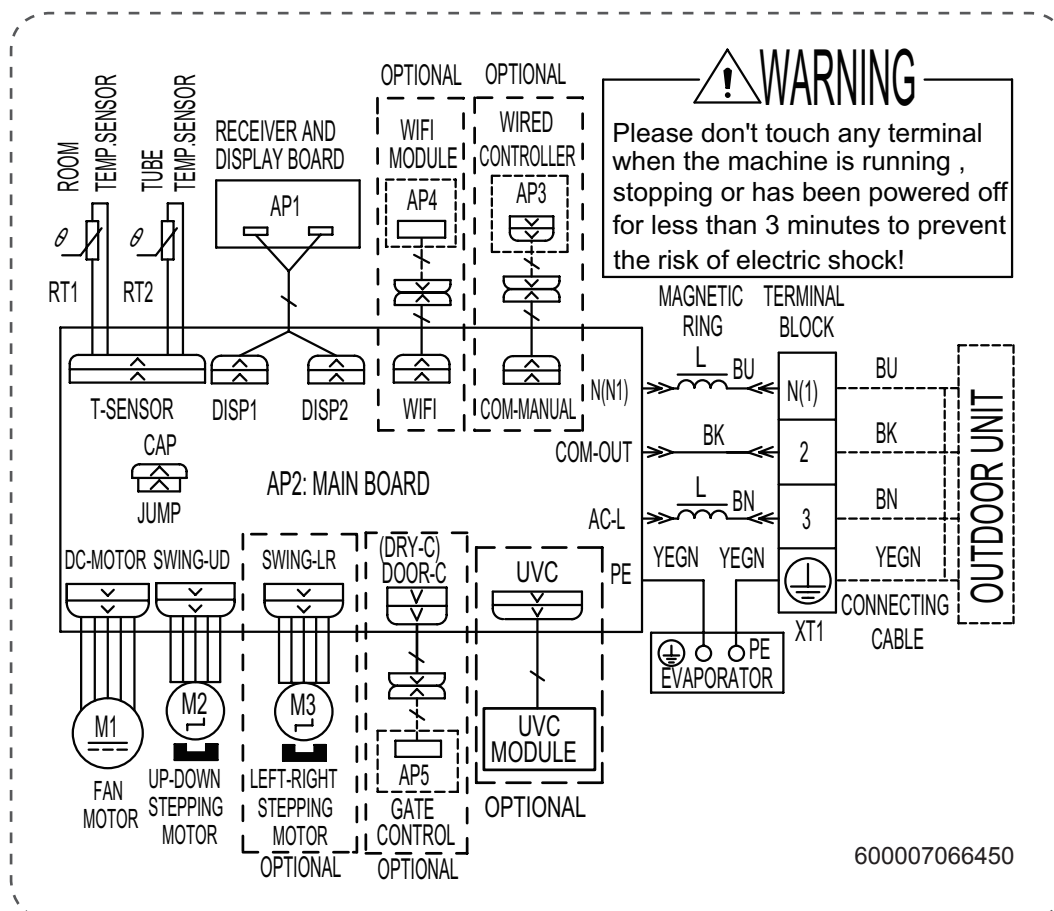
### • Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lever for this model.

### • Indoor Unit

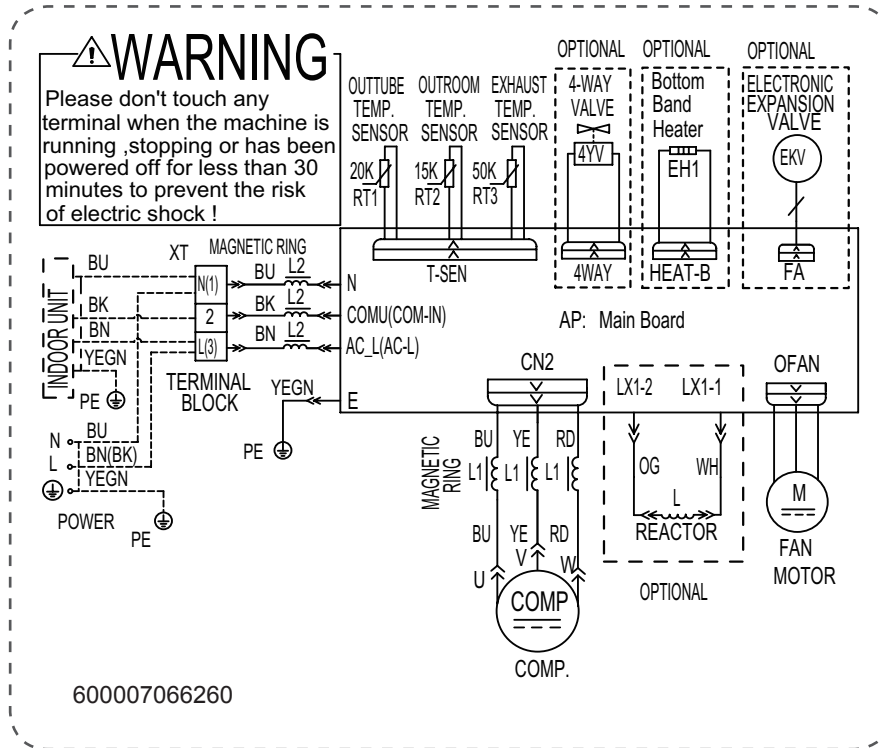
GWH09YCXB-K6DNA1C/I GWH09YCXB-K6DNA2C/I(CB466N03001/CB466N03002/CB466N03003) GWH12YCXD-K6DNA1B/I GWH12YCXD-K6DNA2B/I(CB466N02901/CB466N02902/CB466N02903/CB466N02904)



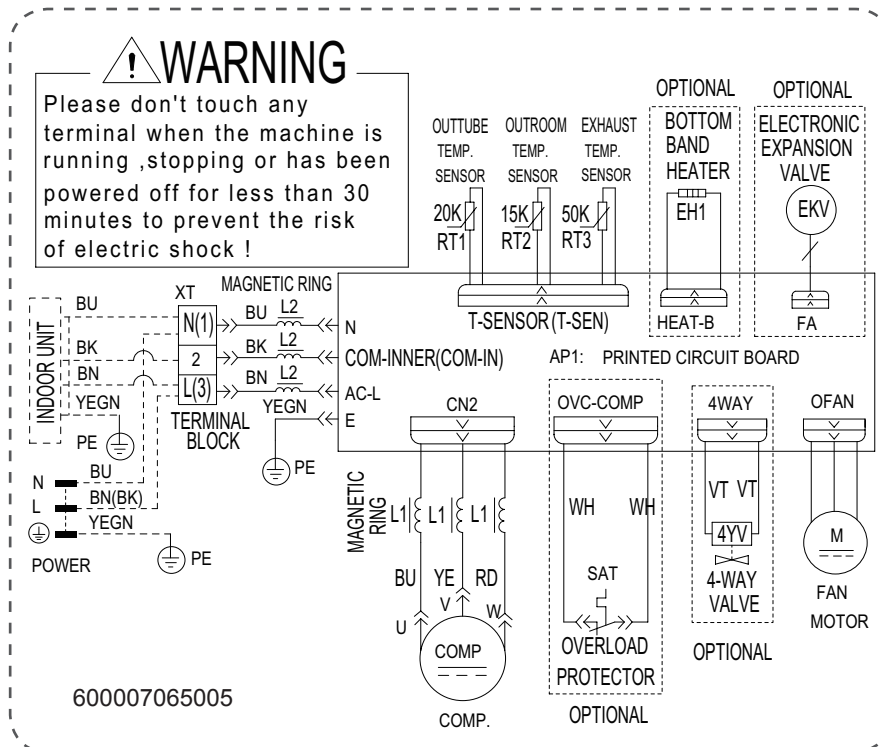


● Outdoor Unit

GWH09YCXB-K6DNA1C/O GWH12YCXD-K6DNA1B/O



GWH18YDXF-K6DNA1B/O GWH24YEXF-K6DNA1D/O

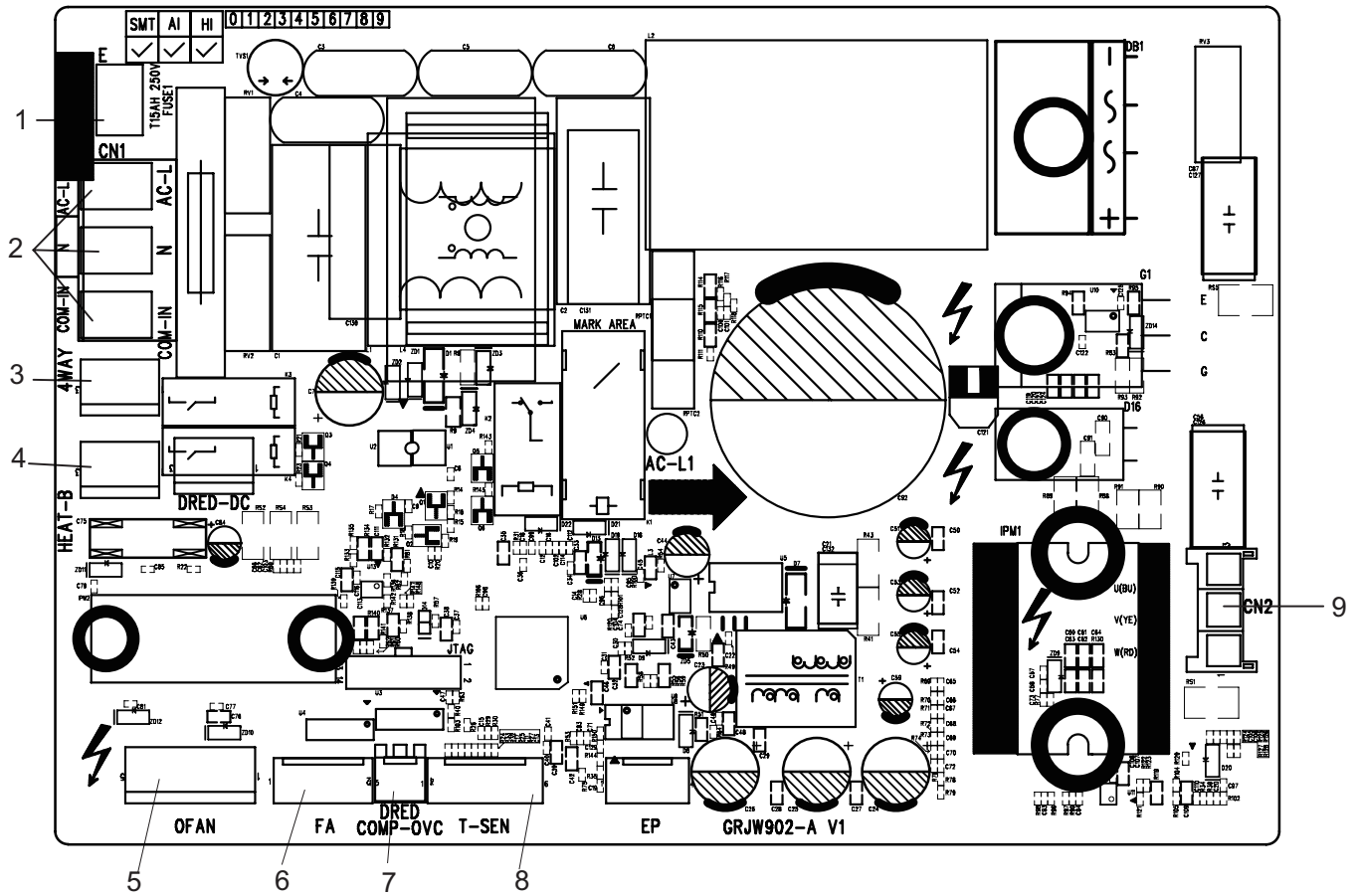


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.



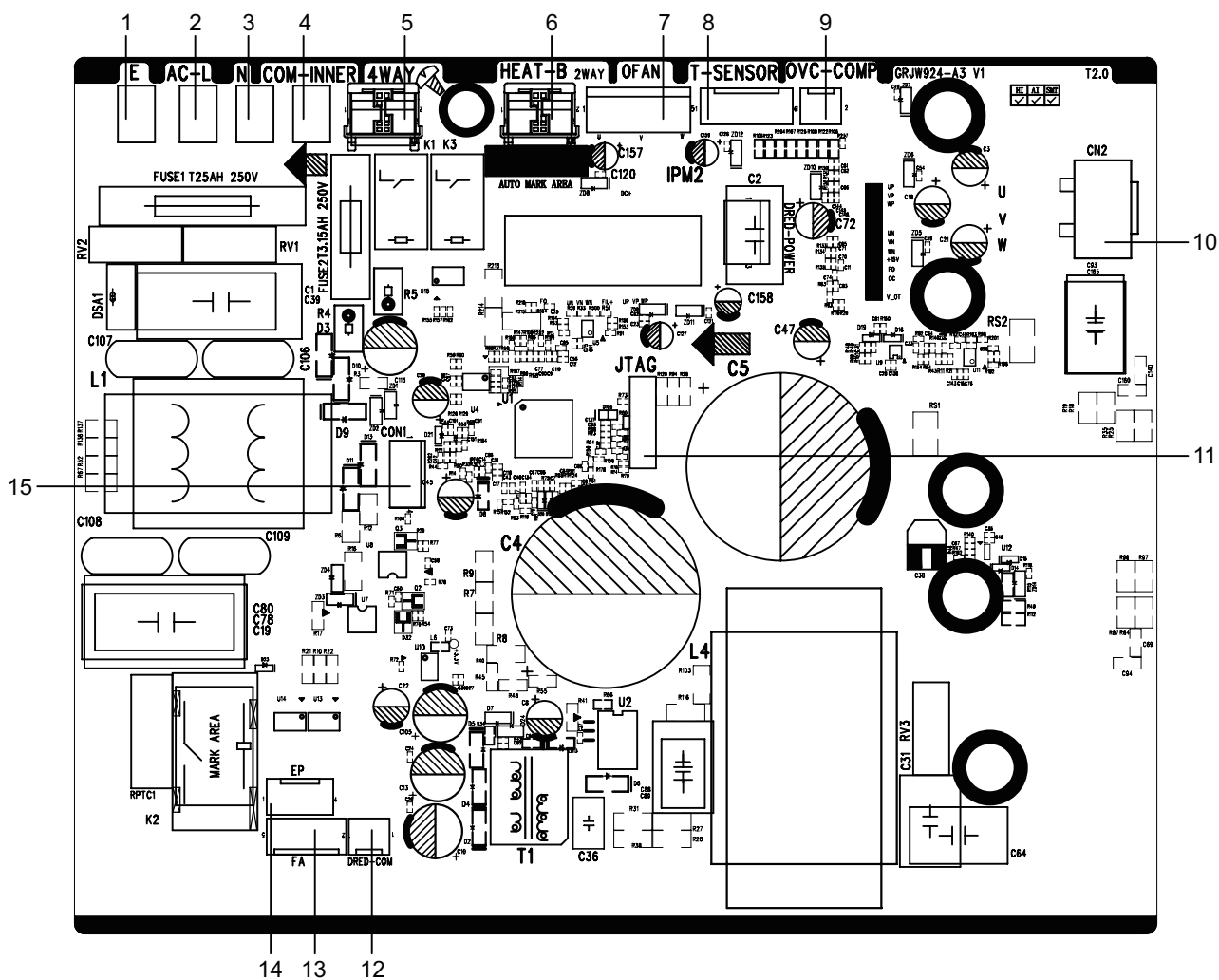
# Outdoor Unit

GWH09YCXB-K6DNA1C/O GWH12YCXD-K6DNA1B/O



No.	Name
1	Earthing wire
2	Neutral wire, live wire and communication cable
3	4-way valve
4	Electric heating belt of chasssis
5	Outdoor fan
6	Electronic expansion valve
7	Overload
8	Temperature sensor
9	Three-phase terminal of compressor





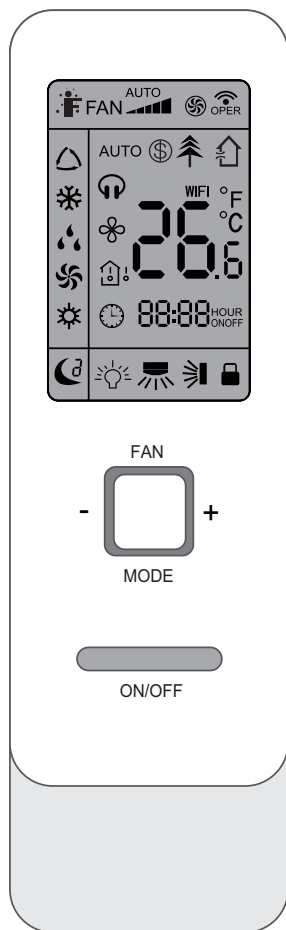
No.	Name
1	Eathing wire
2	Live wire
3	Neutral wire
4	Communication cable
5	4-way valve
6	Electric heating belt of chassis / 2-way valve
7	DC fan
8	Temperature sensor

No.	Name
9	Overload
10	Terminal of compressor
11	Program debugging interface
12	DRED interface
13	Electronic expansion valve interface
14	E disk interface
15	Monitor interface

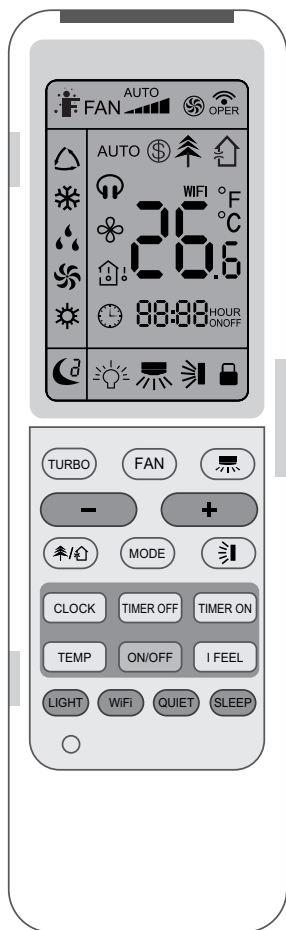
# 6. Function and Control

## 6.1 Remote Controller Introduction for YAG1FB3(WiFi)

### Buttons on remote controller



(before opening cover)



(after opening cover)

### Buttons on remote controller

	I feel
	Set fan speed
	Turbo mode
	Send signal
	Auto mode
	Cool mode
	Dry mode
	Fan mode
	Heat mode
	Sleep mode
	8°C heating function
	Health mode
	Scavenging function
	WiFi function
	Quiet
	X-FAN function
	Set temp.
	Indoor ambient temp.
	Outdoor ambient temp.
	Clock
	Set temperature
	Set time
	TIMER ON / TIMER OFF
	Light
	Left & right swing
	Up & down swing
	Child lock

### Introduction for buttons on remote controller

#### NOTICE:

- This is a general use remote controller. It could be used for the air conditioner with multifunction. For the functions which the model doesn't have, if press the corresponding button on the remote controller, the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator "ON" is ON. After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "Signal" on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.
- Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time);

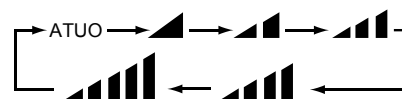
Under on status, the display will show the corresponding set function icons.

#### 1. ON/OFF button

Press this button to turn on the unit. Press this button again to turn off the unit.

#### 2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, auto fan speed is default. Under dry mode, low fan speed only can be set up.



▲ Low fan    ▲▲ Medium-low fan    ▲▲▲ Medium fan  
 ▲▲▲▲ Medium-high fan    ▲▲▲▲▲ High fan

## NOTICE:

- It's low fan speed under dry mode.
- X-FAN function: Hold fan speed button for 2s in cool or dry mode, the icon "☼" is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in auto, fan or heat mode.
- This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.
- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for a few minutes. At low speed. In this period, hold fan speed button for 2s to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

### 3. MODE button

Press this button, auto, cool, dry, fan, heat mode can be selected circularly. Auto mode is default while power on. Under heat mode, the initial value is 28°C(82°F). Under other modes, the initial value is 25°C(77°F).



## NOTICE:

- Only for cooling and heating unit. As for cooling only unit, it won't have any action when it receives the signal of heating operation.

### 4. - / + button

Press " + " or " - " button once increase or decrease set temperature 0.1°C(°F). Holding " + " or " - " button, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly.

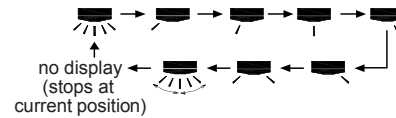
When setting TIMER ON, TIMER OFF or CLOCK, press " + " or " - " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

### 5. TURBO button



Press this button to activate / deactivate the Turbo function which enables the unit to reach the preset temperature in the shortest time. In cool mode, the unit will blow strong cooling air at super high fan speed. In heat mode, the unit will blow strong heating air at super high fan speed.

### 6. Swing button

Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:

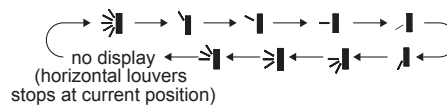












## NOTICE:

- Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under left and right swing mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.






### 7. Swing Angle button

Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:





- When selecting "  ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "  ,  ,  ,  ,  ", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting "  ,  ,  ", air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
- Hold "  " button above 2s to set your required swing angle. When reaching your required angle, release the button.

## NOTICE:

- "  ,  ,  " may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically. Press this button continuously for more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit present position of guide louver will be kept immediately.
- Under up and down swing mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

### 8. CLOCK button

Press this button, the clock can be set up, signal  blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During blinking, repress the clock button, signal  will be constantly displayed and it denotes the setting

succeeded. After powered on, 12:00 is defaulted to display and signal 🕒 will be displayed. If there is signal 🕒 be displayed that denotes the current time value is clock value, otherwise is timer value.

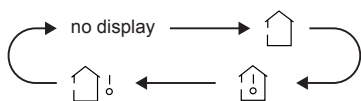
#### 9. **TIMER OFF / TIMER ON** button

- **Timer On setting:** Signal "ON" will blink and display, signal 🕒 will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the tens place of minute at 2.5 seconds speed and carry. During 5s blink, press the timer on button, the timer setting succeeds. The timer on has been set up, repress the timer on button, the timer on will be canceled. Before setting the timer, please adjust the clock to the current actual time.

- **Timer Off setting:** Signal "OFF" will blink and display, signal 🕒 will conceal, the numerical section will become the timer off setting status. The method of setting is the same as for TIMER ON.

#### 10. **TEMP** button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller selected circularly as below:



When selecting "🏠" with remote controller or no display, temperature indicator on indoor unit displays set temperature. When selecting "🏠" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature; When selecting "🏠☀️" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Attention: When displaying the outdoor ambient, the displaying range is 0-60°C. When it goes beyond the range, it keeps the threshold data (The smallest — 0°C and the largest 60°C).

Warm tips: When operating buttons on the cover please make sure the cover is closed completely.

#### NOTICE:

- Outdoor temperature display is not available for some models. At that time, indoor unit receives "🏠☀️" signal, while it displays indoor set temperature.

#### 11. **🏠/🏠** button

Press this button to achieve the on and off of health and scavenging functions in operation status. Press this button for the first time to start scavenging function simultaneously; LCD displays "🏠". Press the button for the second time to start health and scavenging functions simultaneously; LCD displays "🏠" and "🌿". Press this button for the third time to quit health and scavenging functions simultaneously. Press the button for the fourth time to start health function; LCD display "🌿".

Press this button again to repeat the operation above.

#### NOTICE:

- This function is applicable to partial of models.

#### 12. **I FEEL** button

Press this button to start I FEEL function and "🌡️" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "🌡️" will disappear.

Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature. When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

#### 13. **LIGHT** button

Press this button to turn off display light on indoor unit. "🌞" icon on remote controller disappears. Press this button again to turn on display light. "🌞" icon is displayed.

#### 14. **WiFi** button

Press "WiFi" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the "WiFi" icon will be displayed on remote controller; Under status of unit off, long press "MODE" and "WiFi" buttons simultaneously for 1s, remote controller will send WIFI reset code and then the WIFI function will be turned on. WIFI function is defaulted OFF after energization of the remote controller.

#### NOTICE:

- This function is applicable to partial of models.

#### 15. **QUIET** button




Press this button, the Quiet status is under the Auto Quiet mode (display "🔇" and "AUTO" signal ) and Quiet mode (display "🔇" signal) and Quiet OFF (there is no signal of "🔇" displayed). After powered on, the Quiet OFF is defaulted.

Under the Quiet mode (Display "🔇" signal).

#### NOTICE:

- This function is applicable to partial of models.

## 16. button

- Press this button, can select Sleep 1 (  ), Sleep 2 (  ), Sleep 3 (  ) and cancel the sleep, circulate between these, after electrified, sleep cancel is defaulted.

- Sleep 1 is sleep mode 1, in cool modes: Sleep status after run for one hour, the main unit setting temperature will increase 1°C, 2 hours, setting temperature increased 2°C., the unit will run at this setting temperature; In heat mode: Sleep status after run for one hour, the setting temperature will decrease 1°C, 2 hours, setting temperature will decrease 2°C., then the unit will run at this setting temperature.

- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

### (a) In cool mode:

- (1) When setting the initial temperature 16°C-23°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 3°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

- (2) When setting the initial temperature 24°C-27°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 2°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

- (3) When setting the initial temperature 28°C-29°C, after turned on sleep function, the temperature will be increased 1°C in every hour, after 1°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

- (4) When setting the initial temperature 30°C, under this temperature setting, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

### (b) In heat mode:

- (1) Under the initial presetting temperature 16°C, it will run under this setting temperature all along.

- (2) Under the initial presetting temperature 17°C-20°C, after sleep function started up, the temperature will decrease 1°C in every hour, after 1°C decreased, this temperature will be maintained.

- (3) Under the initial presetting temperature 21°C-27°C, after sleep function started up, the temperature will decrease 1°C in every hour, after 2°C decreased, this temperature will be maintained.

- (4) Under the initial presetting temperature 28°C-30°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 3°C decreased, this temperature will be maintained.

- Sleep 3 - the sleep curve setting under sleep mode by DIY:

- (1) Under sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1 hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);

- (2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;

- (3) At this time, 1 hour will be automatically increased at the timer position on the remote controller, (that are "2 hours" or "3 hours" or "8 hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

- (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep curve setting finished, at this time, the remote controller will resume the original timer display; temperature display will resume to original setting temperature.

- Sleep 3 - the sleep curve setting under sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation.

### NOTICE:


- In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

## Introduction for special function

### 1. About AUTO RUN

When AUTO RUN mode is selected, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

### 2. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.

### 3. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

#### 4. Combination of "TEMP" and "CLOCK" buttons: About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function. Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

#### 5. Combination of "TEMP" and "CLOCK" buttons: About 8°C Heating Function

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function Nixie tube on the remote controller displays "8" and a selected temperature of "8°C".

(46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

#### 6. About Quiet function

When quiet function is selected:

- (1) Under cool mode: Indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature  $\leq 28^{\circ}\text{C}$ , indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.
- (2) Under heat mode: Indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.
- (3) Under dry, fan mode: Indoor fan operates at quiet mode.
- (4) Under auto mode: The indoor fan operates at the auto quiet mode according to actual cool, heat or fan mode.

#### 7. About turbo function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

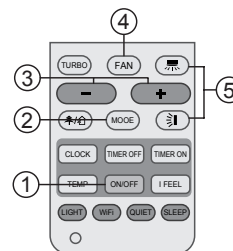
#### 8. About Sleep function

Under the fan, dry and auto mode, the sleep function cannot be set up, select and enter into any kind of sleep mode, the quiet function will be attached and started, different quiet status could be optional and turned off.

### Operation guide

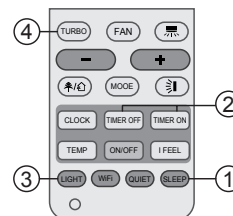
#### 1. General operation

- (1) After powered on, press ON/OFF button, the unit will start to run. (Note: When it is powered on, the guide louver of main unit will close automatically.)
- (2) Press MODE button, select desired running mode.
- (3) Pressing + or - button, to set the desired temperature.
- (4) Pressing FAN button, set fan speed, can select AUTO FAN, LOW, MEDIUM-LOW, MEDIUM, MEDIUM-HIGH and HIGH.
- (5) Pressing  and  button, to select the swing.

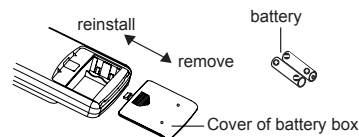



#### 2. Optional operation

- (1) Press SLEEP button, to set sleep.
- (2) Press TIMER ON and TIMER OFF button, can set the scheduled timer on or timer off.
- (3) Press LIGHT button, to control the on and off of the displaying part of the unit (This function may be not available for some units).
- (4) Press TURBO button, can realize the ON and OFF of TURBO function.



### Replacement of batteries in remote controller



1. Press the back side of remote controller marked with , as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

#### NOTICE:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

## 6.2 Brief Description of Models and Functions

### 1. Temperature Parameters

- ◆ Indoor preset temperature ( $T_{\text{preset}}$ )
- ◆ Indoor ambient temperature ( $T_{\text{amb.}}$ )

### 2. Basic Functions

Once energized, in no case should the compressor be restarted within less than 3 minutes. In the situation that memory function is available, for the first energization, if the compressor is at stop before de-energization, the compressor will be started without a 3-minute lag; if the compressor is in operation before de-energization, the compressor will be started with a 3-minute lag; and once started, the compressor will not be stopped within 6 minutes regardless of changes in room temperature.

#### (1) Cooling Mode

##### ① The condition and process of cooling

If  $T_{\text{amb.}} \geq T_{\text{preset}}$  cooling mode will act, the compressor and outdoor fan will run, and the indoor fan will run at the set speed.

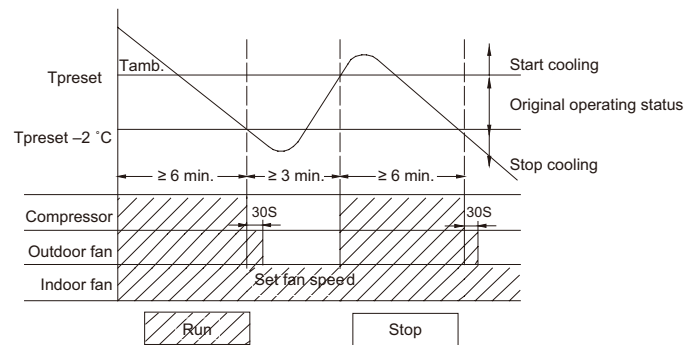
If  $T_{\text{amb.}} \leq T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will delay 30 seconds to stop, and the indoor fan will run at the set speed.

If  $T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $< T_{\text{amb.}} < T_{\text{preset}}$ , the unit will keep running in the previous mode.

When  $0 \leq T_{\text{preset}} - T_{\text{amb.}} < 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), if indoor fan speed is high, it will turn to medium fan speed; if indoor fan speed is medium or low, it will keep the same; (this condition will be valid only when the compressor is operating); if indoor fan speed is super high, it will keep the same;

When  $T_{\text{amb.}} - T_{\text{preset}} \geq 1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ), the fan speed will return to set fan speed;

In this mode, the reversal valve will not be powered on and the temperature setting range is  $16 \sim 30^{\circ}\text{C}$  ( $68 \sim 86^{\circ}\text{F}$ ).



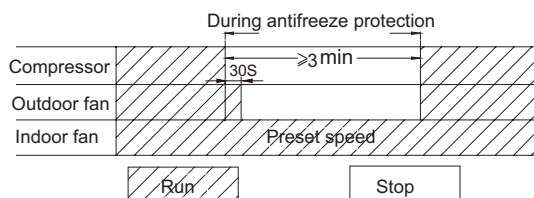
##### ② Protection function

###### ◆ Overcurrent protection

If total current is high, the compressor will run in limited frequency. If total current is too high, the compressor will stop, the outdoor fan will delay 30 seconds to stop, indoor unit will display E5 and out door yellow light will blink 5 times.

###### ◆ Antifreezing protection

When the antifreezing protection is detected, the compressor will stop, the outdoor fan will stop after 30 seconds, and the indoor fan and swing motor will keep running in the original mode. When antifreezing protection is eliminated and the compressor has stopped for 3 minutes, the compressor will resume running in the original mode.



#### (2) Dehumidifying Mode

##### ① Working conditions and process of dehumidifying

If  $T_{\text{amb.}} > T_{\text{preset}}$ , the unit will enter cooling and dehumidifying mode, in which case the compressor and the outdoor fan will operate and the indoor fan will run at low speed.

If  $T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $\leq T_{\text{amb.}} \leq T_{\text{preset}}$ , the compressor remains at its original operation state.

If  $T_{\text{amb.}} < T_{\text{preset}} - 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will stop with a time lag of 30s, and the indoor fan will operate at low speed.

##### ② Protection function

Protection is the same as that under the cooling mode.

#### (3) Heating Mode

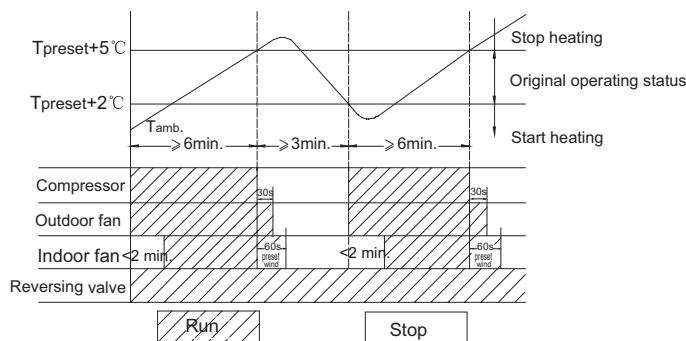
##### ① The condition and process of heating

If  $T_{\text{amb.}} \leq T_{\text{preset}} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ ), heating mode will act, the compressor, outdoor fan and reversal valve will run, the indoor fan will delay 3min to stop at the latest

If  $T_{\text{preset}} + 2^{\circ}\text{C}$  ( $3.6^{\circ}\text{F}$ )  $< T_{\text{amb.}} < T_{\text{preset}} + 5^{\circ}\text{C}$  ( $9^{\circ}\text{F}$ ), the unit will keep running in the original mode.

If  $T_{\text{amb.}} \geq T_{\text{preset}} + 5^{\circ}\text{C}$  ( $9^{\circ}\text{F}$ ), the compressor will stop, the outdoor fan will delay 30s to stop and indoor fan will blow 60s at low speed, the fan speed cannot be shifted within blow residual heat.

- ◆ In this mode, the temperature setting range is 16 ~30°C(68~86°F).
- ◆ The air conditioner will adjust the running frequency of the compressor automatically according to the change of ambient temperature.
- ◆ When the unit is turned off in heating mode, or switched to other mode from heating mode, the four-way valve will be powered off after the compressor stops.
- ◆ When compressor is running (not including each malfunction and protection):
  - a. When outdoor ambient temperature $\geq 20^{\circ}\text{C}$ (68°F) and indoor fan speed is low or medium, the fan speed will turn to high; if indoor fan speed is high or super high, it will keep the same.
  - b. When outdoor ambient temperature $\leq 18^{\circ}\text{C}$ (64.4°F), the fan speed will resume set fan speed.
  - c. When  $18^{\circ}\text{C}$ <outdoor ambient temperature< $20^{\circ}\text{C}$ (68°F), it will run at present fan speed (set fan speed or high fan speed); but when first exiting cold air prevention after entering heating mode, it will run in set fan speed.



## ② Condition and process of defrost

When duration of successive heating operation is more than 45 minutes, or accumulated heating time more than 90 minutes, and one of the following conditions is reached, the unit will enter the defrost mode after 3 minutes.

- (1)  $T$  outdoor ambient  $> 5^{\circ}\text{C}$ (41°F),  $T$  outdoor tube $\leq -2^{\circ}\text{C}$ (28.4°F);
  - (2)  $-2^{\circ}\text{C}\leq T$  outdoor ambient  $< 5^{\circ}\text{C}$ (41°F),,  $T$  outdoor tube $\leq -6^{\circ}\text{C}$ (21.2°F);
  - (3)  $-5^{\circ}\text{C}\leq T$  outdoor ambient  $< -2^{\circ}\text{C}$ (28.4°F),  $T$  outdoor tube $\leq -8^{\circ}\text{C}$ (17.6°F);
  - (4)  $-10^{\circ}\text{C}\leq T$  outdoor ambient  $< -5^{\circ}\text{C}$ (23°F),,  $T$  outdoor tube- $T$  compensatory  $\leq (T$  outdoor ambient- $3^{\circ}\text{C}$ (5.4°F))
  - (5)  $T$  outdoor ambient  $< -10^{\circ}\text{C}$ (14°F),  $T$  outdoor tube- $T$  compensatory  $\leq (T$  outdoor ambient- $3^{\circ}\text{C}$ (5.4°F))
- (after energizing,  $T$  compensatory= $0^{\circ}\text{C}$ (32°F) during the first defrosting; if it is not the first defrosting,  $T$  compensatory is confirmed by  $T$  outdoor tube of quitting last defrosting: a. when  $T$  outdoor tube  $> 2^{\circ}\text{C}$ (35.6°F),  $T$  compensatory= $0^{\circ}\text{C}$ (32°F); b. when  $T$  outdoor tube  $\leq 2^{\circ}\text{C}$ (35.6°F),  $T$  compensatory= $3^{\circ}\text{C}$ (37.4°F))

At that time, the indoor fan stops and the compressor stops, and after 30 seconds the outer fan will stop, and then after 30 seconds, the four-way valve will stop. After 30 seconds, the compressor is initiated for raising the frequency to defrost frequency. When the compressor has operated under defrost mode for 7.5 minutes, or  $T$  outdoor ambient  $\geq 10^{\circ}\text{C}$ , the compressor will be converted to 46Hz operation. After 30 seconds, the compressor will stop. And after another 30 seconds, the four-way valve will be opened, and after 60 seconds, the compressor and the outer fan will be started, the indoor fan will run under preset cold air prevention conditions, and H1 will be displayed at temperature display area on the display panel. Defrost frequency is 85Hz.

## ③ Protection

### ◆ Cold air prevention

The unit is started under heating mode (the compressor is ON):

- ① In the case of  $T$  indoor amb.  $< 24^{\circ}\text{C}$ (75.2°F): if  $T$  tube $\leq 40^{\circ}\text{C}$ (104°F) and the indoor fan is at stop state, the indoor fan will begin to run at low speed with a time lag of 2 minutes. Within 2 minutes, if  $T$  tube $> 40^{\circ}\text{C}$ (104°F), the indoor fan also will run at low speed; and after 1-minute operation at low speed, the indoor fan will be converted to operation at preset speed. Within 1-minute low speed operation or 2-minute nonoperation, if  $T$  tube $> 42^{\circ}\text{C}$ (107.6°F), the fan will run at present speed.
- ② In the case of  $T$  indoor amb.  $\geq 24^{\circ}\text{C}$ (75.2°F): if  $T$  tube $\leq 42^{\circ}\text{C}$ (107.6°F), the indoor fan will run at low speed, and after one minute, the indoor fan will be converted to preset speed. Within one-minute low speed operation, if  $T$  tube $> 42^{\circ}\text{C}$ (107.6°F), the indoor fan will be converted to preset speed.

Note:  $T$  indoor amb. indicated in ① and ② refers to, under initially heating mode, the indoor ambient temperature before the command to start the compressor is performed according to the program, or after the unit is withdrawn from defrost, the indoor ambient temperature before the defrost symbol is cleared.

## (5) Fan Mode

Under the mode, the indoor fan will run at preset speed and the compressor, the outdoor fan, the four-way valve and the electric heater will stop.

Under the mode, temperature can be set within a range of 16~30°C(60.8~86°F).

## (6) AUTO Mode

### ① Operation way of AUTO mode

- a. When  $T$  ambient $\geq 26^{\circ}\text{C}$ (78.8°F), it will run in cooling mode. The implied set temperature is  $25^{\circ}\text{C}$ (77°F) (note: the set temperature sending to outdoor unit is  $25^{\circ}\text{C}$ (77°F)).
- b. For heating and cooling unit, when  $T$  ambient $\leq 22^{\circ}\text{C}$ (71.6°F), it will run in heating mode. The implied set temperature is  $20^{\circ}\text{C}$ (68°F); for cooling only unit, when  $T$  ambient $\leq 22^{\circ}\text{C}$ (71.6°F), it will run in fan mode and the displayed set temperature is  $25^{\circ}\text{C}$ (77°F).
- c. For heating and cooling unit, when  $22^{\circ}\text{C}$ (71.6°F)< $T$  indoor ambient< $26^{\circ}\text{C}$ (78.8°F) (for cooling only unit,  $22^{\circ}\text{C}$ (71.6°F)< $T$  indoor ambient< $26^{\circ}\text{C}$ (78.8°F)), it will keep the original running mode. If the unit is energized for the first time, it will run in fan mode.



## ② Protection

- In cooling operation, protection is the same as that under the cooling mode;
- In heating operation, protection is the same as that under the heating mode;
- When ambient temperature changes, operation mode will be converted preferentially. Once started, the compressor will remain unchanged for at least 6 minutes.

### (7) Common Protection Functions and Fault Display under COOL, HEAT, DRY and AUTO Modes

#### ① Overload protection

$T_{\text{tube}}$ : measured temperature of outdoor heat exchanger under cooling mode; and measured temperature of indoor heat exchanger under heating mode.

##### 1) Cooling overload

- If  $T_{\text{tube}} \leq 52^{\circ}\text{C}$  ( $125.6^{\circ}\text{F}$ ), the unit will return to its original operation state.
- If  $T_{\text{tube}} \geq 55^{\circ}\text{C}$  ( $131^{\circ}\text{F}$ ), frequency rise is not allowed.
- If  $T_{\text{tube}} \geq 58^{\circ}\text{C}$  ( $136.4^{\circ}\text{F}$ ), the compressor will run at reduced frequency.
- If  $T_{\text{tube}} \geq 62^{\circ}\text{C}$  ( $143.6^{\circ}\text{F}$ ), the compressor will stop and the indoor fan will run at preset speed.

##### 2) Heating overload

- If  $T_{\text{tube}} \leq 50^{\circ}\text{C}$  ( $122^{\circ}\text{F}$ ), the unit will return to its original operation state.
- If  $T_{\text{tube}} \geq 53^{\circ}\text{C}$  ( $127.4^{\circ}\text{F}$ ), frequency rise is not allowed.
- If  $T_{\text{tube}} \geq 56^{\circ}\text{C}$  ( $132.8^{\circ}\text{F}$ ), the compressor will run at reduced frequency.
- If  $T_{\text{tube}} \geq 60^{\circ}\text{C}$  ( $140^{\circ}\text{F}$ ), the compressor will stop and the indoor fan will blow residue heat and then stop.

#### ② Exhaust temperature protection of compressor

If exhaust temperature  $\geq 98^{\circ}\text{C}$  ( $208.4^{\circ}\text{F}$ ), frequency is not allowed to rise.

If exhaust temperature  $\geq 103^{\circ}\text{C}$  ( $217.4^{\circ}\text{F}$ ), the compressor will run at reduced frequency.

If exhaust temperature  $\geq 110^{\circ}\text{C}$  ( $230^{\circ}\text{F}$ ), the compressor will stop.

If exhaust temperature  $\leq 90^{\circ}\text{C}$  ( $194^{\circ}\text{F}$ ), and the compressor has stayed at stop for at least 3 minutes, the compressor will resume its operation.

#### ③ Communication fault

If the unit fails to receive correct signals for durative 3 minutes, communication fault can be justified and the whole system will stop.

#### ④ Module protection

Under module protection mode, the compressor will stop. When the compressor remains at stop for at least 3 minutes, the compressor will resume its operation. If module protection occurs six times in succession, the compressor will not be started again.

#### ⑤ Overload protection

If temperature sensed by the overload sensor is over 115, the compressor will stop and the outdoor fan will stop with a time lag of 30 seconds. If temperature is below 95, the overload protection will be relieved.

#### ⑥ DC bus voltage protection

If voltage on the DC bus is below 150V or over 420V, the compressor will stop and the outdoor fan will stop with a time lag of 30 seconds. When voltage on the DC bus returns to its normal value and the compressor has stayed at stop for at least 3 minutes, the compressor will resume its operation.

#### ⑦ Faults of temperature sensors

Designation of sensors	Faults
Indoor ambient temperature	The sensor is detected to be open-circuited or short-circuited for successive 5 seconds
Indoor tube temperature	The sensor is detected to be open-circuited or short-circuited for successive 5 seconds
Outdoor ambient temperature	The sensor is detected to be open-circuited or short-circuited for successive 30 seconds
Outdoor tube temperature	The sensor is detected to be open-circuited or short-circuited for successive 30 seconds, and no detection is performed within 10 minutes after defrost begins.
Exhaust	After the compressor has operated for 3 minutes, the sensor is detected to be open-circuited or short-circuited for successive 30 seconds.
Overload	After the compressor has operated for 3 minutes, the sensor is detected to be open-circuited or short-circuited for successive 30 seconds.

## 3. Other Controls

### (1) ON/OFF

Press the remote button ON/OFF: the on-off state will be changed once each time you press the button.

### (2) Mode Selection:

Press the remote button MODE, then select and show in the following ways: AUTO, COOL, DRY, FAN, HEAT, AUTO.

### (3) Temperature Setting Option Button

Each time you press the remote button TEMP+ or TEMP-, the setting temperature will be up or down by  $1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ). Regulating Range:  $16$  ( $60.8^{\circ}\text{F}$ )  $\sim$   $30^{\circ}\text{C}$  ( $86^{\circ}\text{F}$ ), the button is useless under the AUTO mode.

### (4) Time Switch

You should start and stop the machine according to the setting time by remote control.

### (5) SLEEP State Control

#### 1. In cooling mode:

1.1 When the initial set temperature is  $16$ – $23^{\circ}\text{C}$  ( $60.8$ – $73.4^{\circ}\text{F}$ ), the temperature will rise  $1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ) by every hour after sleep function is set; the temperature will not change after rising  $3^{\circ}\text{C}$  ( $5.4^{\circ}\text{F}$ ); after running for 7 hours, the temperature will decrease  $1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ) and it will not change after that.

1.2 When the initial set temperature is  $24$ – $27^{\circ}\text{C}$  ( $75.2$ – $80.6^{\circ}\text{F}$ ), the temperature will rise  $1^{\circ}\text{C}$  ( $1.8^{\circ}\text{F}$ ) by every hour after sleep function is set;

the temperature will not change after rising 2°C(3.6°F) ;after running for 7 hours, the temperature will decrease 1°C(1.8°F) and it will not change after that.

1.3 When the initial set temperature is 28-29°C(82.4~84.2°F),the temperature will rise 1°C(1.8°F) by every hour after sleep function is set; the temperature will not change after rising 1°C(1.8°F) ; after running for 7 hours, the temperature will decrease 1°C(1.8°F) and it will not change after that.

1.4 When the initial set temperature is 30°C(86°F) , the unit will keep on running at this temperature; after running for 7 hours, the temperature will decrease 1°C(1.8°F) and it will not change after that.

Relationship between set temperature and running time:

Initial Temp.	Running time(T)								
	0(start)	1	2	3	4	5	6	7	8
16	17	18	19	19	19	19	19	18	18
17	18	19	20	20	20	20	20	19	19
18	19	20	21	21	21	21	21	20	20
19	20	21	22	22	22	22	22	21	21
20	21	22	23	23	23	23	23	22	22
21	22	23	24	24	24	24	24	23	23
22	23	24	25	25	25	25	25	24	24
23	24	25	26	26	26	26	26	25	25
24	25	26	26	26	26	26	26	25	25
25	26	27	27	27	27	27	27	26	26
26	27	28	28	28	28	28	28	27	27
27	28	29	29	29	29	29	29	28	28
28	29	29	29	29	29	29	29	28	28
29	30	30	30	30	30	30	30	29	29
30	30	30	30	30	30	30	30	29	29

2. In heating mode:

2.1 When the initial set temperature is 16°C(60.8°F), the unit will keep on running at this temperature;

2.2 When the initial set temperature is 17-20°C(62.6~68°F), the temperature will decrease 1°C(1.8°F) by every hour after sleep function is set; the temperature will not change after decreasing 1°C(1.8°F);

2.3 When the initial set temperature is 21-27°C(69.8~80.6°F), the temperature will decrease 1°C(1.8°F) by every hour after sleep function is set; the temperature will not change after decreasing 2°C(3.6°F);

2.4 When the initial set temperature is 28-30°C(82.4~86°F), the temperature will decrease 1°C(1.8°F) by every hour after sleep function is set; the temperature will not change after decreasing 3°C(5.4°F);

Relationship between set temperature and running time:

Initial Temp.	Running time(T)								
	0(start)	1	2	3	4	5	6	7	8
16	16	16	16	16	16	16	16	16	16
17	16	16	16	16	16	16	16	16	16
18	17	17	17	17	17	17	17	17	17
19	18	18	18	18	18	18	18	18	18
20	19	19	19	19	19	19	19	19	19
21	20	19	19	19	19	19	19	19	19
22	21	20	20	20	20	20	20	20	20
23	22	21	21	21	21	21	21	21	21
24	23	22	22	22	22	22	22	22	22
25	24	23	23	23	23	23	23	23	23
26	25	24	24	24	24	24	24	24	24
27	26	25	25	25	25	25	25	25	25
28	27	26	25	25	25	25	25	25	25
29	28	27	26	26	26	26	26	26	26
30	29	28	27	27	27	27	27	27	27

(6) Indoor Fan Control

Indoor fan could be set at ultra-high, high, medium, low speed by wireless remote controller and operated as that speed. Auto fan speed could be set as well, indoor fan will operate under auto fan speed as following:

1. Under heating mode: auto speed under heating or auto heating mode:

a. When  $T_{amb.} \leq T_{preset} + 1^{\circ}C(1.8^{\circ}F)$ , indoor fan will operate at high speed;

b. When  $T_{preset} + 1^{\circ}C(1.8^{\circ}F) < T_{amb.} < T_{preset} + 3^{\circ}C(5.4^{\circ}F)$ , indoor fan will operate at medium speed;

c. When  $T_{amb.} \geq T_{preset} + 3^{\circ}C(5.4^{\circ}F)$ , indoor fan will operate at low speed;

There should be at least 180s operation time during switchover of each speed.

2. Under cooling mode: auto speed under cooling or auto cooling mode:

- a. When  $T_{amb} \geq T_{preset} + 2^{\circ}\text{C}$  (3.6°F), indoor fan will operate at high speed;
- b. When  $T_{preset} < T_{amb} < T_{preset} + 2^{\circ}\text{C}$  (3.6°F), indoor fan will operate at medium speed;
- c. When  $T_{amb} \leq T_{preset}$ , indoor fan will operate at low speed

There should be at least 210s operation time during switchover of each speed.

#### (7) Buzzer Control

The buzzer will send a “Di” sound when the air conditioner is powered up or received the information sent by the remote control or there is a button input, the single tube cooler doesn't receive the remote control ON signal under the mode of heating mode.

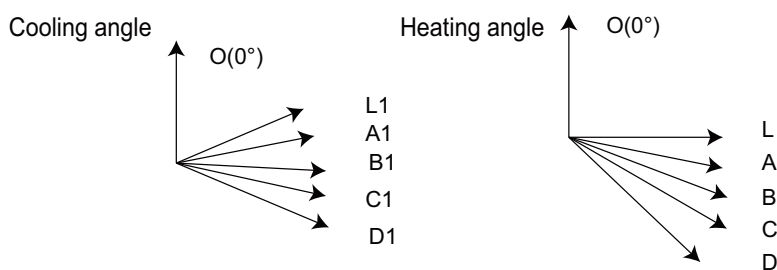
#### (8) Auto button

If the controller is on, it will stop by pressing the button, and if the controller is off, it will be automatic running state by pressing the button, swing on and light on, and the main unit will run based on the remote control if there is remote control order.

#### (9) Up-and-Down Swinging Control

When power on, the up-and-down motor will firstly move the air deflector to 0 counter-clockwise, close the air outlet.

After starting the machine, if you don't set the swinging function, heating mode and auto-heating mode, the up-and-down air deflector will move to D clockwise; under other modes, the up-and-down air deflector will move to L1. If you set the swinging function when you start the machine, then the wind blade will swing between L and D. The air deflector has 7 swinging states: Location L, Location A, Location B, Location C, Location D, Location L to Location D, stop at any location between L-D (the included angle between L~D is the same). The air deflector will be closed at 0 Location, and the swinging is effectual only on condition that setting the swinging order and the inner fan is running. The indoor fan and compressor may get the power when air deflector is on the default location.



#### (10) Display

##### ① Operation pattern and mode pattern display

All the display patterns will display for a time when the power on, the operation indication pattern will display in red under standby status. When the machine is start by remote control, the indication pattern will light and display the current operation mode (the mode light includes: Cooling, heating and dehumidify). If you close the light key, all the display patterns will close.

##### ② Double-8 display

According to the different setting of remote control, the nixie light may display the current temperature (the temperature scope is from 16°C (60.8°F) to 30°C (86°F)) and indoor ambient temperature. The set temperature displayed in auto cooling and fan mode is 25°C (77°F) and the set temperature displayed in auto heating mode is 20°C (68°F). Under heating mode, nixie tube displays H1 or heating indicator is off 0.5s and blinks 10s in defrosting. (If you set the fahrenheit temperature display, the nixie light will display according to fahrenheit temperature) (11) Protection function and failure display

E2: Freeze-proofing protection    E4: Exhausting protection    E5: Overcurrent protection    E6: Communication failure

F1: Indoor ambient sensor start and short circuit (continuously measured failure in 5s)

F2: Indoor evaporator sensor start and short circuit (continuously measured failure in 5s)

F3: Outdoor ambient sensor start and short circuit (continuously measured failure in 30s)

F4: Outdoor condenser sensor start and short circuit (continuously measured failure in 30s, and don't measure within 10 minutes after defrosted)

F5: Outdoor exhausting sensor start and short circuit (continuously measured failure in 30s after the compressor operated 3 minutes)

H3: Overload protection of compressor    H5: Module protection    PH: High-voltage protection    PL: Low-voltage protection

P1: Nominal cooling and heating test    P2: Maximum cooling and heating test

P3: Medium cooling and heating test    P0: Minimum cooling and heating test

#### (12) Drying Function

You may start or stop the drying function under the modes of cooling and dehumidify at the starting status (The modes of automatism, heating and air supply do not have drying function). When you start the drying function, after stop the machine by pressing the switch button, you should keep running the inner fans for 2 minutes under low air damper (The swing will operate as the D1 status within 2 minutes, and other load is stopped), then stop the entire machine; When you stop the drying function, press the switch button will stop the machine directly. When you start the drying function, operating the drying button will stop the inner fans and close the guide louver.

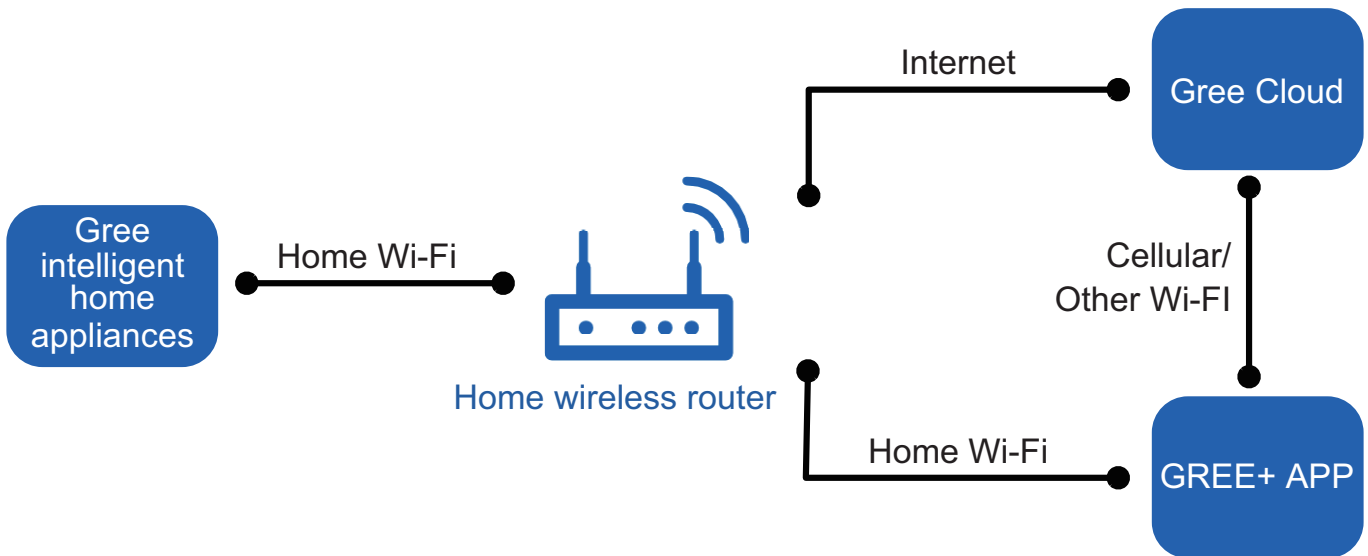
#### (13) Memory Function

When interrupting the power supply memory content: mode, swing function, light, set temperature and wind speed.

After interrupted the power supply, the machine will start when recovering the power according to the memory content automatically.

## 6.3 GREE+ App Operation Manual

### Control Flow Chart



### Operating Systems

Requirement for User's smart phone:



iOS system  
Support iOS7.0 and  
above version



Android system  
Support Android 4.4 and  
above version

### Download and installation

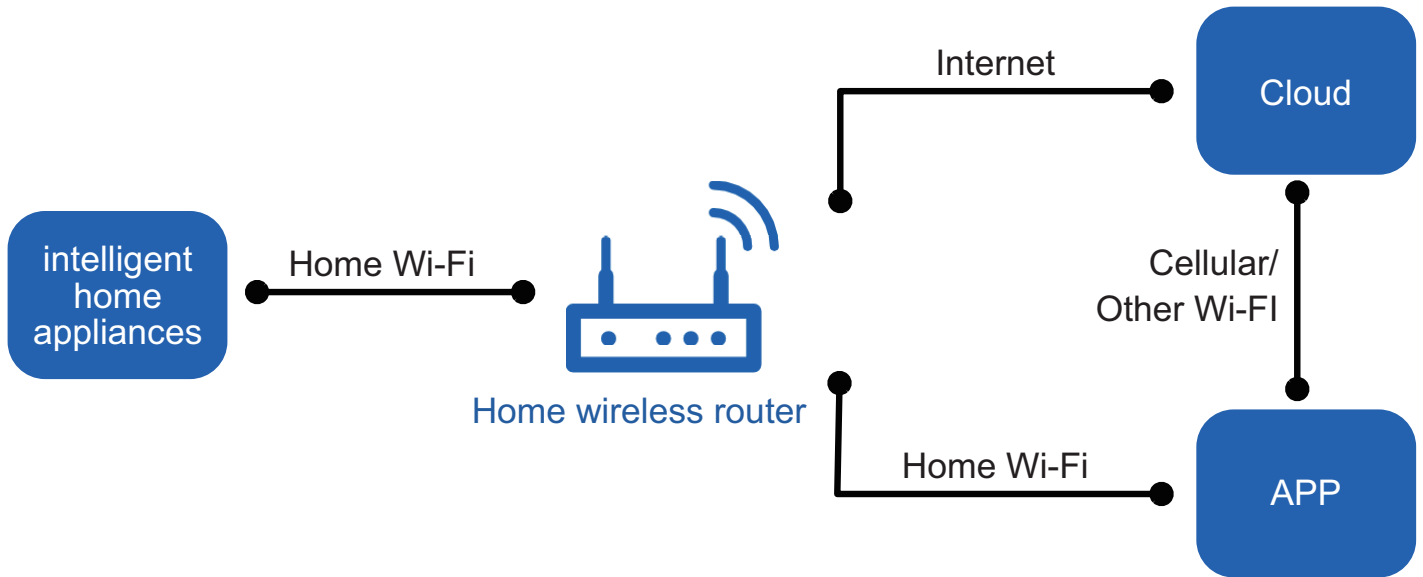


GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances. For more information, please refer to "Help" in App.

## 6.4 Ewpe Smart App Operation Manual

### Control Flow Chart



### Operating Systems

Requirement for User's smart phone:



iOS system  
Support iOS7.0 and  
above version



Android system  
Support Android 4.4 and  
above version

### Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

# 7. Notes for Installation and Maintenance

## Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



## WARNINGS

### Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire cant be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires cant be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.
10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; dont replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

### Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

### Refrigerant Safety Precautions:

1. When refrigerant leaks or requires discharge during installation, maintenance, or disassembly, it should be handled by certified professionals or otherwise in compliance with local laws and regulations.
- 2.Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
3. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
4. Make sure no refrigerant gas is leaking out when installation is completed.
5. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
6. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

**Improper installation may lead to fire hazard, explosion, electric shock or injury.**

# Safety Precautions for Installing and Relocating the Unit:

To ensure safety, please be mindful of the following precautions.

## WARNINGS

**1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.**

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

**2. When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.**

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

**3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.**

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.**

If there leaked gas around the unit, it may cause explosion and other accidents.

**7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.**

Poor connections may lead to electric shock or fire.

**8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.**

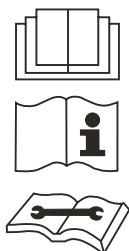
Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

## Safety Precautions for Refrigerant

- To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32, which is specially cleaned. The refrigerant is flammable and odorless. Furthermore, it can lead to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.
- Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozone layer. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

### WARNING:

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer. Should repair be necessary, contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Appliance shall be installed, operated and stored in a room with a floor area larger than  $Xm^2$ .
- Appliance filled with flammable gas R32. For repairs, strictly follow manufacturer's instructions only. Be aware that refrigerants do not contain odor.
- Read specialist's manual.



## Safety Operation of Flammable Refrigerant

### Qualification requirement for installation and maintenance man

- All the workmen who are engaged in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the qualification for using the flammable refrigerant.
- It can only be repaired by the method suggested by the equipment's manufacturer.

## Installation notes

- The air conditioner is not allowed to use in a room that has running fire (such as fire source, working coal gas ware, operating heater).
- It is not allowed to drill hole or burn the connection pipe.
- The air conditioner must be installed in a room that is larger than the minimum room area. The minimum room area is shown on the nameplate or following table a.
- Leak test is a must after installation.

table a - Minimum room area (  $m^2$  )

Charge amount (kg)	Floor location	Window mounted	Wall mounted	Ceiling mounted
≤1.2	4	4	4	4
1.3	14.5	5.2	4	4
1.4	16.8	6.1	4	4
1.5	19.3	7	4	4
1.6	22	7.9	4	4
1.7	24.8	8.9	4	4
1.8	27.8	10	4	4
1.9	31	11.2	4	4
2.0	34.3	12.4	4	4
2.1	37.8	13.6	4.2	4
2.2	41.5	15	4.6	4
2.3	45.4	16.3	5	4
2.4	49.4	17.8	5.5	4
2.5	53.6	19.3	6	4

## Maintenance notes

- Check whether the maintenance area or the room area meet the requirement of the nameplate.
  - Its only allowed to be operated in the rooms that meet the requirement of the nameplate.
- Check whether the maintenance area is well-ventilated.
  - The continuous ventilation status should be kept during the operation process.
- Check whether there is fire source or potential fire source in the maintenance area.
  - The naked flame is prohibited in the maintenance area; and the “no smoking” warning board should be hanged.
- Check whether the appliance mark is in good condition.
  - Replace the vague or damaged warning mark.

## Welding

- If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:
  - a. Shut down the unit and cut power supply
  - b. Eliminate the refrigerant
  - c. Vacuuming
  - d. Clean it with  $N_2$  gas
  - e. Cutting or welding



**f. Carry back to the service spot for welding**

- Make sure that there isn't any naked flame near the outlet of the vacuum pump and it's well-ventilated.
- The refrigerant should be recycled into the specialized storage tank.

**Filling the refrigerant**

- Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant won't contaminate with each other.
- The refrigerant tank should be kept upright at the time of filling refrigerant.
- Stick the label on the system after filling is finished (or haven't finished).
- Don't overfilling.
- After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when it's removed.

**Safety instructions for transportation and storage**

- Please use the flammable gas detector to check before unload and open the container.
- No fire source and smoking.
- According to the local rules and laws.

# Main Tools for Installation and Maintenance



Level meter



Measuring tape



Screw driver



Impact drill



Drill head



Electric drill



Electroprobe



Universal meter



Torque wrench



Open-end wrench



Inner hexagon spanner



Electronic leakage detector



Vacuum pump



Pressure meter



Pipe pliers



Pipe pliers



Pipe cutter



Pipe expander



Pipe bender



Soldering appliance



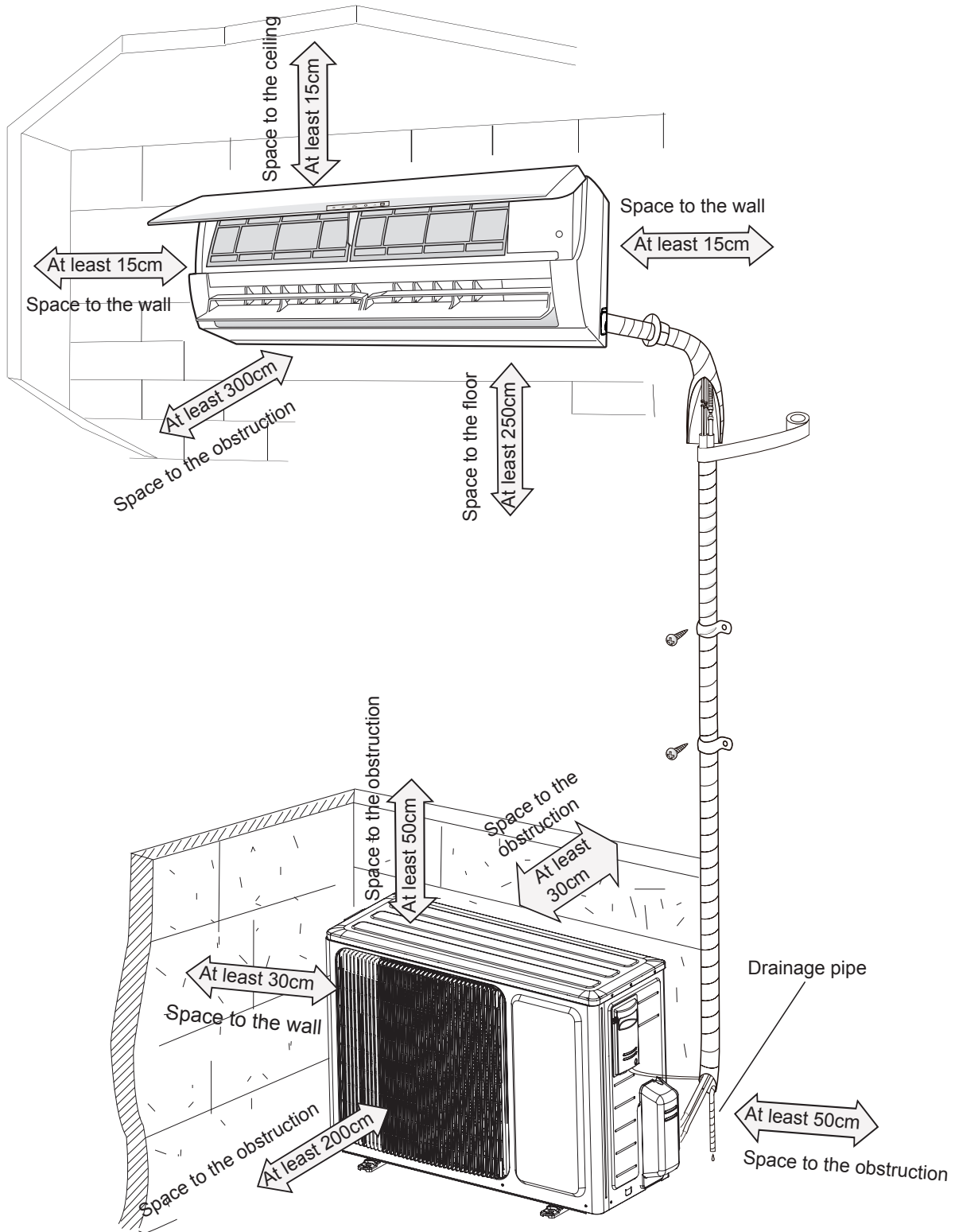
Refrigerant container



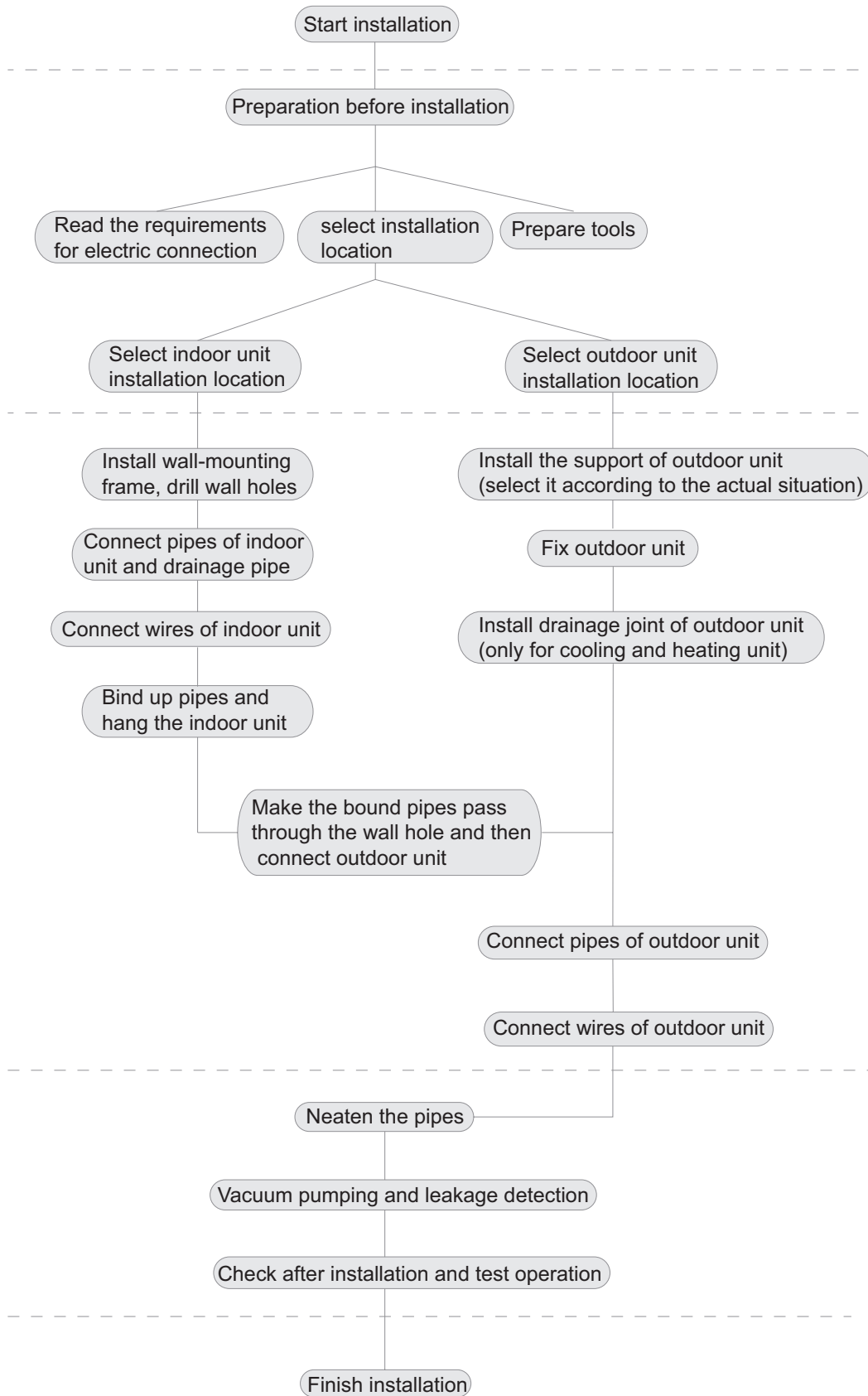
Electronic scale

# 8. Installation

## 8.1 Installation Dimension Diagram



## Installation Procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

## 8.2 Installation Parts-checking

No.	Name
1	Indoor unit
2	Outdoor unit
3	Connection pipe
4	Drainage pipe
5	Wall-mounting frame
6	Connecting cable(power cord)
7	Wall pipe
8	Sealing gum
9	Wrapping tape
10	Support of outdoor unit
11	Fixing screw
12	Drainage plug(cooling and heating unit)
13	Owners manual, remote controller

### ⚠ Note:

- 1.Please contact the local agent for installation.
- 2.Dont use unqualified power cord.

## 8.3 Selection of Installation Location

### 1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfured gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.
- (8) It's not allowed to be installed on the unstable or motive base structure(such as truck) or in the corrosive environment (such as chemical factory).

### 2. Indoor Unit:

- (1) There should be no obstruction near air inlet.
- (2) Select a location where the condensation water can be dispersed easily and wont affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Dont install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

### 3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

## 8.4 Electric Connection Requirement

### 1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock,fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.
- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard .
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.
- (10) Appliance shall be installed, operated and stored in a room with a floor area larger than  $Xm^2$  . (Please refer to table "a" in section of " Safety operation of flammable refrigerant " for Space X.)

Please notice that the unit is filled with flammable gas R32. Inappropriate treatment of the unit involves the risk of severe damages of people and material. Details to this refrigerant are found in chapter "refrigerant".

### 2. Grounding Requirement:

- (1) The air conditioner is the first class electric appliance.It must be properly grounding with specialized grounding device by a professional.  
Please make sure it is always grounded effectively,otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which cant be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note

the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Model	Air switch capacity	Power cord
09K / 12K	10A	3G1.0
18K	16A	3G1.5
24K	25A	3G2.5

## 8.5 Installation of Indoor Unit

### 1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

### 2. Install Wall-mounting Frame

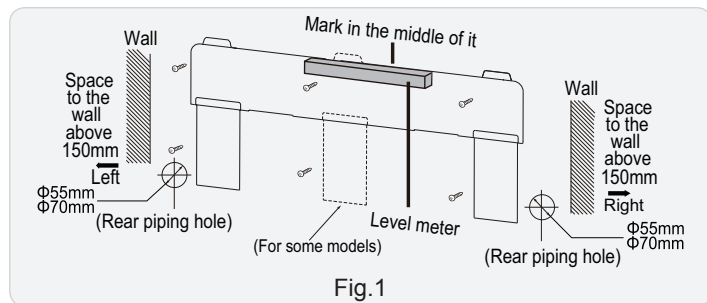
(1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.

(2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

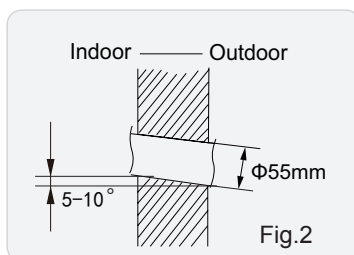
(3) Fix the wall-mounting frame on the wall with tapping screws and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

### 3. open piping hole

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame, shown as below. (As show in Fig.1)



(2) Open a piping hole with the diameter of  $\Phi 55\text{mm}/\Phi 70\text{mm}$  on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of  $5\text{-}10^\circ$ . (As show in Fig.2)



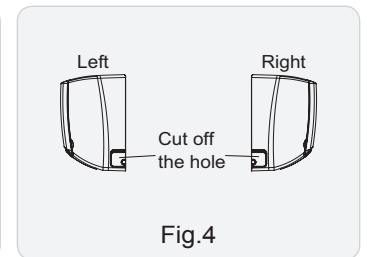
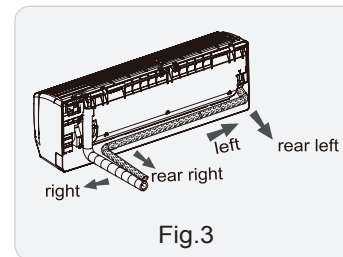
#### ⚠ Note:

Pay attention to dust prevention and take relevant safety measures when opening the hole.

## 4. Outlet Pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left. (As show in Fig.3)

(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case. (As show in Fig.4)



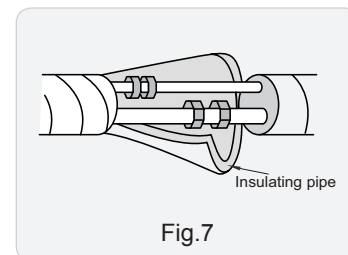
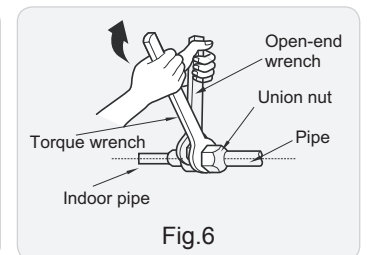
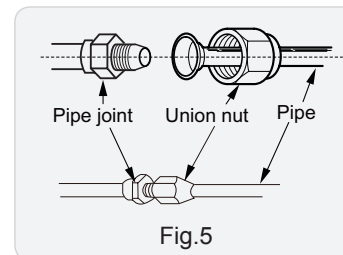
## 5. Connect the Pipe of Indoor Unit

(1) Aim the pipe joint at the corresponding bellmouth. (As show in Fig.5)

(2) Pretightening the union nut with hand.

(3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench. (As show in Fig.6)

(4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape. (As show in Fig.7)



Refer to the following table for wrench moment of force:

Piping size	Tightening torque(N·m)
1/4"	15~20
3/8"	30~40
1/2"	45~55
5/8"	60~65
3/4"	70~75

## 6. Install Drain Hose

(1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)

(2) Bind the joint with tape.(As show in Fig.9)

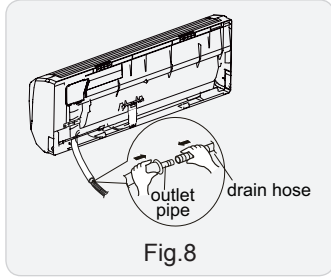


Fig.8

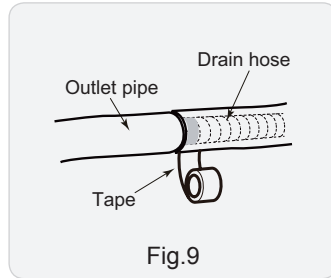


Fig.9

### ⚠ Note:

(1) Add insulating pipe in the indoor drain hose in order to prevent condensation.

(2) The plastic expansion particles are not provided.

(As show in Fig.10)

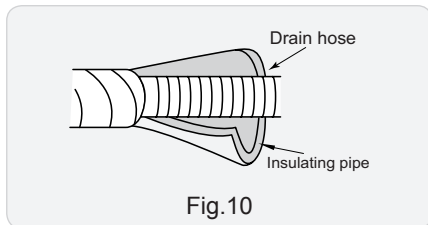


Fig.10

## 7. Connect Wire of Indoor Unit

(1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

(2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

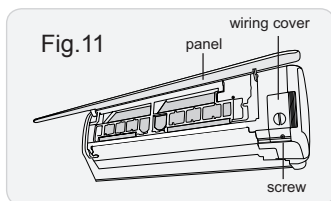


Fig.11

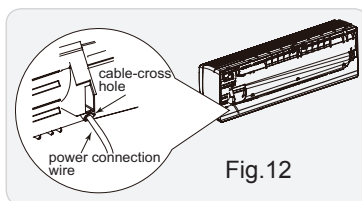


Fig.12

(3) Remove the wire clip; connect the power connection wiresignal control wire (only for cooling and heating unit) to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

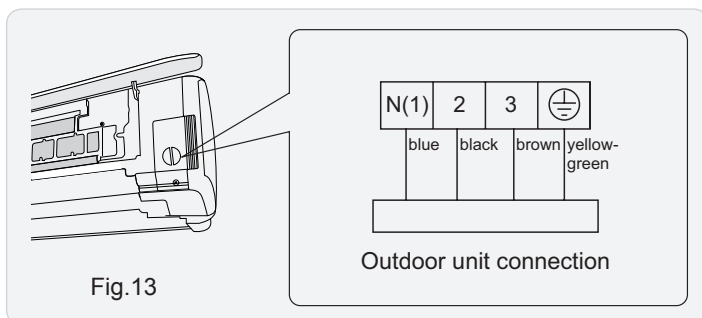


Fig.13

Note: The wiring connect is for reference only, please refer to the actual one.

(4) Put wiring cover back and then tighten the screw.

(5) Close the panel.

### ⚠ Note:

(1) All wires of indoor unit and outdoor unit should be connected by a professional.

(2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.

(3) For the air conditioner with plug, the plug should be reachable after finishing installation.

(4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

(5) When installing the unit for after-sales service, please remove the cable cross plate at first, fix the pipeline at the cable cross plate, and then fix the cable cross plate.

## 8. Bind up Pipe

(1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)

(2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)

(3) Bind them evenly.

(4) The liquid pipe and gas pipe should be bound separately at the end.

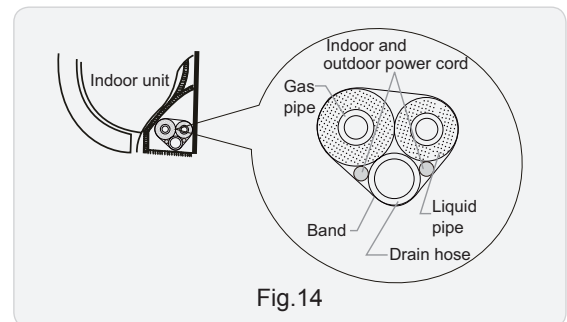


Fig.14

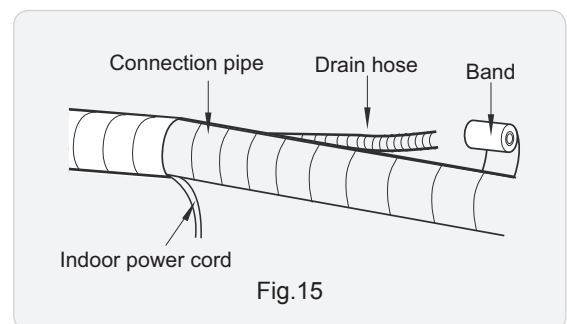


Fig.15

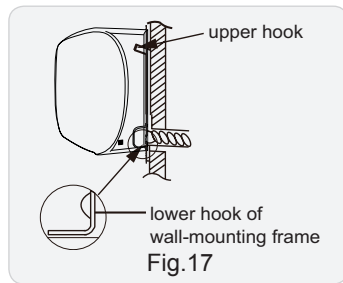
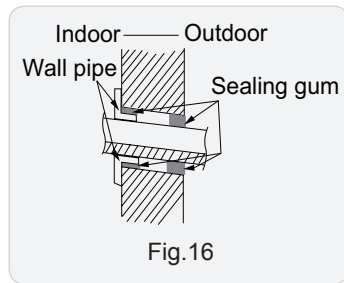
### ⚠ Note:

(1) The power cord and control wire cant be crossed or winding.

(2) The drain hose should be bound at the bottom.

## 9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)



### ⚠ Note:

Do not bend the drain hose too excessively in order to prevent blocking.

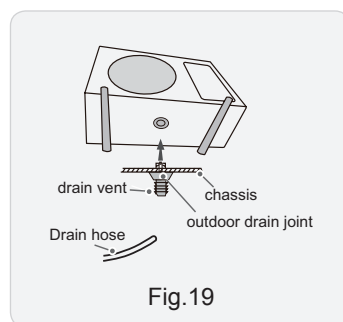
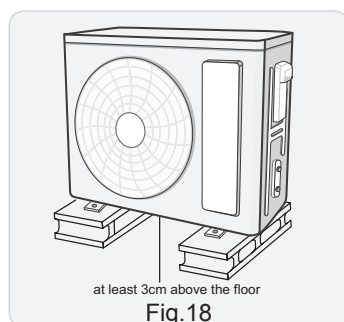
## 8.6 Installation of Outdoor unit

### 1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

### ⚠ Note:

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.



### 2. Install Drain Joint(only for some models)

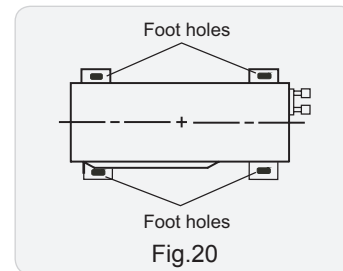
- (1) Connect the outdoor drain joint into the hole on the chassis.(As show in Fig.19)
- (2) Connect the drain hose into the drain vent.

### ⚠ Note:

• As for the shape of drainage joint, please refer to the current product. Do not install the drainage joint in the severe cold area. Otherwise, it will be frosted and then cause malfunction.

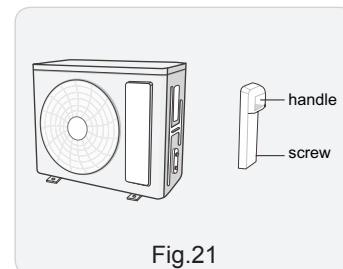
### 3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
- (2) Fix the foot holes of outdoor unit with bolts.(As show in Fig.20)

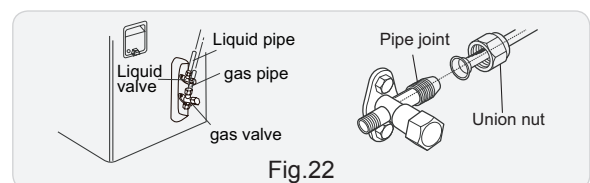


### 4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right handle of outdoor unit and then remove the handle.(As show in Fig.21)



- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)



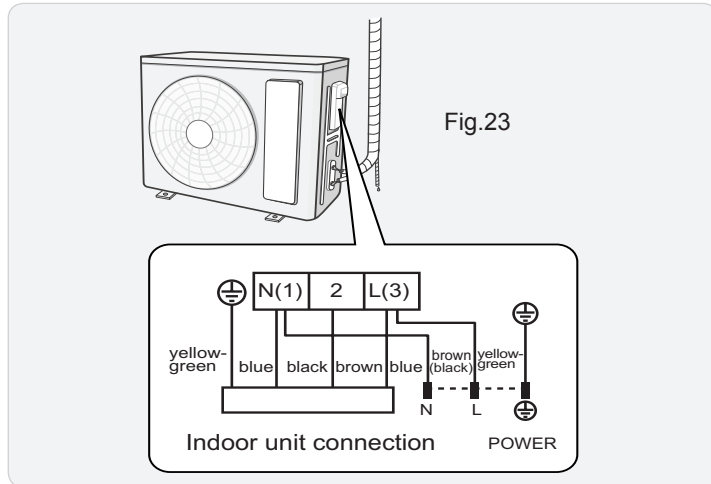
- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench by referring to the sheet below.

Piping size	Tightening torque(N·m)
1/4"	15~20
3/8"	30~40
1/2"	45~55
5/8"	60~65
3/4"	70~75



## 5. Connect Outdoor Electric Wire

(1) Remove the wire clip; connect the power connection wire and signal control wire (only for cooling and heating unit) to the wiring terminal according to the color; fix them with screws.(As show in Fig.23)



Note: The wiring board is for reference only, please refer to the actual one.

(2) Fix the power connection wire and signal control wire with wire clip (only for cooling and heating unit).

### ⚠ Note:

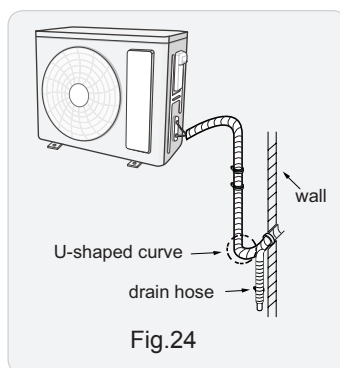
(1) After tightening the screw, pull the power cord slightly to check if it is firm.

(2) Never cut the power connection wire to prolong or shorten the distance.

## 6. Neaten the Pipes

(1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.

(2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

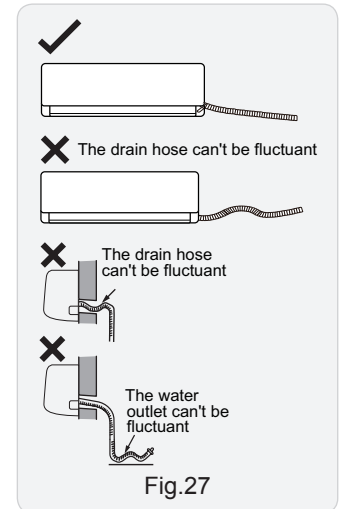
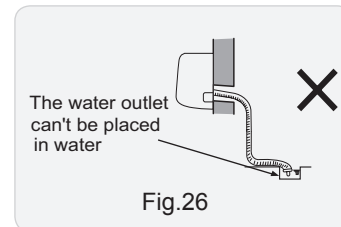
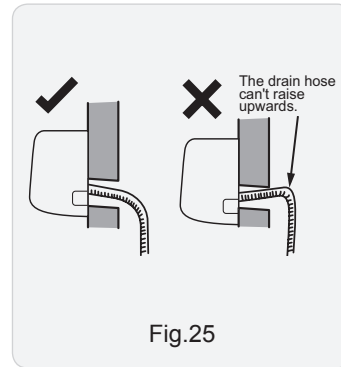


### ⚠ Note:

(1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)

(2) The water outlet cant be placed in water in order to drain smoothly.(As show in Fig.26)

(3) Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.27)



## 8.7 Vacuum Pumping and Leak Detection

### 1. Use Vacuum Pump

(1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.

(2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.

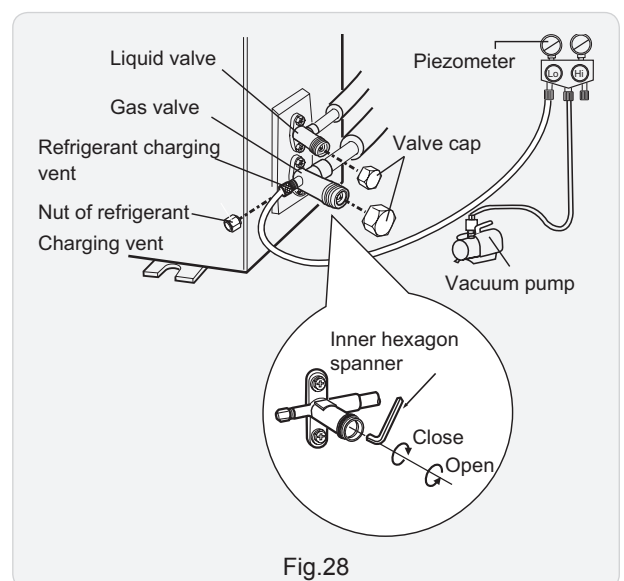
(3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.

(4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.

(5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.

(6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

(7) Reinstall the handle.



## 2. Leakage Detection

(1) With leakage detector:

Check if there is leakage with leakage detector.

(2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there's a leakage.

## 8.8 Check after Installation and Test operation

### 1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling(heating) capacity or waster eletricity.

### 2. Test Operation

(1) Preparation of test operation

- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

(2) Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C, the air conditioner cant start cooling.

# 9. Maintenance

## 9.1 Error Code List

Malfunction Name	Display Method of Indoor Unit (Error Code)	A/C Status	Possible Causes(For specific maintenance method, please refer to the following procedure of troubleshooting)
High pressure protection of system	E1	During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment ); Ambient temperature is too high.
Antifreezing protection for evaporator	E2		Not the error code. It's the status code for the operation.
System block or refrigerant leakage	E3	The Dual-8 Code Display will show E3 until the low pressure switch stop operation.	1.Low-pressure protection 2.Low-pressure protection of system 3.Low-pressure protection of compressor
High discharge temperature protection of compressor	E4	During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection, overload).
Overcurrent protection	E5	During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
Communication Malfunction	E6	During cooling operation, compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
High temperature resistant protection	E8	During cooling operation: compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis (overload, high temperature resistant).
EEPROM malfunction	EE	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Limit/decrease frequency due to high temperature of module	EU	All loads operate normally, while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
Malfunction protection of jumper cap	C5	Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.
Gathering refrigerant	F0	When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
Indoor ambient temperature sensor is open/short circuited	F1	During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
Indoor evaporator temperature sensor is open/short circuited	F2	AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.

Outdoor ambient temperature sensor is open/short circuited	F3	During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
Outdoor condenser temperature sensor is open/short circuited	F4	During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
Outdoor discharge temperature sensor is open/short circuited	F5	During cooling and drying operation, compressor will stop after operating for about 3 mins, while indoor fan will operate; During heating operation, the complete unit will stop after operating for about 3 mins.	1. Outdoor temperature sensor hasn't been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2. The head of temperature sensor hasn't been inserted into the copper tube
Limit/decrease frequency due to overload	F6	All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
Decrease frequency due to overcurrent	F8	All loads operate normally, while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload
Decrease frequency due to high air discharge	F9	All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
Limit/decrease frequency due to antifreezing	FH	All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low
Voltage for DC bus-bar is too high	PH	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2. If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, there's malfunction for the circuit, please replace the control panel (AP1)
Voltage of DC bus-bar is too low	PL	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC, turn on the unit after the supply voltage is increased to the normal range. 2. If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, there's malfunction for the circuit, please replace the control panel (AP1)
Compressor Min frequency in test state	P0		Showing during min. cooling or min. heating test
Compressor rated frequency in test state	P1		Showing during nominal cooling or nominal heating test
Compressor maximum frequency in test state	P2		Showing during max. cooling or max. heating test
Compressor intermediate frequency in test state	P3		Showing during middle cooling or middle heating test
Overcurrent protection of phase current for compressor	P5	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor).
Charging malfunction of capacitor	PU	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor



Malfunction of module temperature sensor circuit	P7	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Module high temperature protection	P8	During cooling operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
Overload protection for compressor	H3	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis ( discharge protection, overload)
IPM protection	H5	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
Malfunction of zero-cross detection circuit	U8	The complete unit stops	1.Power supply is abnormal; 2.Detection circuit of indoor control mainboard is abnormal.
Internal motor (fan motor) do not operate	H6	Internal fan motor, external fan motor, compressor and electric heater stop operation,guide louver stops at present location.	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard revdetecting circuit.
Desynchro-nizing of compressor	H7	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
PFC protection	HC	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
Outdoor DC fan motor malfunction	L3	Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
power protection	L9	compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electronical components when detect high power
Indoor unit and outdoor unit doesnt match	LP	compressor and Outdoor fan motor cant work	Indoor unit and outdoor unit doesnt match
Failure start-up	LC	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
Defrosting	Heating indicator off for 0.5s and then blinks for 10s	Defrosting will occur in heating mode. Compressor will operate while indoor fan will stop operation.	Not the error code. It's the status code for the operation
The four-way valve is abnormal	U7	If this malfunction occurs during heating operation, the complete unit will stop operation.	1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.

Malfunction of phase current detection circuit for compressor	U1	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
Malfunction of voltage dropping for DC busbar	U3	During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Supply voltage is unstable
Malfunction of complete units current detection	U5	During cooling and drying operation, the compressor will stop while indoor fan will operate; During heating operating, the complete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.
Cold air prevention protection	E9		Not the error code. It's the status code for the operation.
Refrigerant recovery mode	Fo		Refrigerant recovery. The Serviceman operates it for maintenance.
Malfunction of detecting plate(WIFI)	JF	Loads operate normally, while the unit can't be normally controlled by APP.	1.Main board of indoor unit is damaged; 2.Detection board is damaged; 3.The connection between indoor unit and detection board is not good;
Undefined outdoor unit error	oE	Cool: compressor and outdoor fan stops operation, while indoor fan operates; Heat: compressor, outdoor fan and indoor fan stop operation.	1. Outdoor ambient temperature exceeds the operation range of unit (eg: less than- 20°C or more than 60°C for cooling; more than 30°C for heating); 2. Failure startup of compressor? 3. Are wires of compressor not connected tightly? 4. Is compressor damaged? 5. Is main board damaged?

## 9.2 Procedure of Troubleshooting

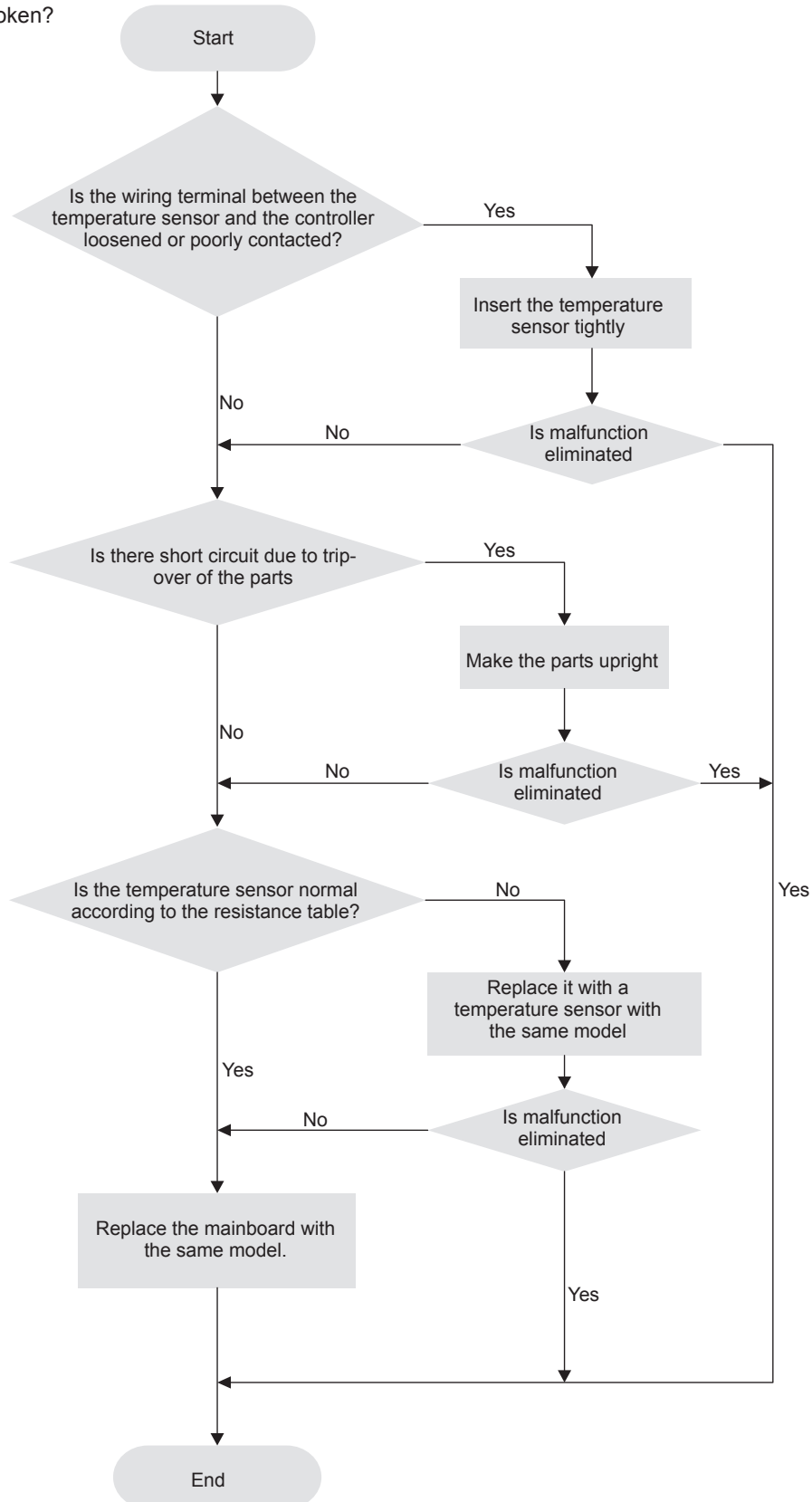
### ●Indoor unit:

#### 1. Malfunction of Temperature Sensor F1, F2

Main detection points:

- Is the wiring terminal between the temperature sensor and the controller loosened or poorly contacted?
- Is there short circuit due to trip-over of the parts?
- Is the temperature sensor broken?
- Is mainboard broken?

Malfunction diagnosis process:

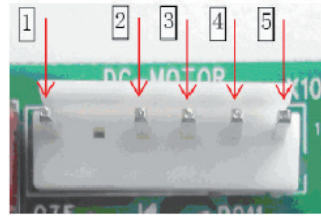
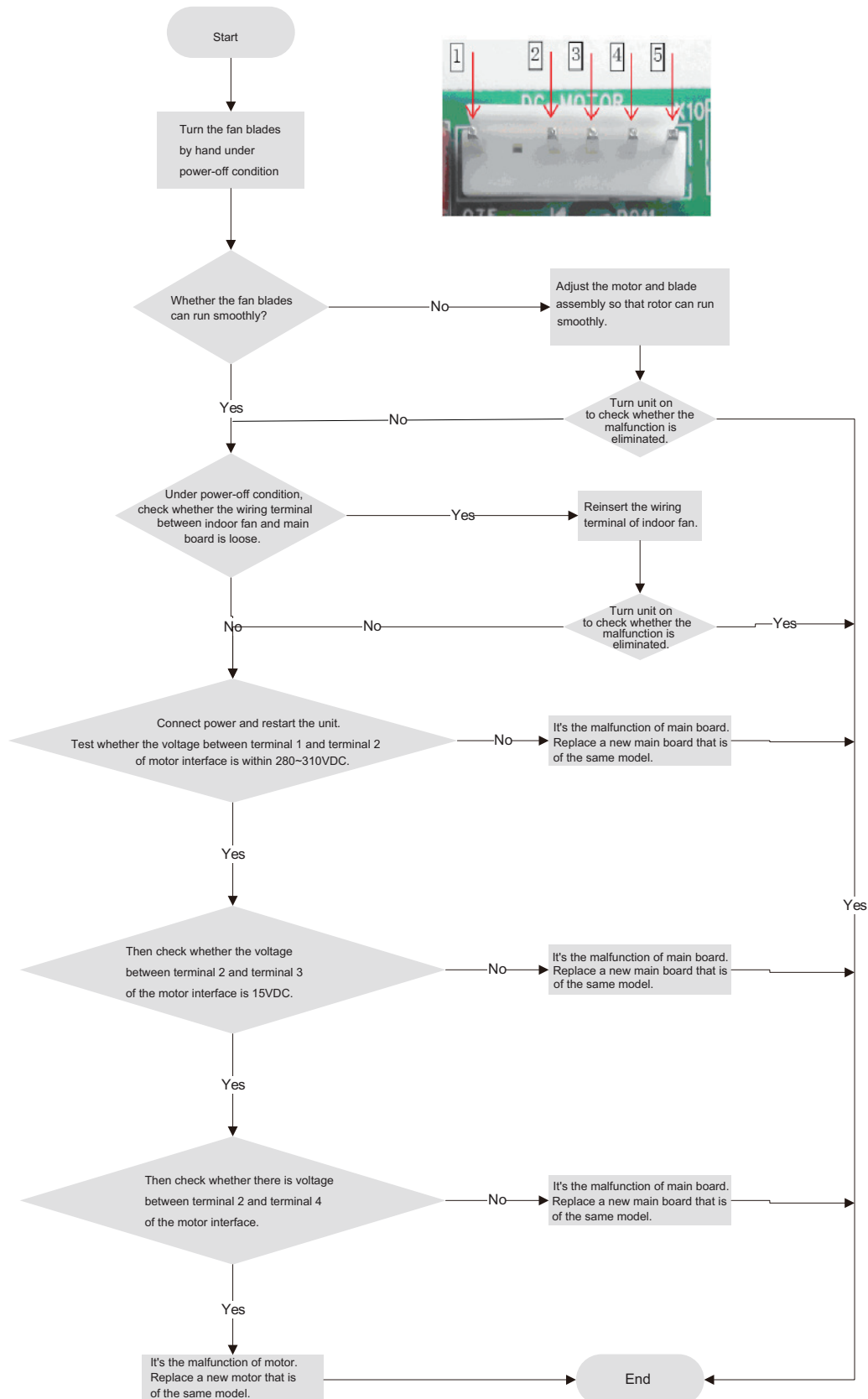


## 2. Malfunction of Blocked Protection of IDU Fan Motor H6

Main detection points:

- Smoothly Is the control terminal of DC motor connected tightly?
- Smoothly Is the feedback interface of DC motor connected tightly?
- The fan motor can't operate?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:



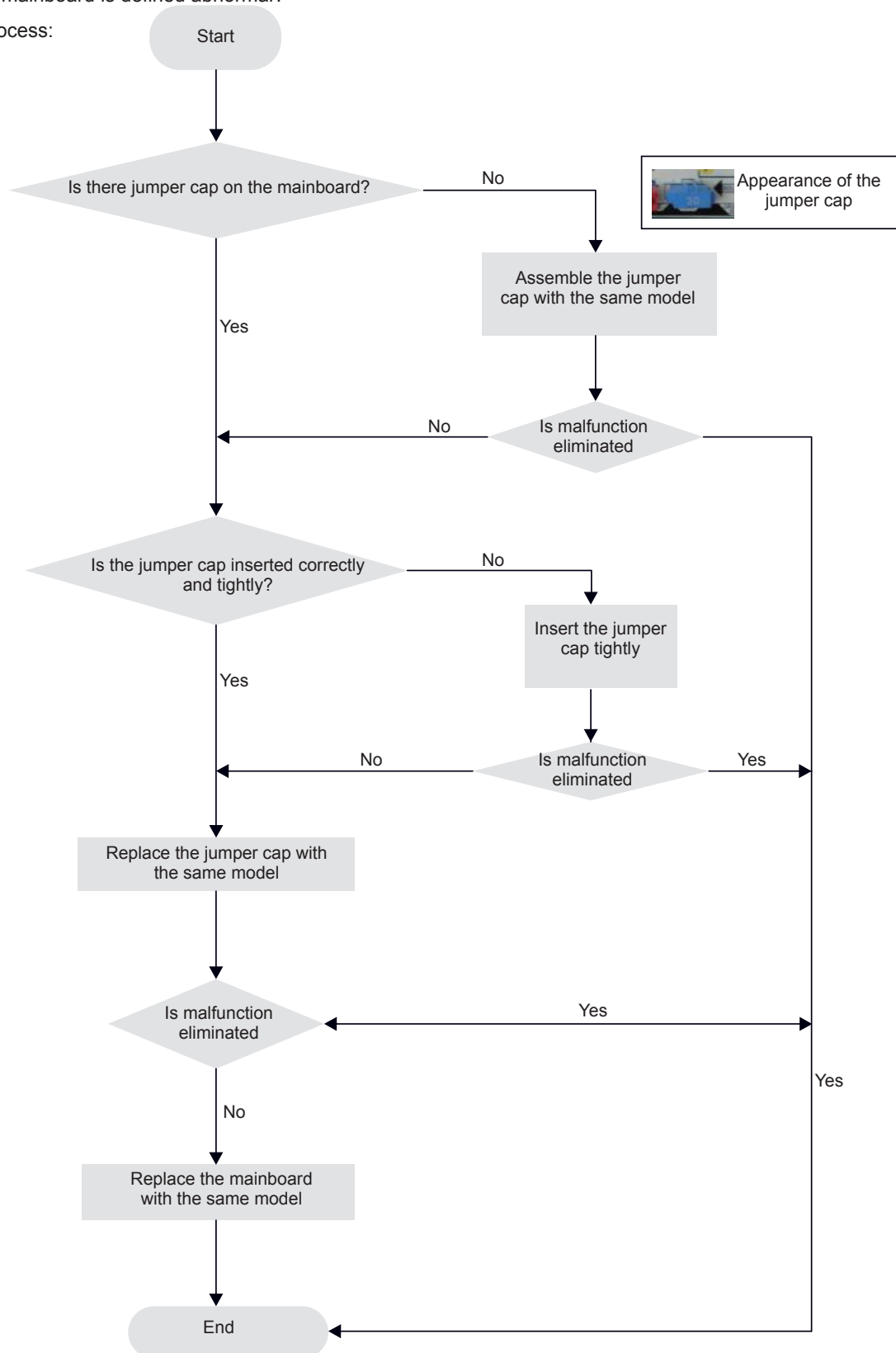


### 3. Malfunction of Protection of Jumper Cap C5

Main detection points:

- Is there jumper cap on the mainboard?
- Is the jumper cap inserted correctly and tightly?
- The jumper is broken?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:

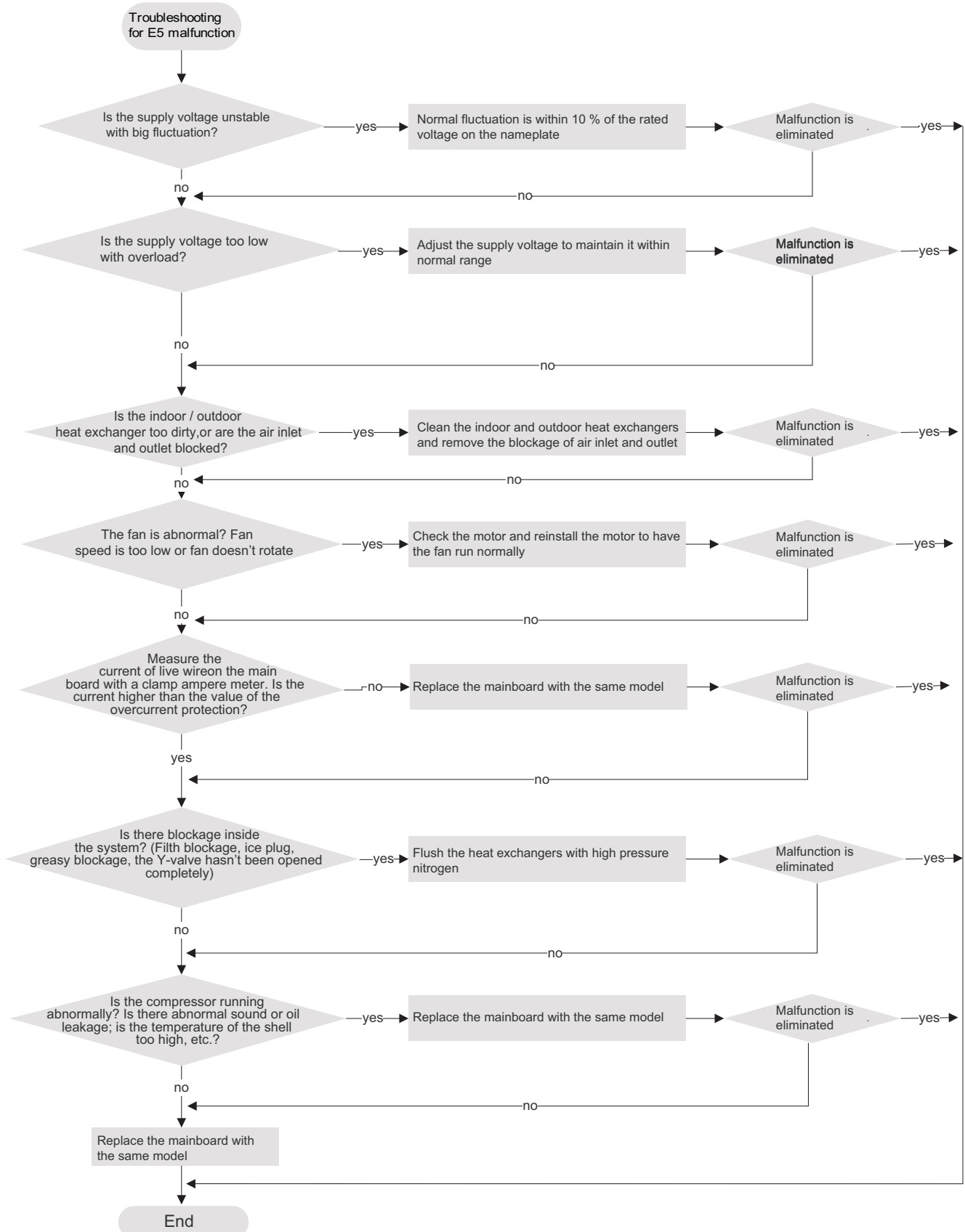


#### 4. Malfunction of Overcurrent Protection E5

Main detection points:

- Eliminated Is the supply voltage unstable with big fluctuation?
- Is the supply voltage too low with overload?
- Hardware trouble?

Malfunction diagnosis process:

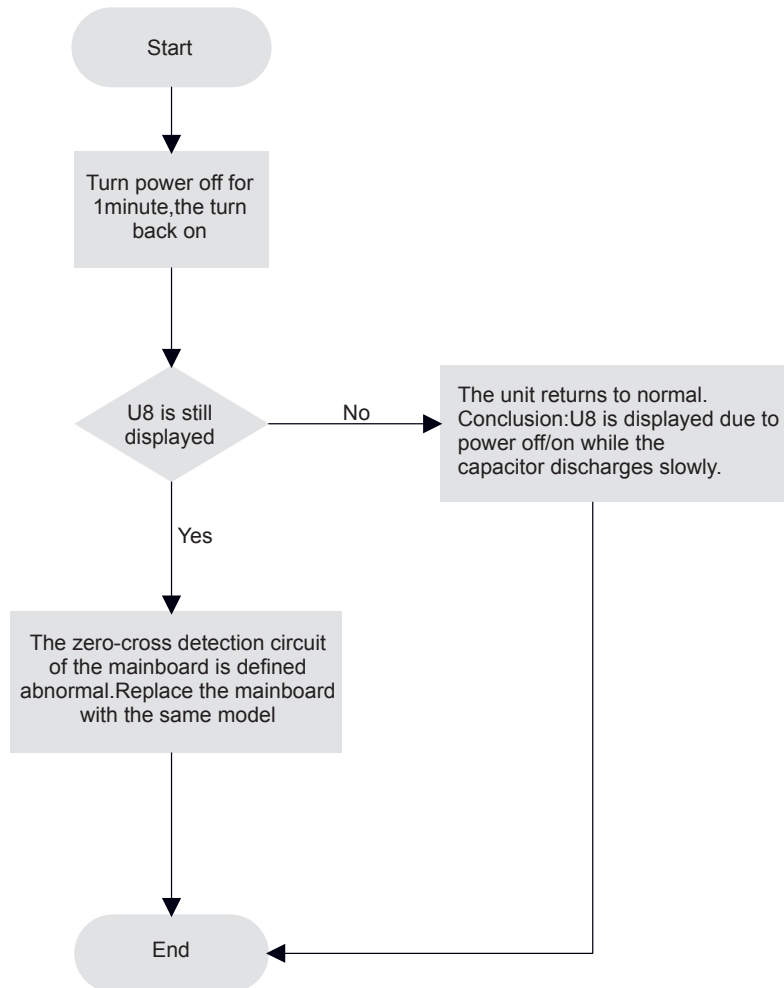


## 5. Malfunction of Zero-crossing Inspection Circuit Malfunction of the IDU Fan Motor U8

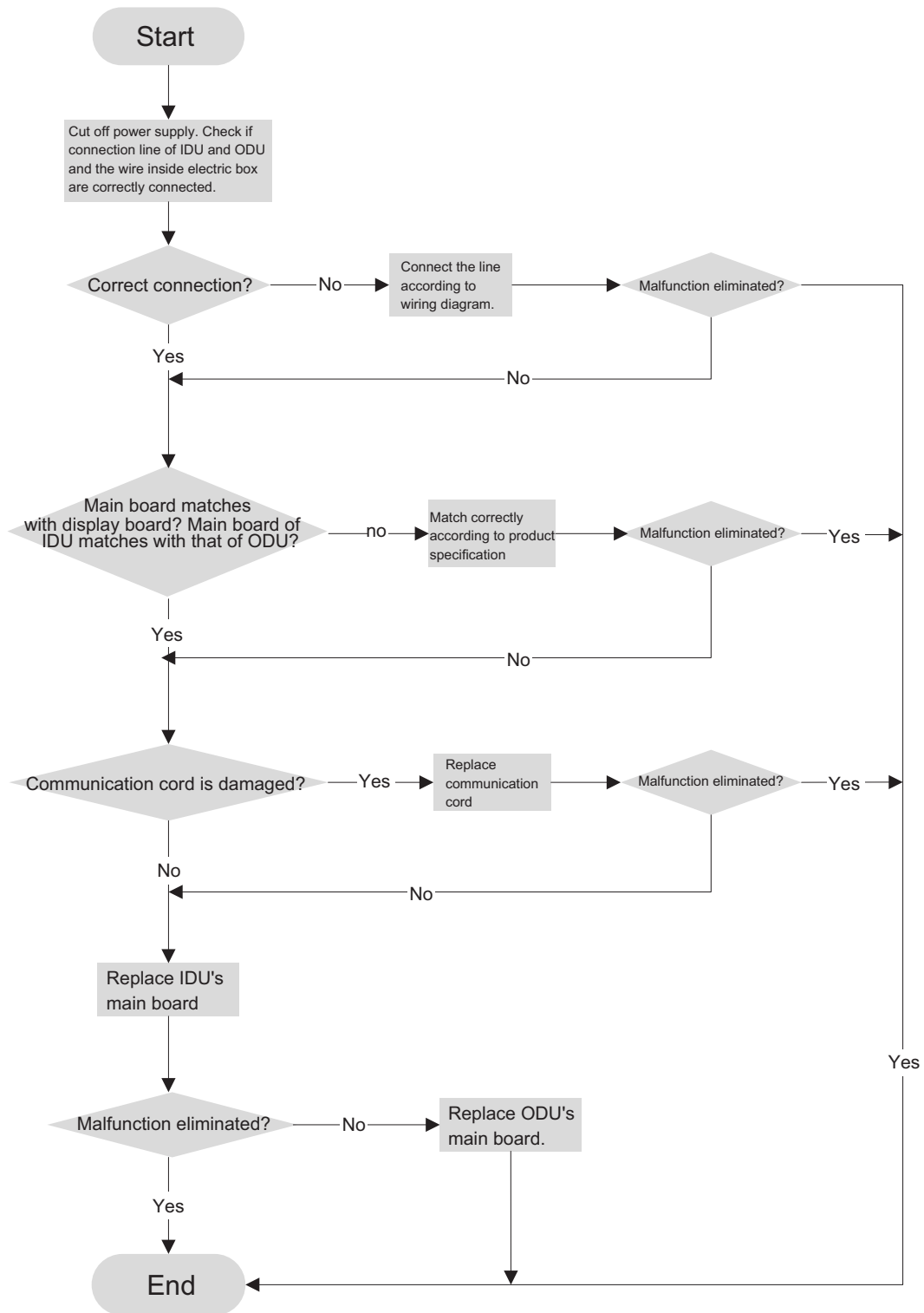
Main detection points:

- Instant energization after de-energization while the capacitor discharges slowly?
- The zero-cross detection circuit of the mainboard is defined abnormal?

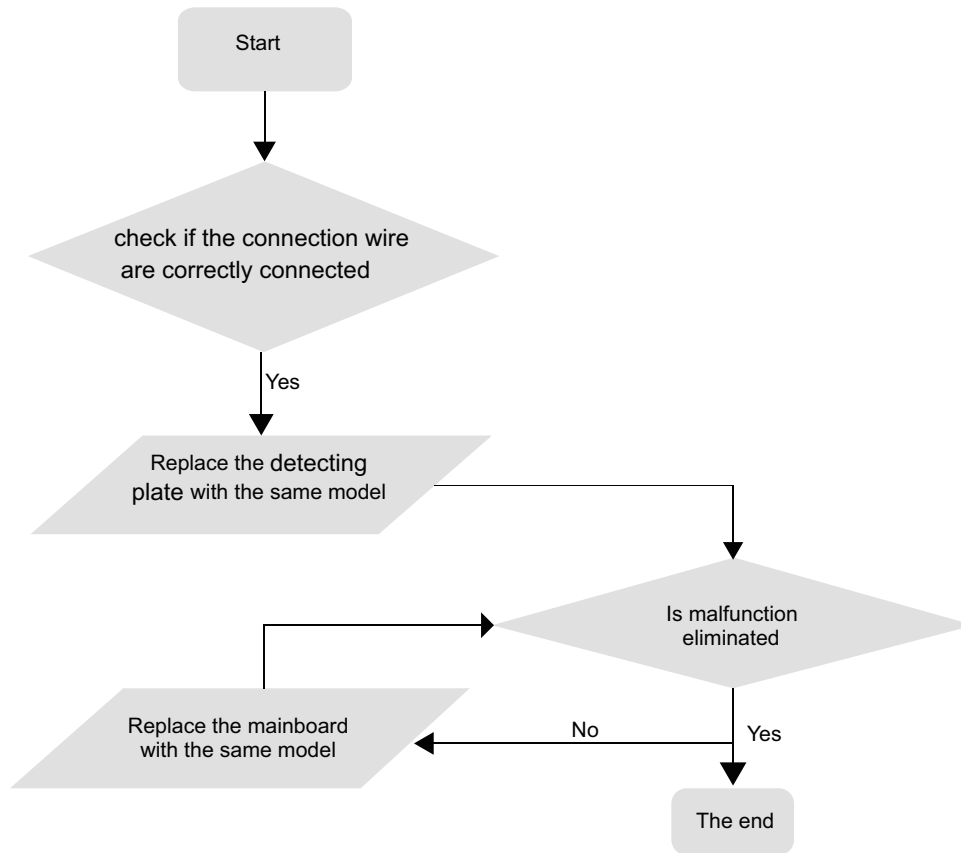
Malfunction diagnosis process:



## 6. Communication Malfunction E6



## 7. Malfunction of detecting plate(WIFI) JF



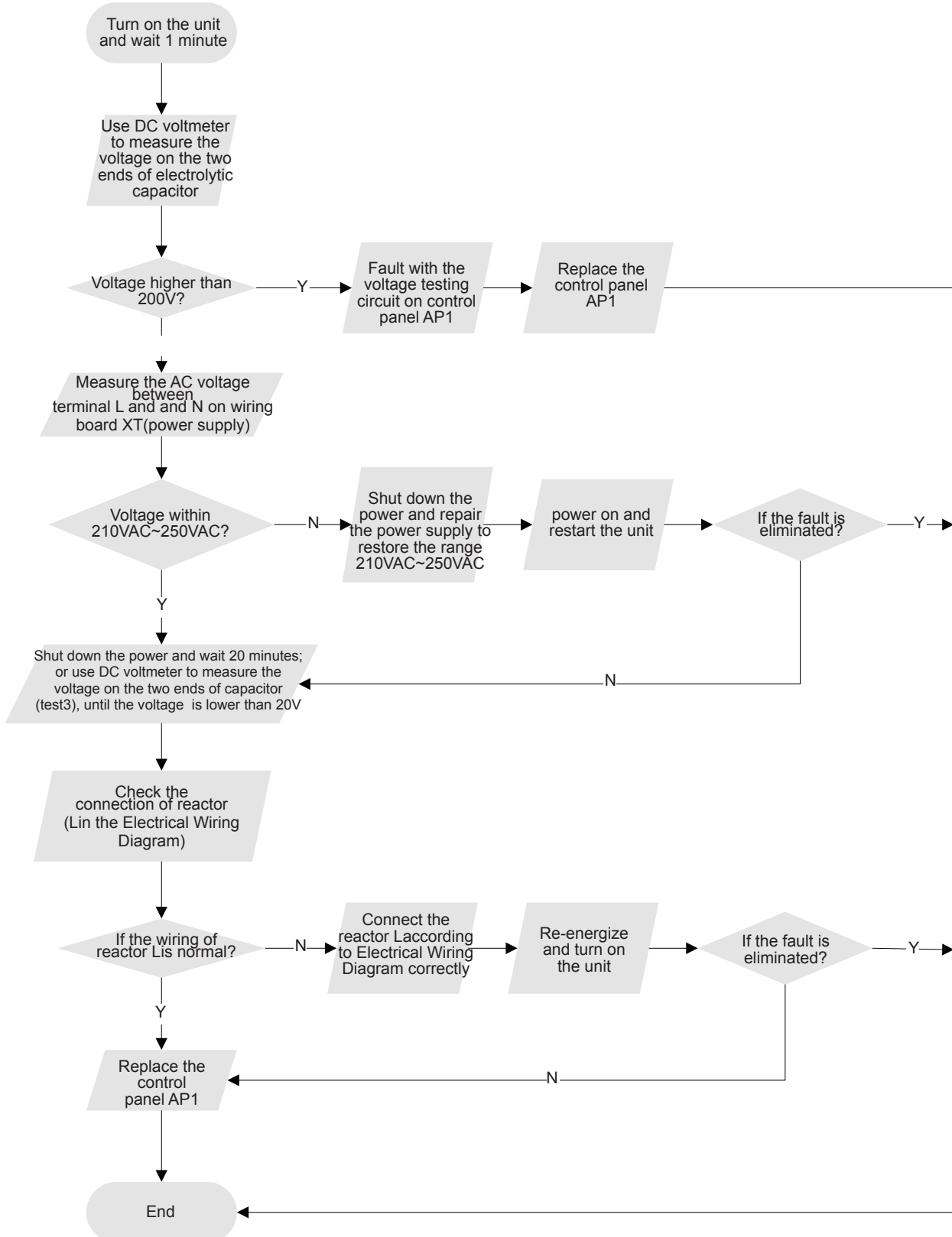
●Outdoor unit:

1. Capacity charging malfunction (outdoor unit malfunction) (AP1 below is control board of outdoor unit)

Main detection point:

- Detect if the voltage of L and N terminal of wiring board is between 210AC-240AC by alternating voltage meter;
- Is reactor (L) well connected? Is connection wire loosened or pull-out? Is reactor (L) damaged?

Malfunction diagnosis process:

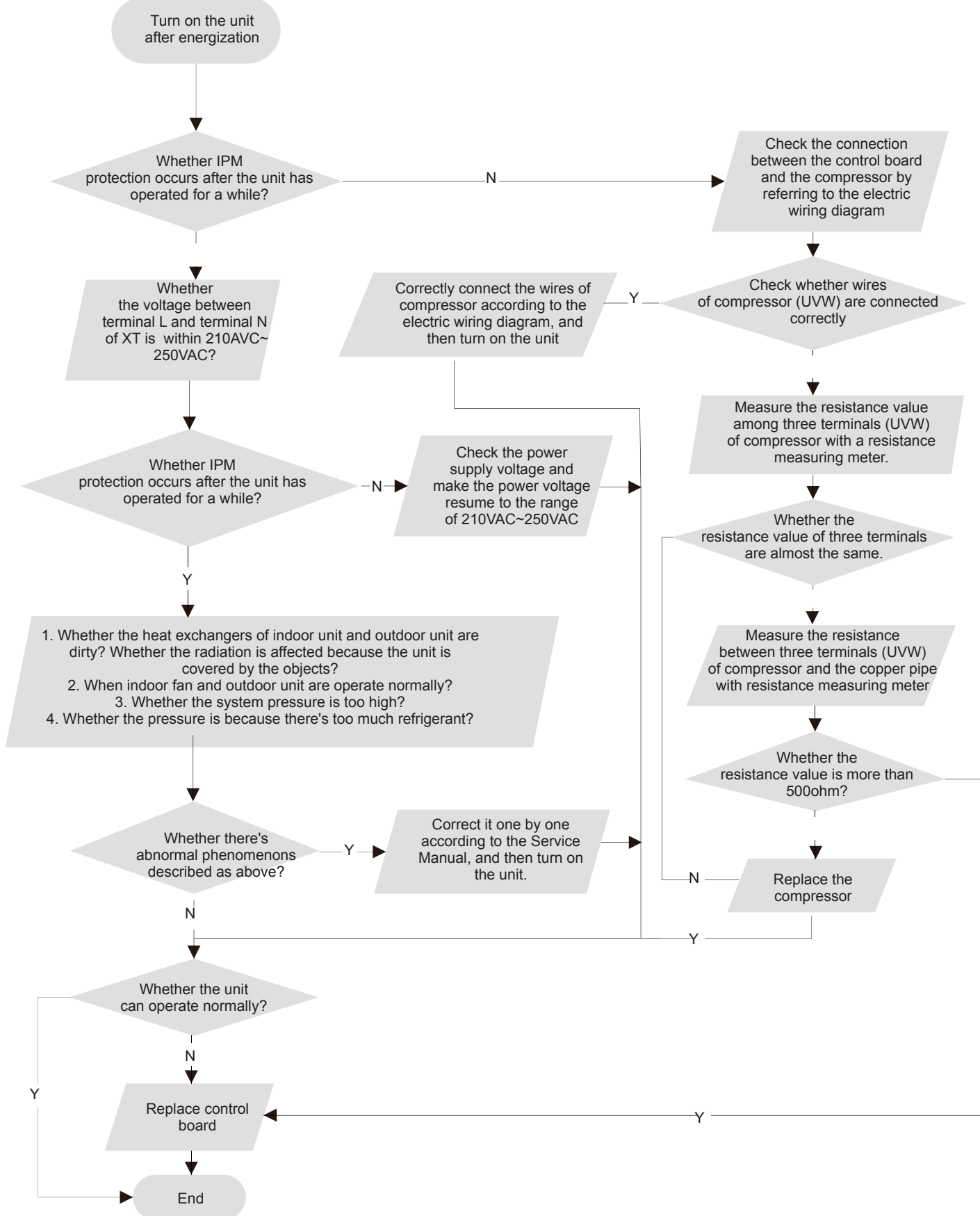


## 2. IPM protection, phase current overcurrent (the control board as below indicates the control board of outdoor unit) H5/P5

Mainly detect:

- (1) Compressor COMP terminal
- (2) voltage of power supply
- (3) compressor
- (4) Refrigerant-charging volume
- (5) air outlet and air inlet of outdoor/indoor unit

Troubleshooting:

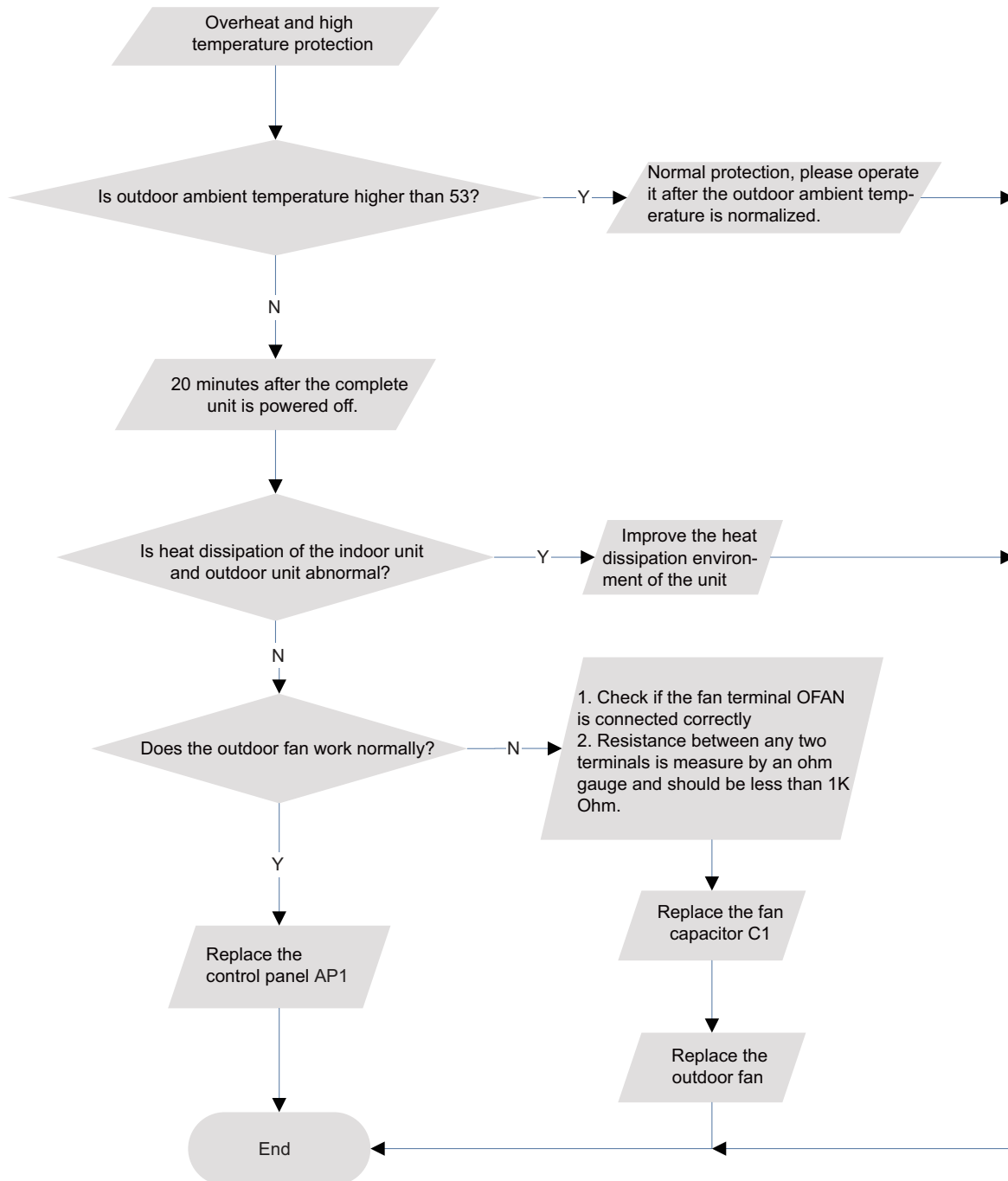


### 3. High temperature and overload protection diagnosis (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is outdoor ambient temperature in normal range?
- Are the outdoor and indoor fans operating normally?
- Is the heat dissipation environment inside and outside the unit good?

Fault diagnosis process:



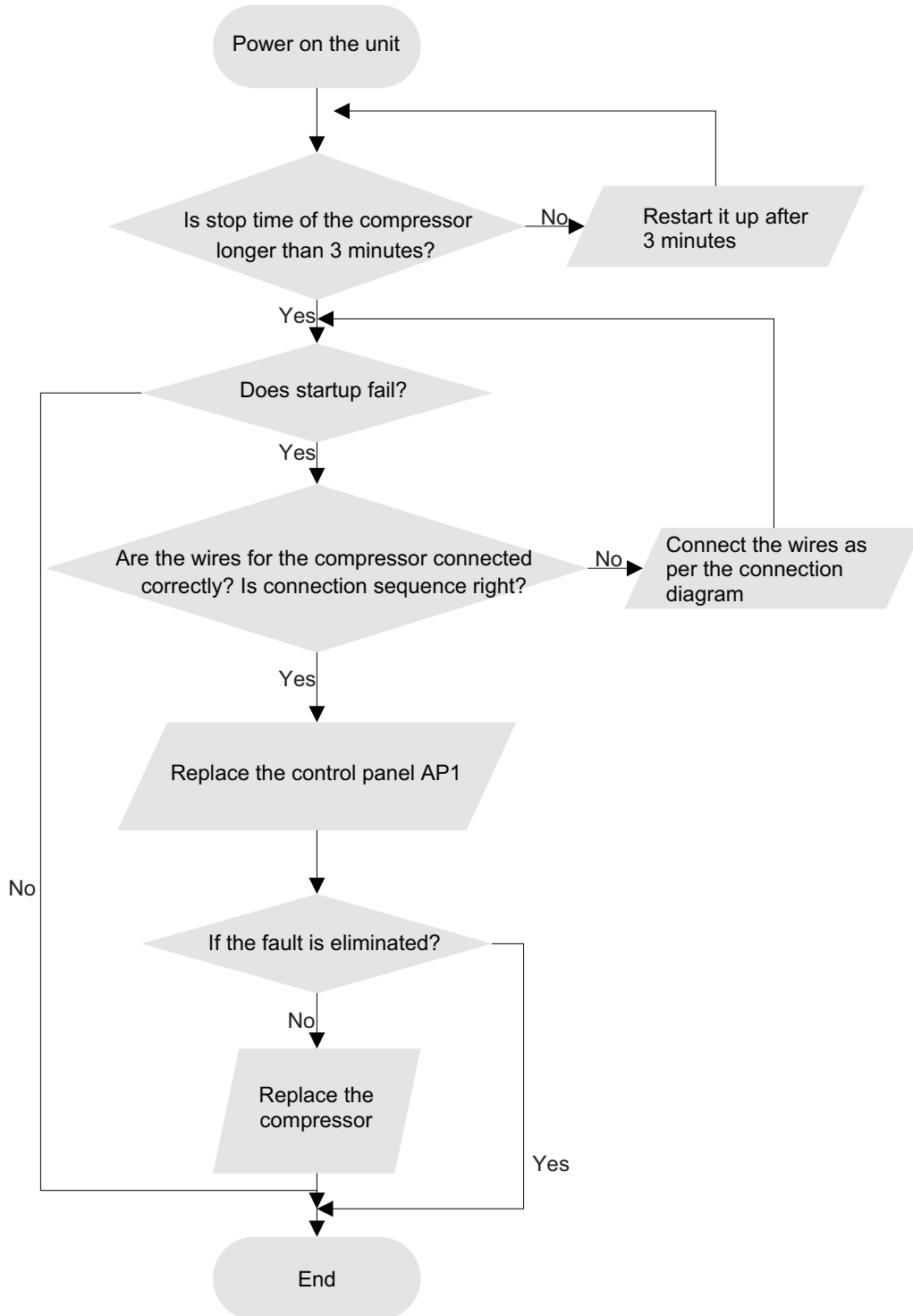


#### 4. Start-up failure (following AP1 for outdoor unit control board)

Mainly detect:

- Whether the compressor wiring is connected correct?
- Is compressor broken?
- Is time for compressor stopping enough?

Fault diagnosis process:

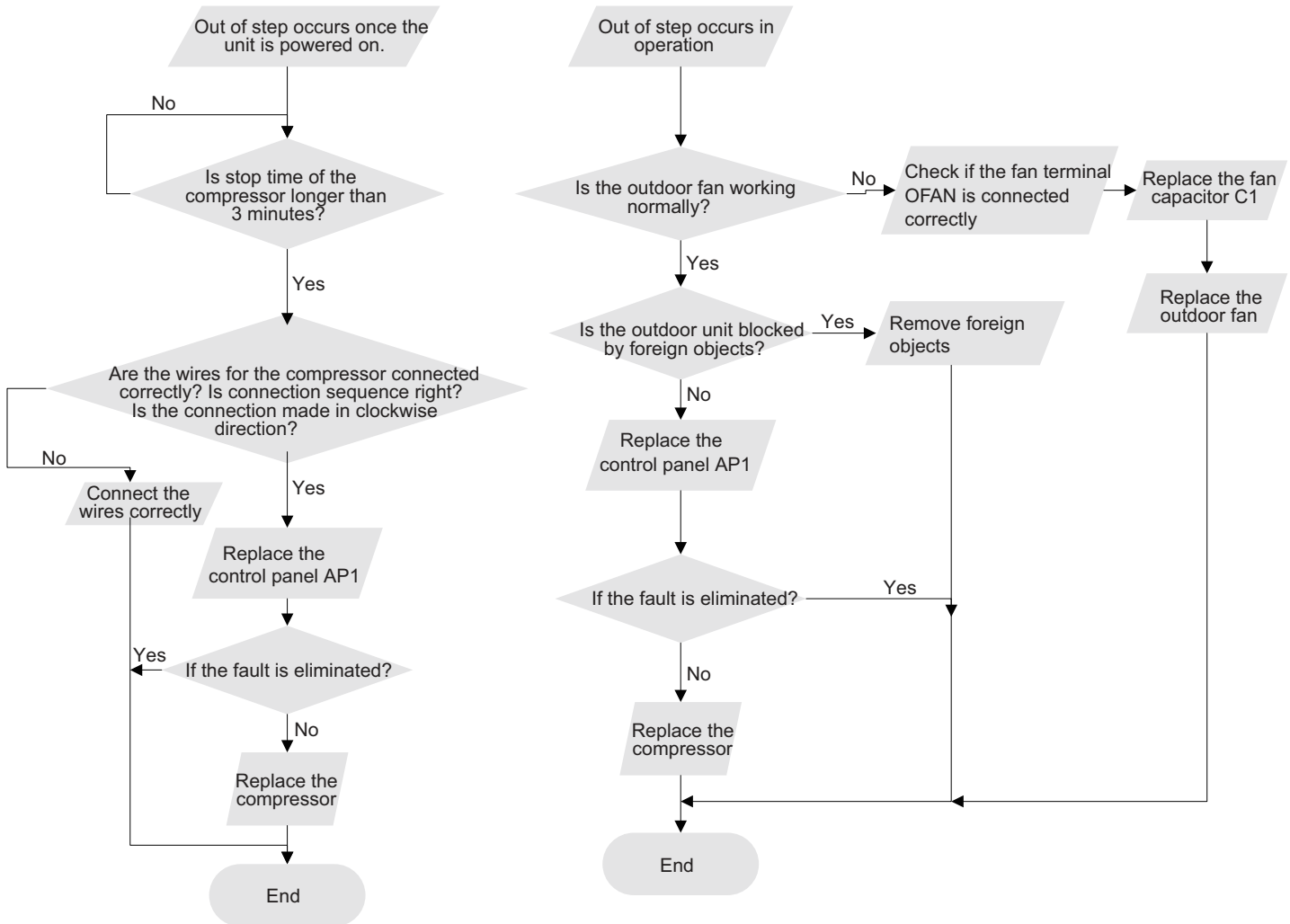


## 5. Out of step diagnosis for the compressor (AP1 hereinafter refers to the control board of the outdoor unit)

Mainly detect:

- Is the system pressure too high?
- Is the input voltage too low?

Fault diagnosis process:

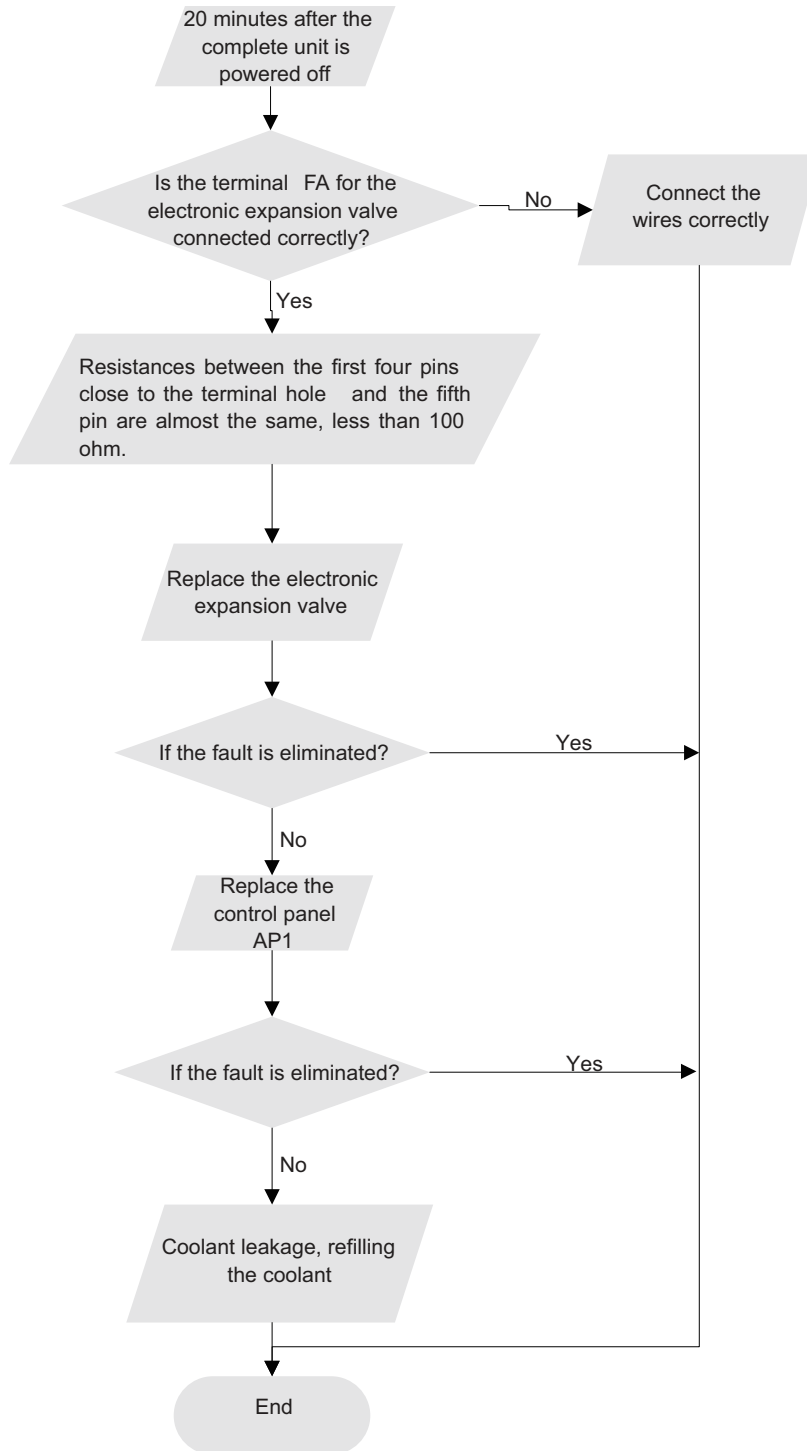


## 6. Overload and air exhaust malfunction diagnosis (following AP1 for outdoor unit control board)

Mainly detect:

- Is the PMV connected well or not? Is PMV damaged?
- Is refrigerant leaked?

Fault diagnosis process:

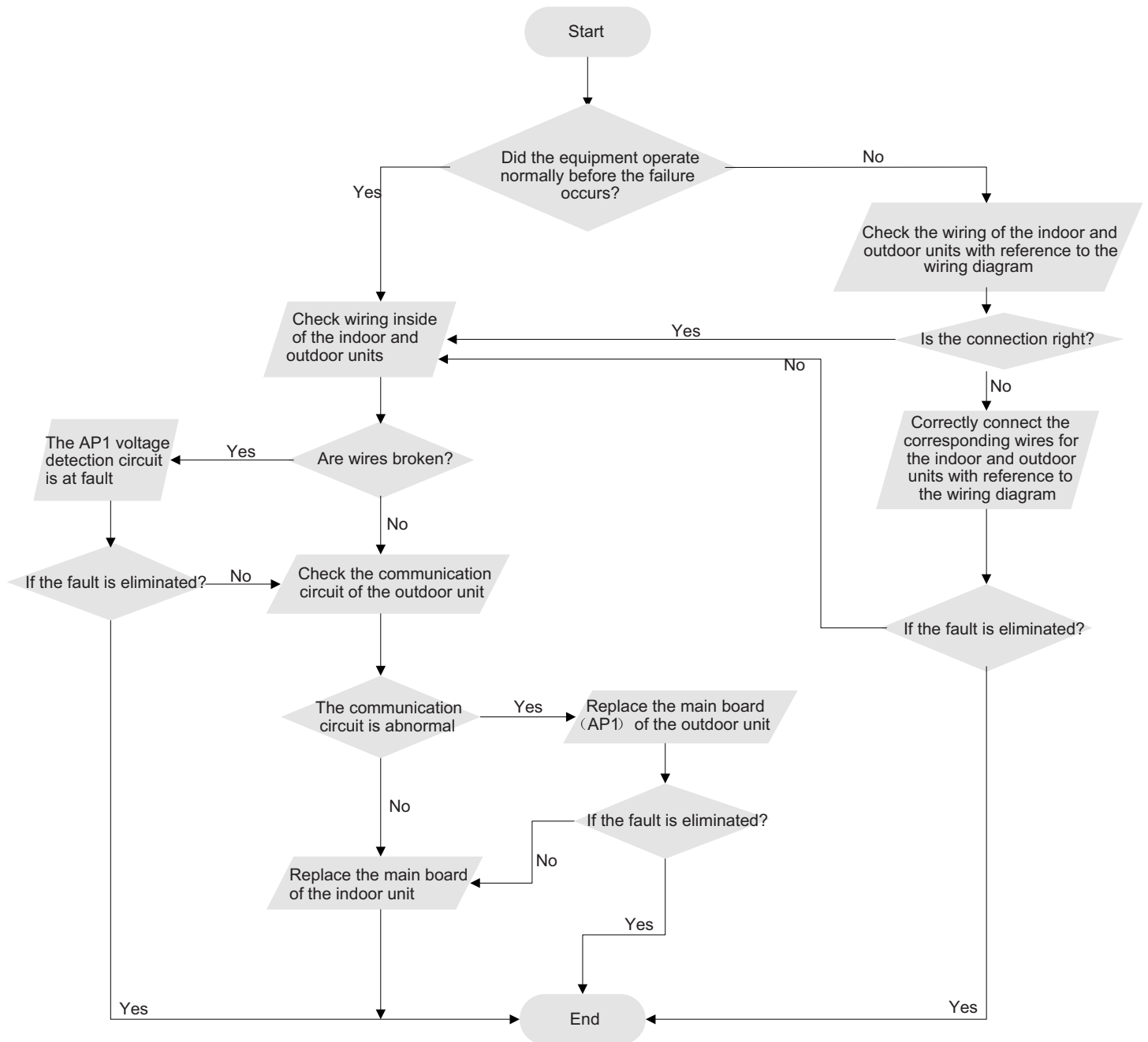


## 7. Communication malfunction: (following AP1 for outdoor unit control board)

Mainly detect:

- Is there any damage for the indoor unit mainboard communication circuit? Is communication circuit damaged?
- Detect the indoor and outdoor units connection wire and indoor and outdoor units inside wiring is connect well or not, if is there any damage?

Fault diagnosis process:



## 9.3 Troubleshooting for Normal Malfunction

### 1. Air Conditioner Cant be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isnt bright and the buzzer cant give out sound	Confirm whether its due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isnt bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

### 2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see its blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Units pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unitt pressure is much lower than regulated range. If refrigerant isnt leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver cant swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor cant operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor cant operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor cant operate	Refer to point 5 of maintenance method for details

### 3. Horizontal Louver Cant Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor cant operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver cant operate	Replace the main board with the same model

#### 4. ODU Fan Motor Cant Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

#### 5. Compressor Cant Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and its 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor cant operate	Repair or replace compressor

#### 6. Air Conditioner is Leaking

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

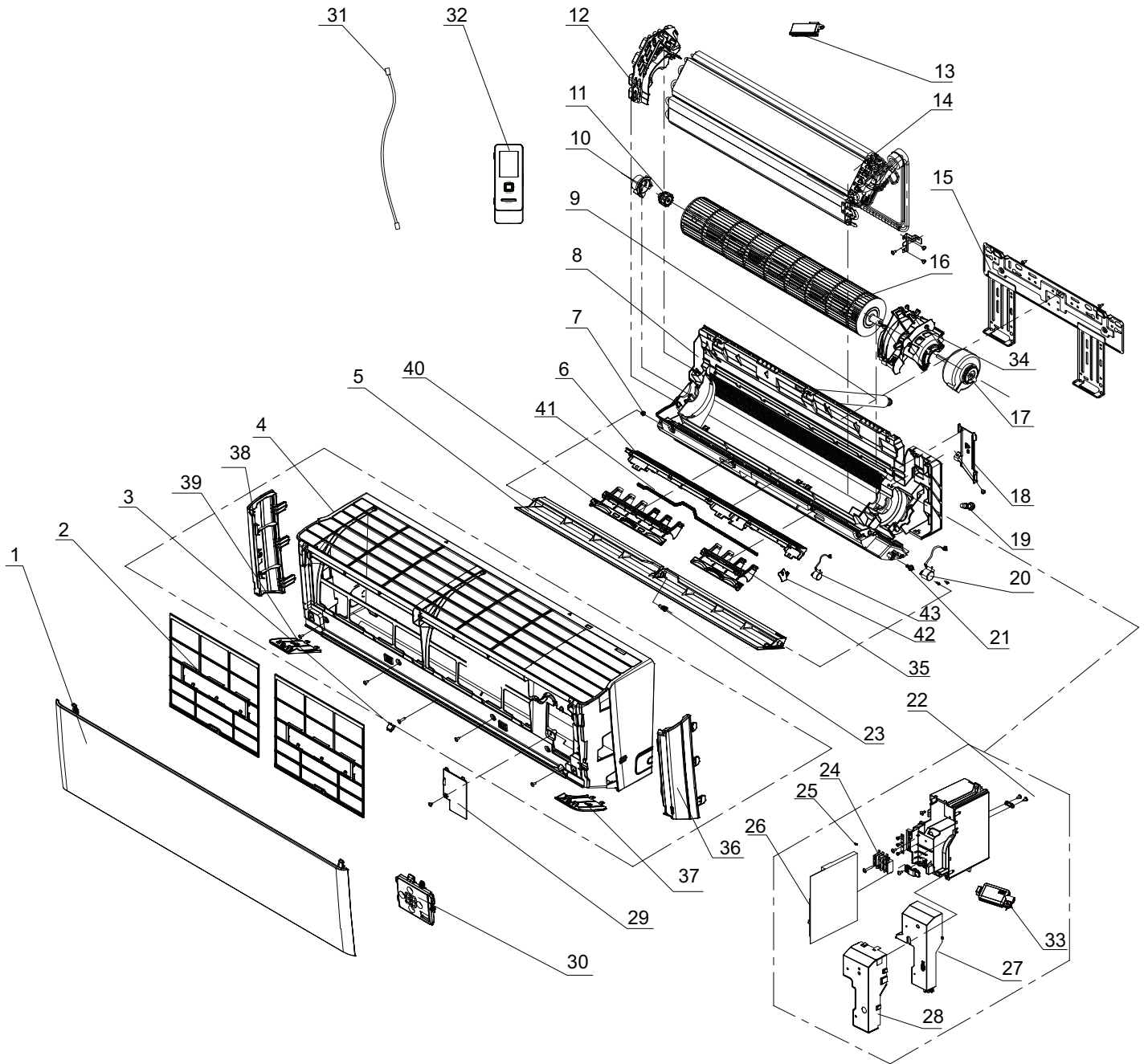
#### 7. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and theres abnormal sound	Theres the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, theres abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or therere parts touching together inside the indoor unit	Theres abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or therere parts touching together inside the outdoor unit	Theres abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

# 10. Exploded View and Parts List

## 10.1 Indoor Unit

YC model



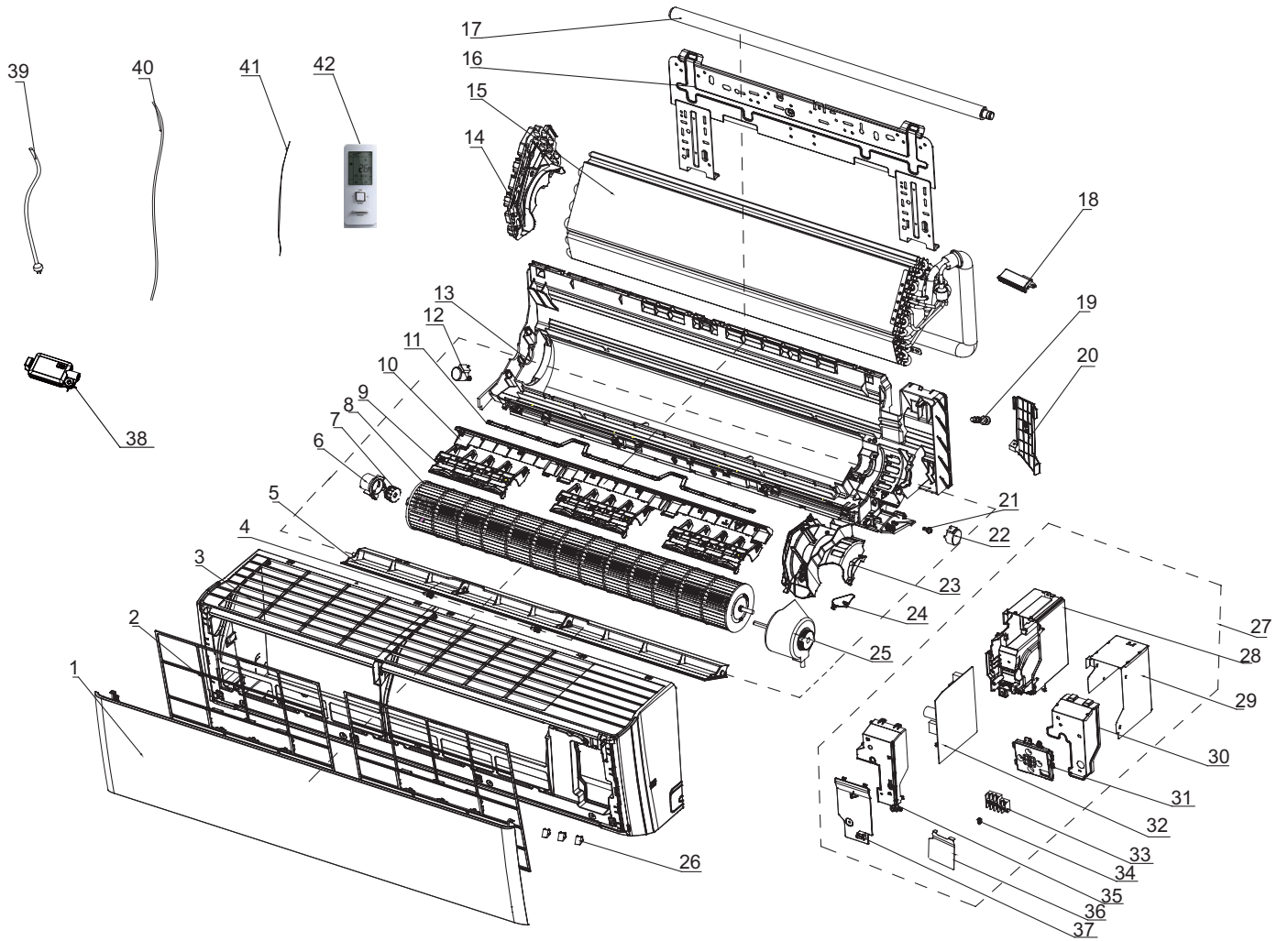
The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel	23	Axile Bush
2	Filter Sub-Assy	24	Terminal Board
3	Screw Cover	25	Jumper
4	Front Case Assy	26	Main Board
5	Guide Louver	27	Shield Cover of Electric Box Cover
6	Helicoid Tongue	28	Electric Box Cover Sub-Assy
7	Left Axile Bush	29	Electric Box Cover
8	Rear Case assy	30	Display Board
9	Drainage Hose	31	Connecting Cable
10	Ring of Bearing	32	Remote Controller
11	O-Gasket sub-assy of Bearing	33	Detecting Plate(Wi-Fi)
12	Evaporator Support	34	Motor Press Plate
13	Cold Plasma Generator	35	Air Louver(right)
14	Evaporator Assy	36	Right Side Plate
15	Wall Mounting Frame	37	Right Decorative Board
16	Cross Flow Fan	38	Left Side Plate
17	Fan Motor	39	Left Decorative Board
18	Connecting pipe clamp	40	Air Louver(left)
19	Rubber Plug (Water Tray)	41	Swing Lever
20	Stepping Motor	42	Air Louver
21	Crank	43	Stepping Motor
22	Electric Box Assy		

Some models may not contain some parts, please refer to the actual product.



YD model

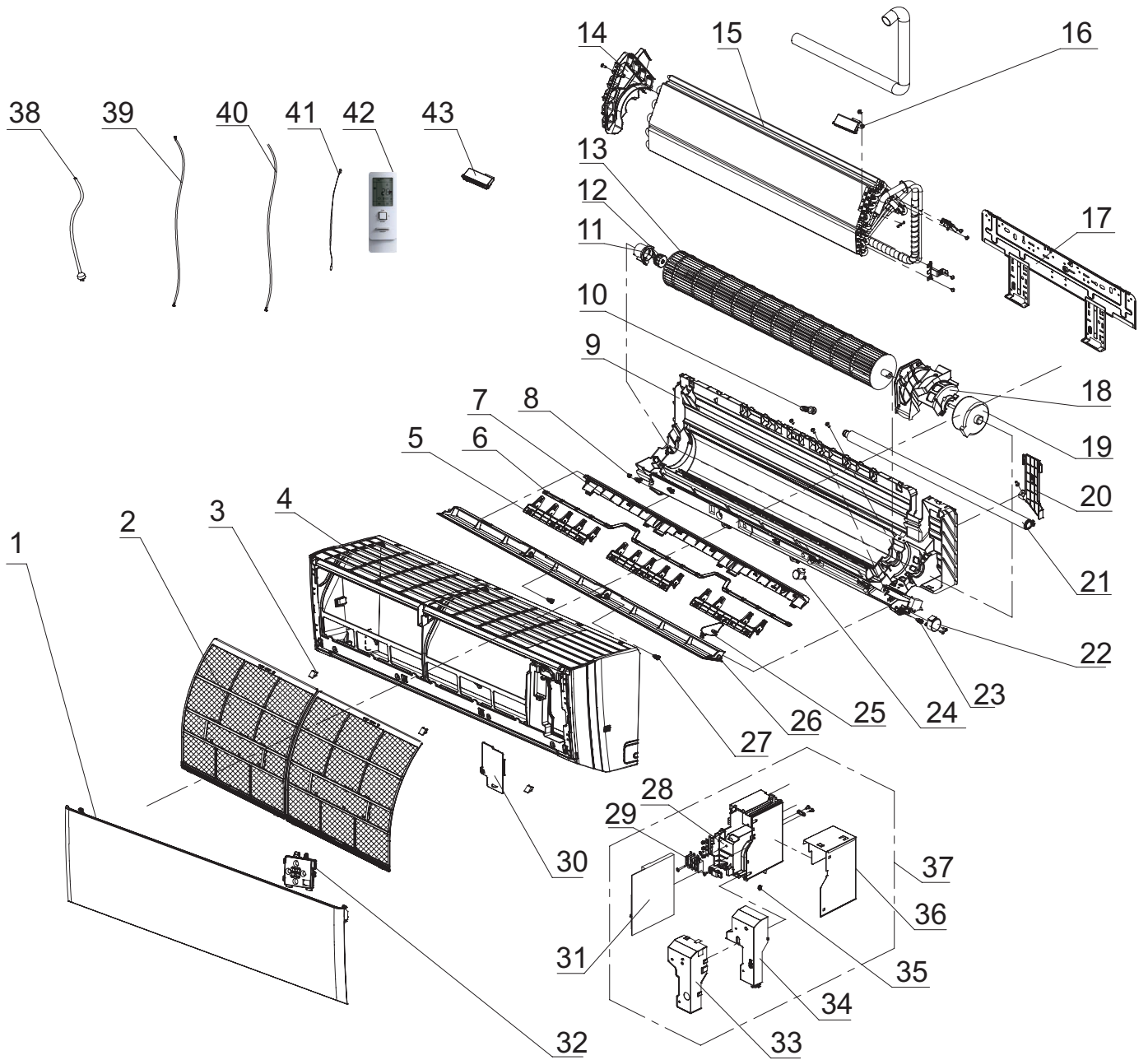


The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel Assy	22	Stepping Motor
2	Filter Sub-Assy	23	Motor Press Plate
3	Front Case Assy	24	Air Louver
4	Axile Bush	25	Brushless DC Motor
5	Guide Louver	26	Screw Cover
6	Ring of Bearing	27	Electric Box Assy
7	O-Gasket sub-assy of Bearing	28	Electric Box
8	Cross Flow Fan	29	Shield Cover of Electric Box
9	Air Louver	30	Shield Cover of Electric Box Cover
10	Helicoid Tongue	31	Display Box
11	Swing Lever	32	Main Board
12	Stepping Motor	33	Terminal Board
13	Rear Case assy	34	Jumper
14	Evaporator Support	35	Shield cover of Electric Box 2
15	Evaporator Assy	36	Electric Box Cover
16	Wall Mounting Frame	37	Electric Box Cover 2
17	Drainage Hose	38	Detecting Plate
18	UV sterilizing lamp	39	Power Cord
19	Rubber Plug (Water Tray)	40	Connecting Cable
20	Connecting pipe clamp	41	Temperature Sensor
21	Crank	42	Remote Controller

Some models may not contain some parts, please refer to the actual product.

YE model



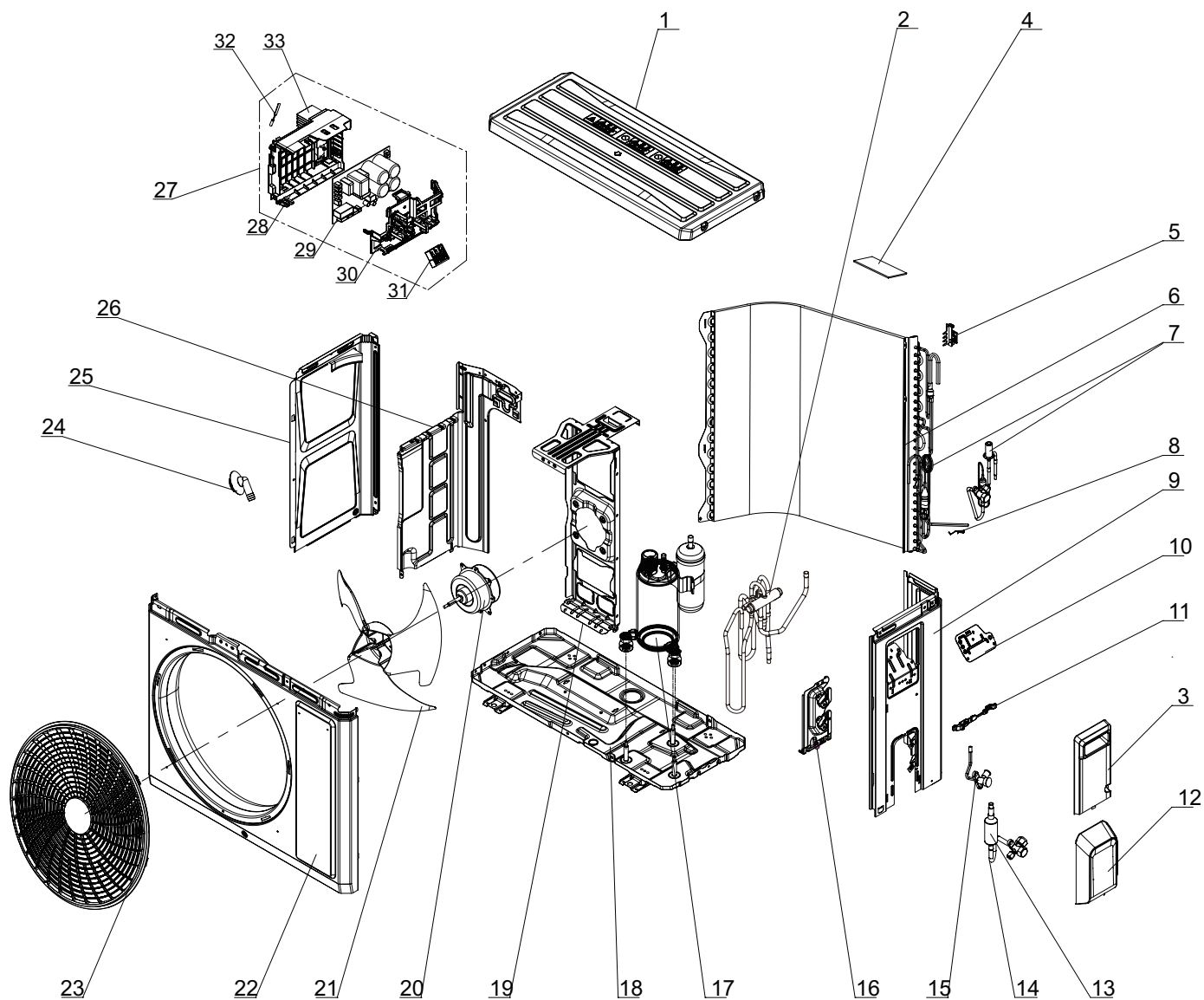
The component picture is only for reference; please refer to the actual product.

NO.	Description	NO.	Description
1	Front Panel Assy	23	Crank
2	Filter Sub-Assy	24	Stepping Motor
3	Screw Cover	25	Air Louver
4	Front Case Assy	26	Guide Louver
5	Air Louver	27	Axile Bush
6	Swing Lever	28	Electric Box
7	Helicoid Tongue	29	Terminal Board
8	Left Axile Bush	30	Electric Box Cover2
9	Rear Case assy	31	Main Board
10	Rubber Plug (Water Tray)	32	Display Board
11	Ring of Bearing	33	Shield cover of Electric Box
12	O-Gasket sub-assy of Bearing	34	Electric Box Cover
13	Cross Flow Fan	35	Jumper
14	Evaporator Support	36	Lower Shield of Electric Box
15	Evaporator Assy	37	Electric Box Assy
16	UV sterilizing lamp	38	Power Cord
17	Wall Mounting Frame	39	Connecting Cable
18	Motor Press Plate	40	Connecting Cable
19	Fan Motor	41	Temperature Sensor
20	Connecting pipe clamp	42	Remote Controller
21	Drainage Hose	43	Detecting plate(WIFI)
22	Stepping Motor		

Some models may not contain some parts, please refer to the actual product.

## 10.2 Outdoor Unit

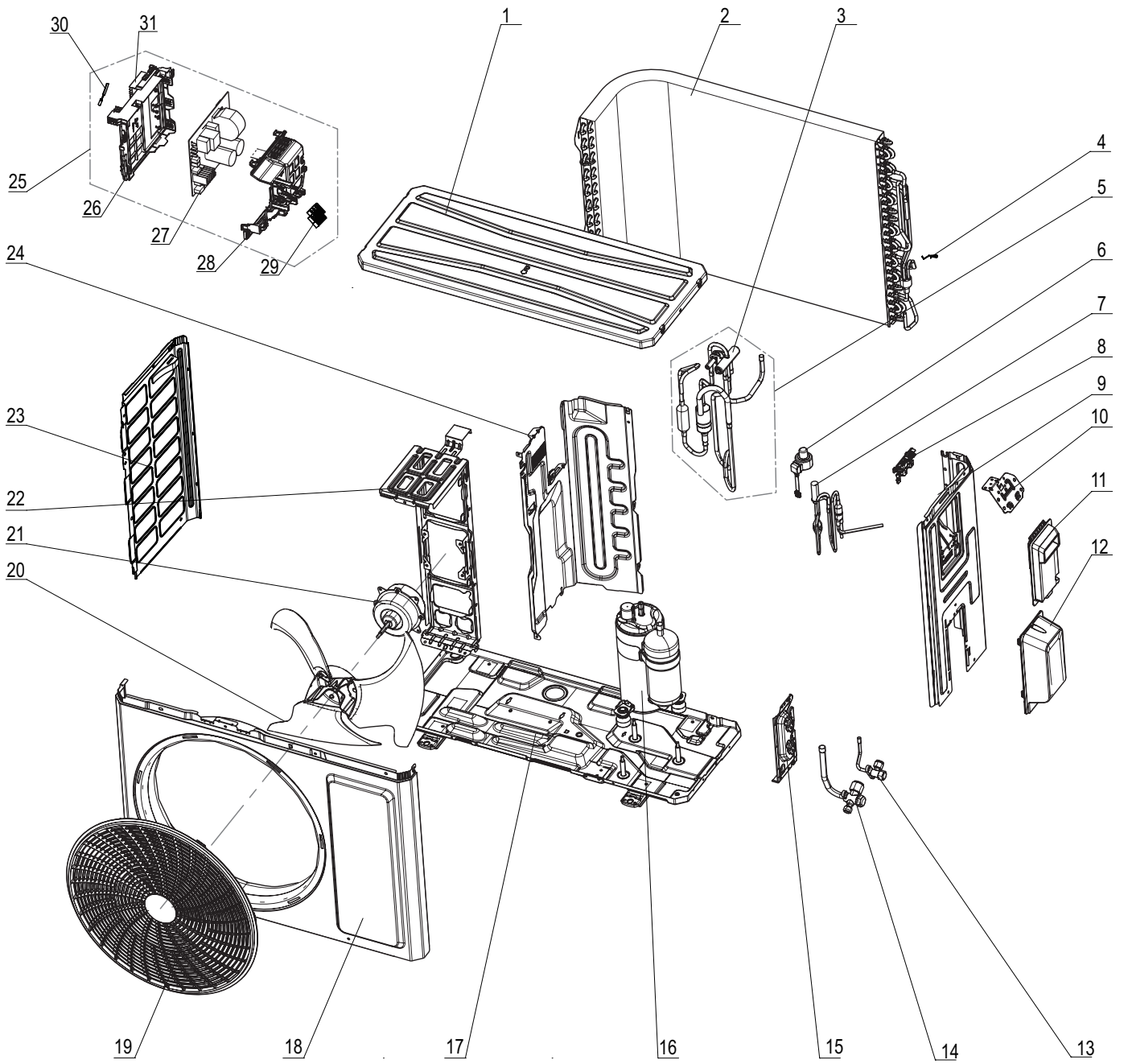
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The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Coping	18	Chassis Sub-assy
2	4-Way Valve Assy	19	Motor Support
3	Handle (Right)	20	Fan Motor
4	Sponge(Condenser)	21	Axial Flow Fan
5	Temperature Sensor Support	22	Cabinet
6	Condenser Assy	23	Front Grill
7	Capillary Sub-assy / Electric Expansion Valve Sub-Assy	24	Drainage Joint(ODU)
8	Sensor Insert	25	Left Side Plate
9	Right Side Plate	26	Clapboard
10	Earthing Plate Sub-Assy	27	Electric Box Assy
11	Wire Clamp	28	Electric Box
12	Valve Cover	29	Main Board
13	Silencer	30	Electric Box Cover
14	Cut off Valve Sub-Assy	31	Terminal Board
15	Strainer	32	Temperature Sensor
16	Valve Support	33	Raidator
17	Compressor and Fittings		

Some models may not contain some parts, please refer to the actual product.

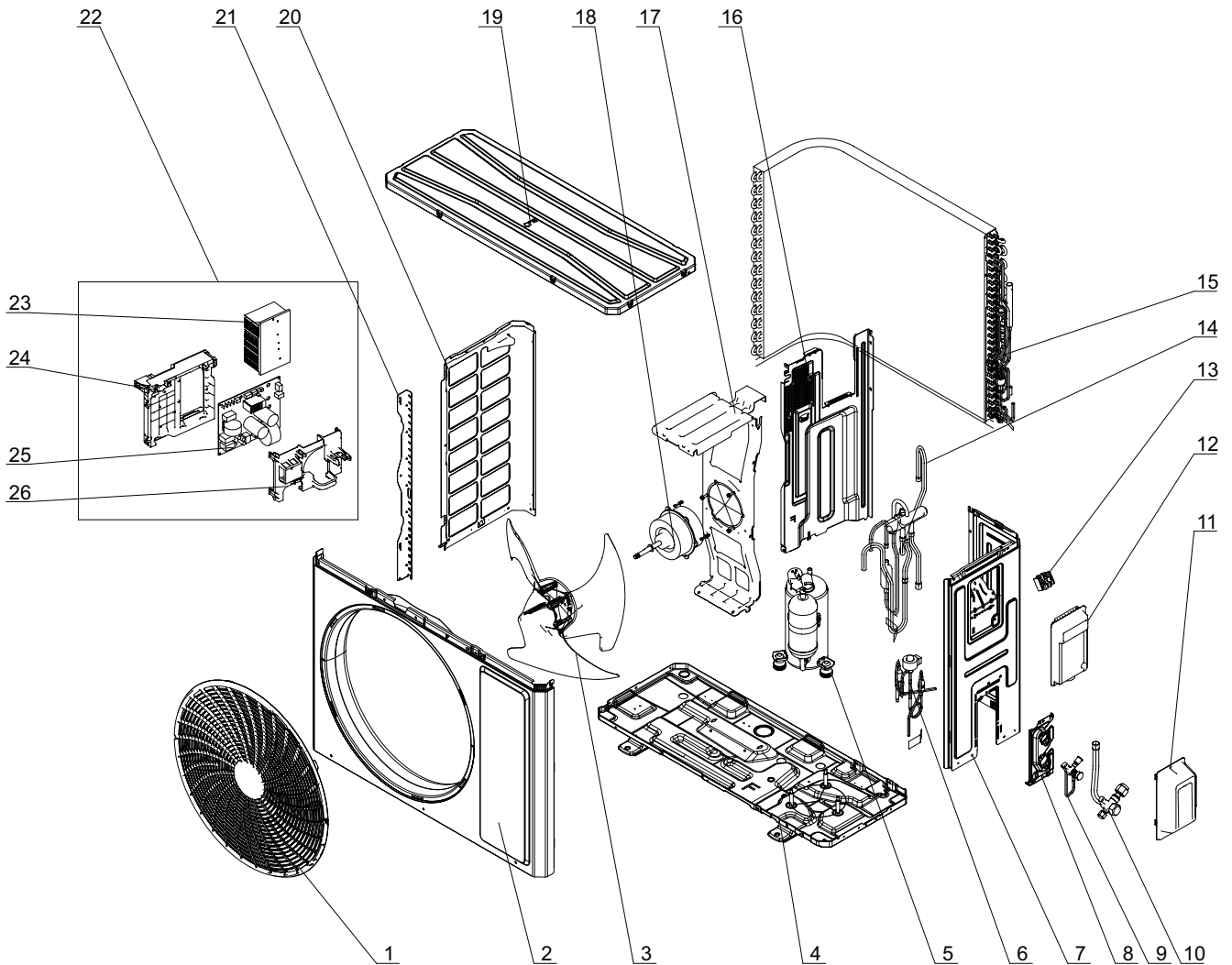


The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Top Cover Assy Grill	17	Chassis Sub-assy
2	Condenser Assy	18	Front Panel Assy
3	4-Way Valve	19	Front Grill
4	Sensor Insert	20	Axial Flow Fan
5	4-Way Valve Assy	21	Brushless DC Motor
6	Electric Expansion Valve Fitting	22	Motor Support
7	Electric Expansion Valve Sub-Assy	23	Left Side Plate
8	Wire Clamp	24	Clapboard
9	Right Side Plate	25	Electric Box Assy
10	Earthing Plate Sub-Assy	26	Electric Box
11	Handle	27	Main Board
12	Valve Cover	28	Electric Box Cover
13	Cut-off valve 1/4(N)	29	Terminal Board
14	Cut-off valve 3/8(N)	30	Temperature Sensor
15	Valve Support	31	Raidator
16	Compressor and Fittings		

Some models may not contain some parts, please refer to the actual product.





The component is only for reference; please refer to the actual product

NO.	Description	NO.	Description
1	Front Grill	14	4-Way Valve Assy
2	Front Panel	15	Condenser Assy
3	Axial Flow Fan	16	Clapboard Assy
4	Chassis Sub-assy	17	Motor Support
5	Compressor and Fittings	18	Brushless DC Motor
6	Electronic Expansion Valve	19	Top Cover Assy
7	Right Side Plate	20	Left Side Plate
8	Valve Support	21	Condenser Left Border Plate
9	Cut-off valve 1/4(N)	22	Electric Box Assy
10	Cut-off valve 5/8(N)	23	Radiator
11	Valve Cover	24	Electric Box
12	Handle	25	Main Board
13	Terminal Board	26	Electric Box Cover

Some models may not contain some parts, please refer to the actual product.

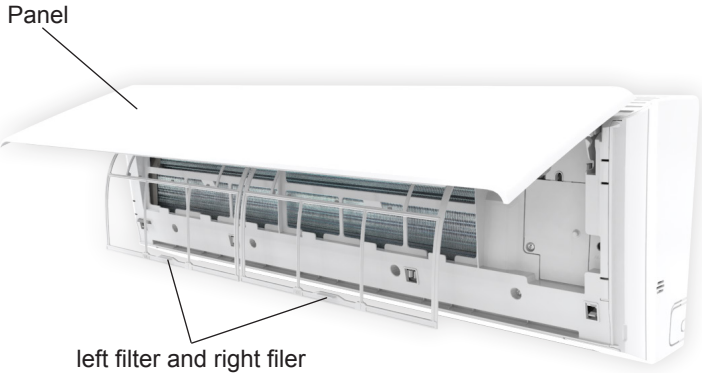
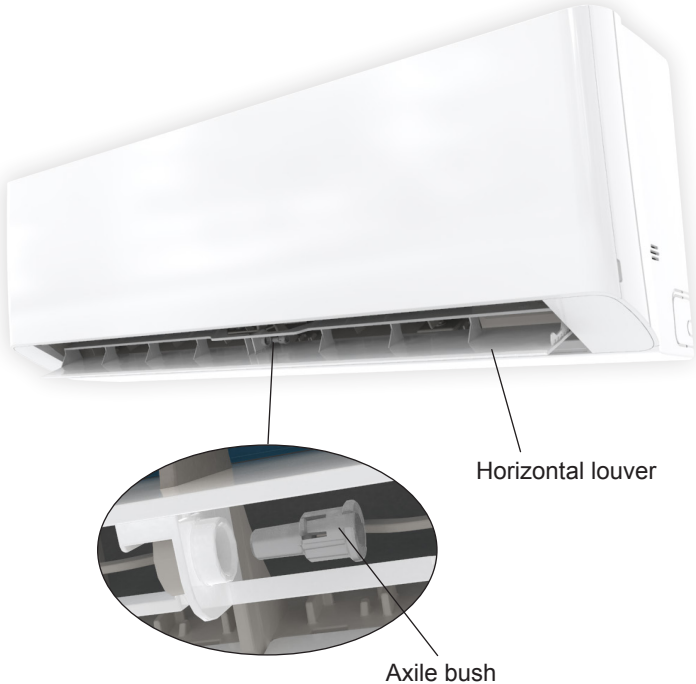
# 11. Removal Procedure

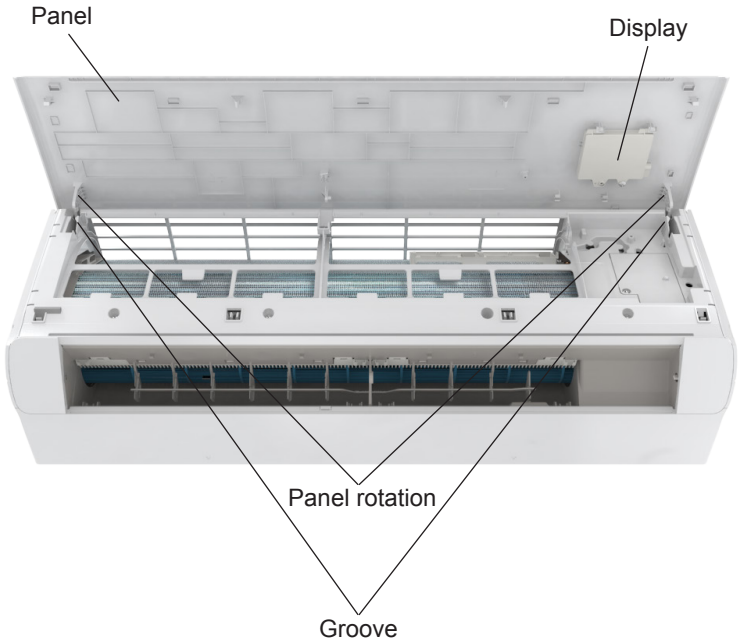
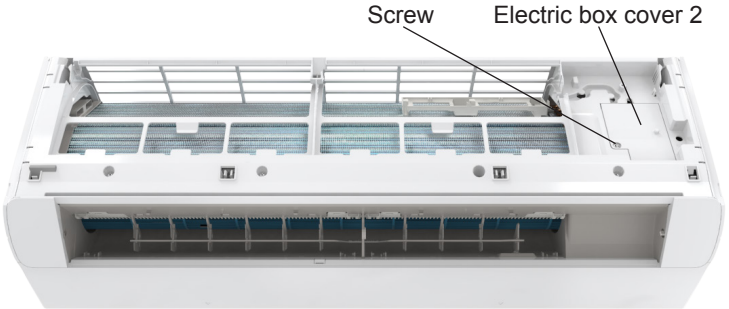
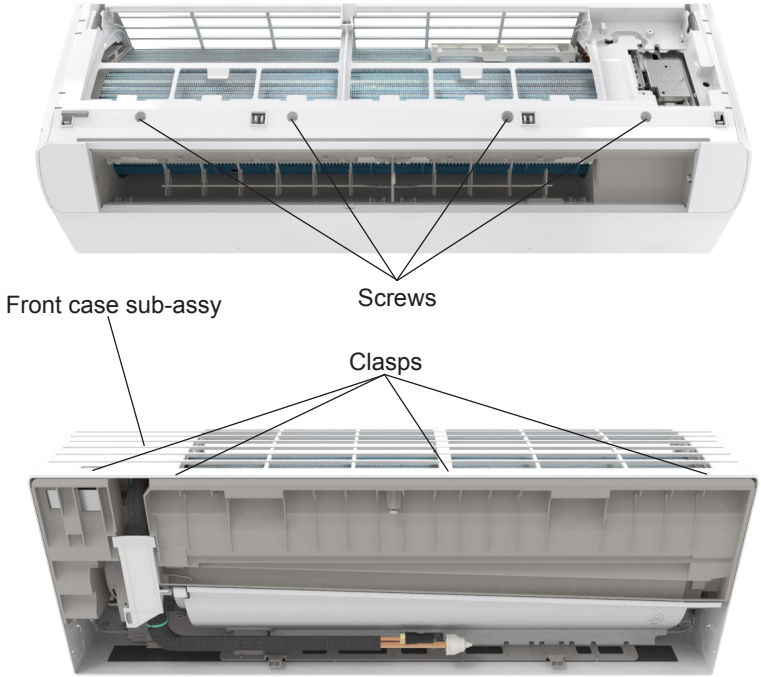
## 11.1 Removal Procedure of Indoor Unit

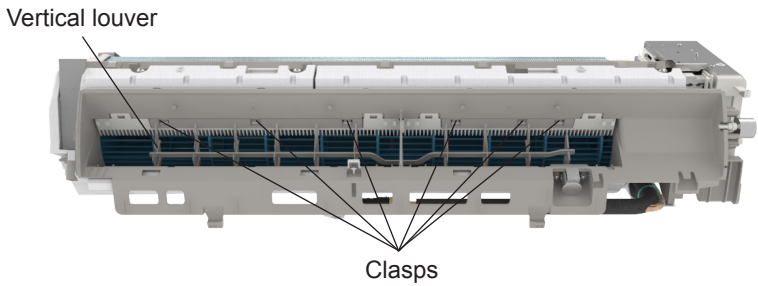
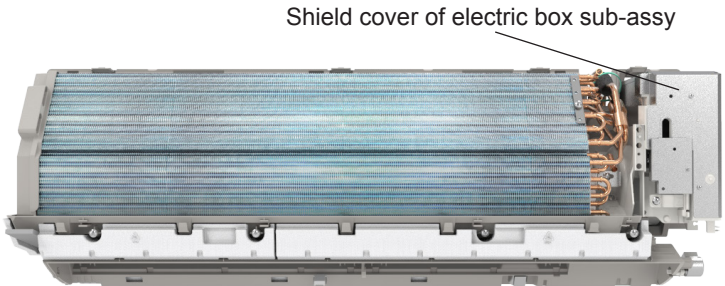
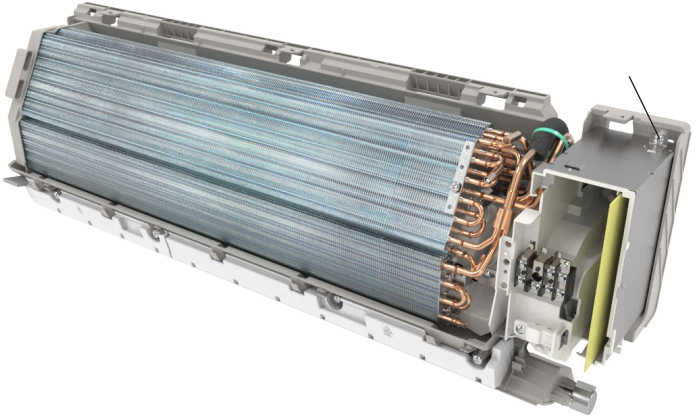
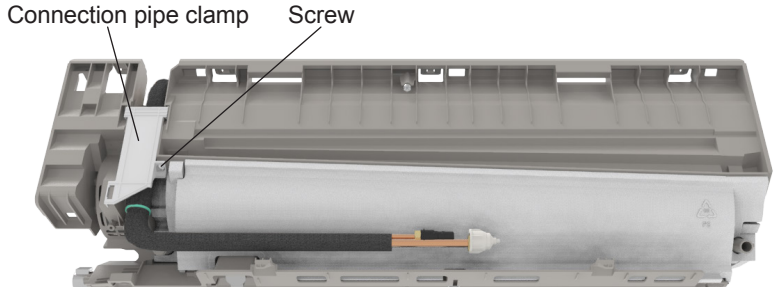


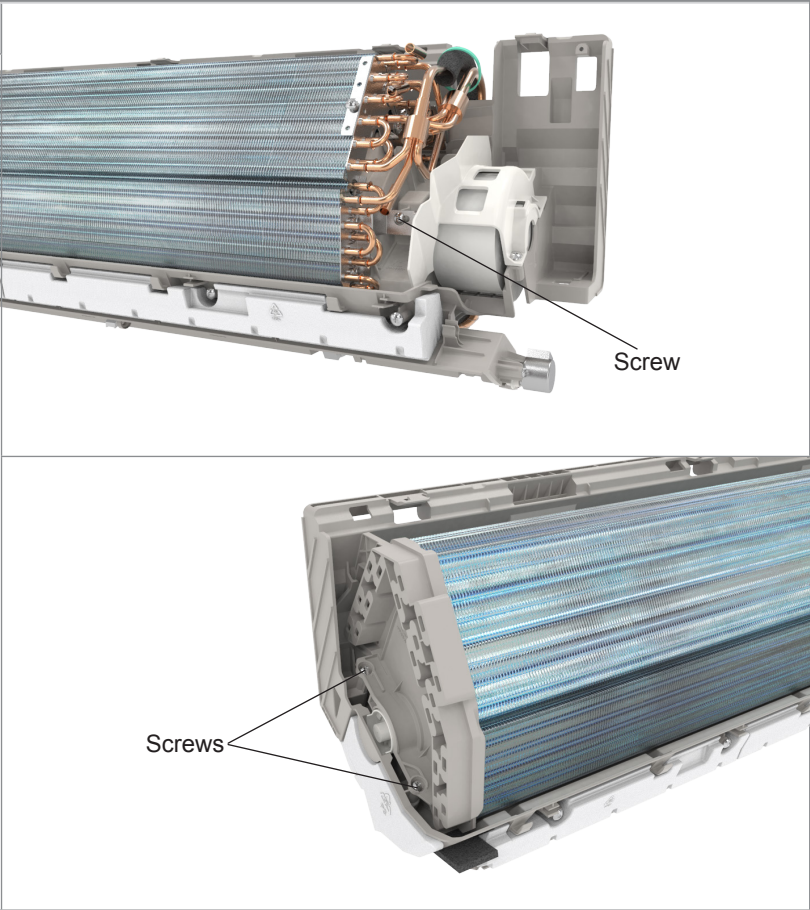
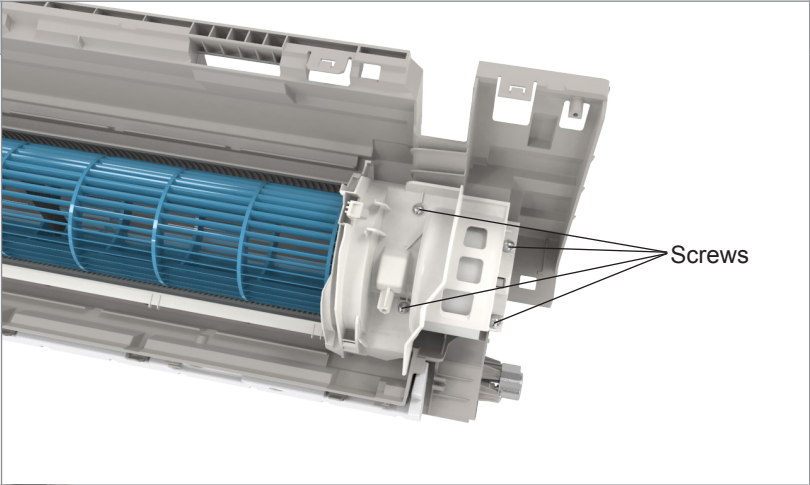
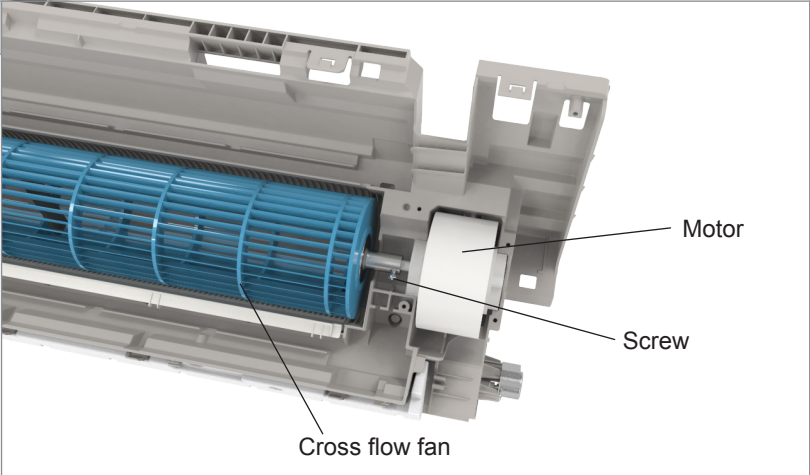
Caution: discharge the refrigerant completely before removal.

NOTE: Take YC model for example.

Step	Procedure
1. Remove filter	<p data-bbox="185 751 732 847">Open the panel. Loosen the clasp shown and then pull the left filter and right filter outwards to remove them.</p> 
2. Remove horizontal louver	<p data-bbox="185 1585 732 1720">Push out the axle bush on horizontal louver. Bend the horizontal louver with hand and then separate the horizontal louver from the crankshaft of step motor to remove it.</p> 

Step	Procedure	Procedure
<p data-bbox="115 203 427 231">3. Remove display and panel</p>	<p data-bbox="183 445 732 511">Screws that are locking the display board. Separate the display board from the front panel.</p> <p data-bbox="183 554 732 657">Open the front panel; separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p>	 <p data-bbox="808 209 873 231">Panel</p> <p data-bbox="1390 220 1471 242">Display</p> <p data-bbox="1068 685 1214 707">Panel rotation</p> <p data-bbox="1101 816 1182 838">Groove</p>
<p data-bbox="115 873 659 901">4. Remove detecting plate and electric box cover 2</p>	<p data-bbox="183 1013 732 1078">Remove the screws fixing detecting plate and remove detecting plate.</p> <p data-bbox="183 1122 732 1188">Remove the screws fixing electric box cover 2 and remove electric box 2.</p>	 <p data-bbox="1143 912 1208 934">Screw</p> <p data-bbox="1273 912 1484 934">Electric box cover 2</p>
<p data-bbox="115 1301 448 1330">5. Remove front case sub-assy</p>	<p data-bbox="183 1646 732 1749">Remove the screws fixing front case. Loosen the clasps of front case. Lift the front case sub-assy upwards to remove it.</p>	 <p data-bbox="753 1629 964 1651">Front case sub-assy</p> <p data-bbox="1110 1629 1192 1651">Screws</p> <p data-bbox="1094 1690 1175 1712">Clasps</p>

Step	Procedure
6. Remove vertical louver	<p data-bbox="180 417 732 482">Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <div data-bbox="743 279 1503 563">  <p>The diagram shows a top-down view of the vertical louver assembly. A label 'Vertical louver' points to the blue slatted cover. Another label 'Clasps' points to the metal fasteners connecting the louver to the bottom case.</p> </div>
7. Remove shield cover of electric box sub-assy	<p data-bbox="180 853 732 995">Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy.</p> <div data-bbox="776 733 1503 1017">  <p>The diagram shows a side view of the electric box sub-assembly. A label 'Shield cover of electric box sub-assy' points to the blue mesh-like protective cover.</p> </div>
8. Remove electric box assy	<p data-bbox="180 1323 732 1432">Remove Wiring terminal of motor and step motor, and then remove the screw fixing electric box assy and then remove the electric box assy.</p> <div data-bbox="789 1148 1487 1563">  <p>The diagram shows a perspective view of the electric box assembly. It highlights the wiring terminals on the right side and a screw used to secure the assembly to the chassis.</p> </div>
9. Remove connection pipe clamp	<p data-bbox="180 1793 732 1891">At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.</p> <div data-bbox="743 1651 1520 1935">  <p>The diagram shows the back of the unit. Labels 'Connection pipe clamp' and 'Screw' point to the components being removed.</p> </div>




Step	Procedure
<p data-bbox="115 203 402 231">10. Remove vertical louver</p>	<div data-bbox="180 613 735 716"> <p data-bbox="180 613 735 716">Remove 3 screws fixing evaporator assy. Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p> </div> 
<p data-bbox="107 1107 428 1135">11. Remove motor press plate</p>	<div data-bbox="180 1327 735 1393"> <p data-bbox="180 1327 735 1393">Remove the screws fixing motor clamp and then remove the motor clamp.</p> </div> 
<p data-bbox="107 1589 506 1618">12. Remove motor and cross flow fan</p>	<div data-bbox="180 1793 735 1895"> <p data-bbox="180 1793 735 1895">Remove the screws at the connection place of cross flow fan and motor; lift the motor and cross flow fan upwards to remove them.</p> </div> 


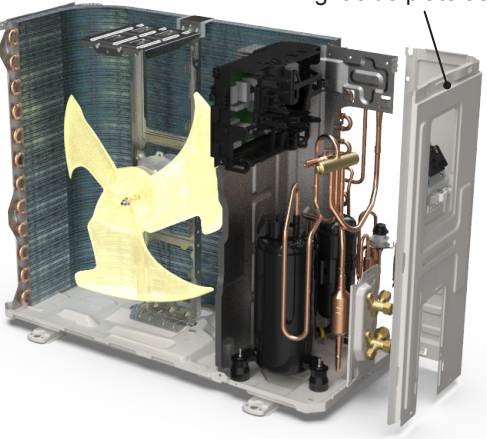
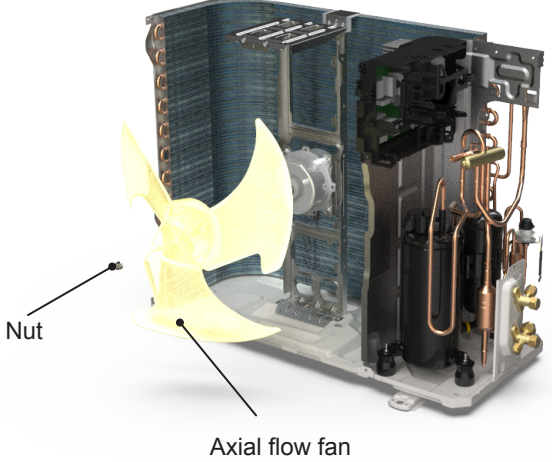
## 11.2 Removal Procedure of Outdoor Unit



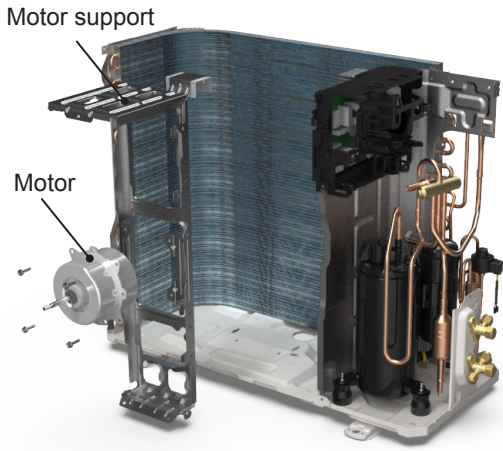
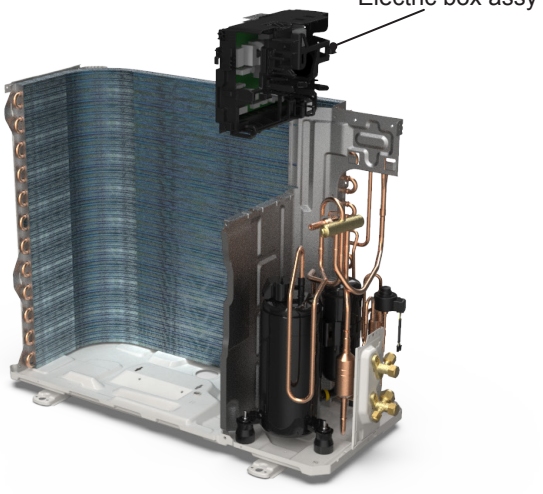
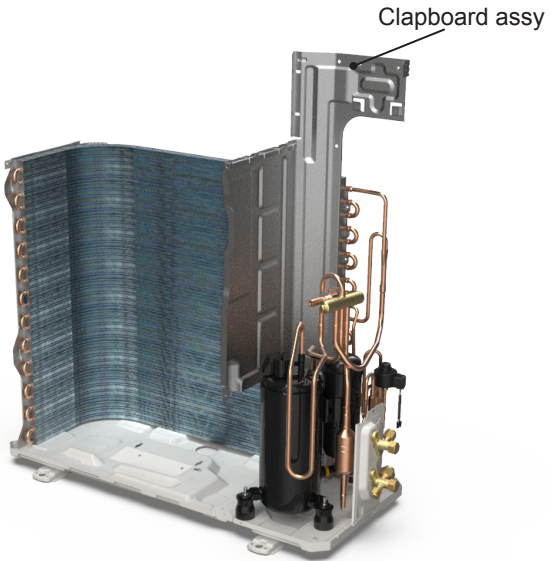
Caution: discharge the refrigerant completely before removal.

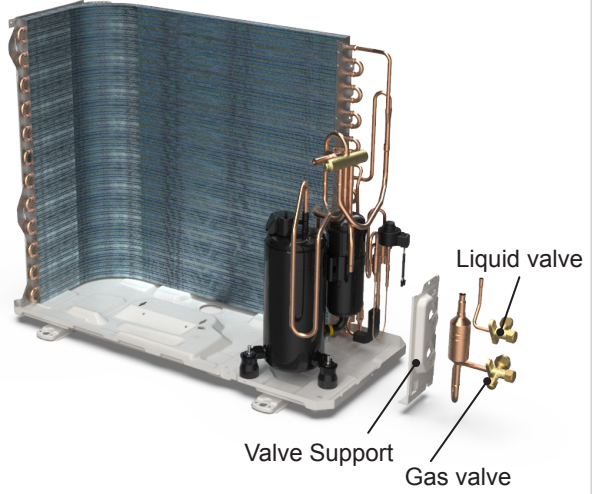
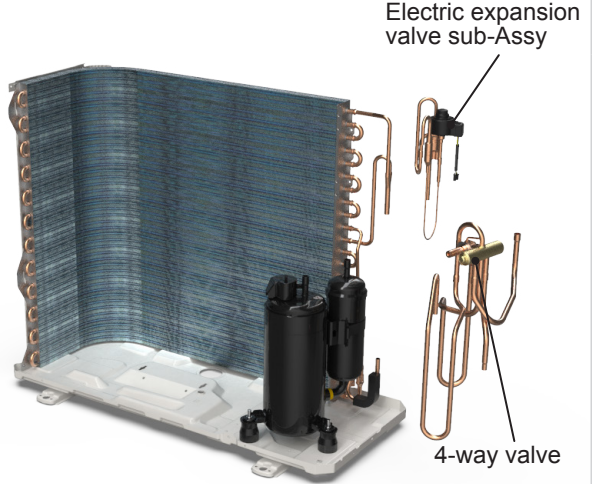
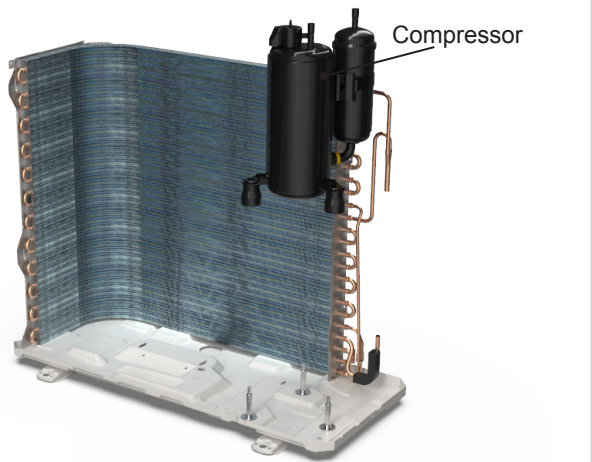
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Step	Procedure
<b>1. Before disassembly</b>	
<b>2. Remove big handle and valve cover</b>	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
<b>3. Remove top cover</b>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 

Step	Procedure
<p><b>4. Remove front panel assy</b></p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p><b>5. Remove right side plate assy</b></p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p><b>6. Remove axial flow fan</b></p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 



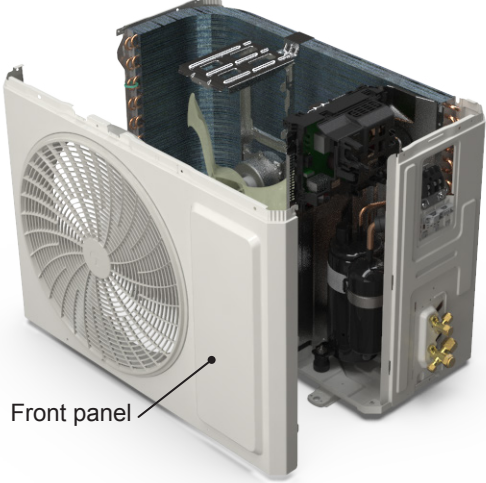
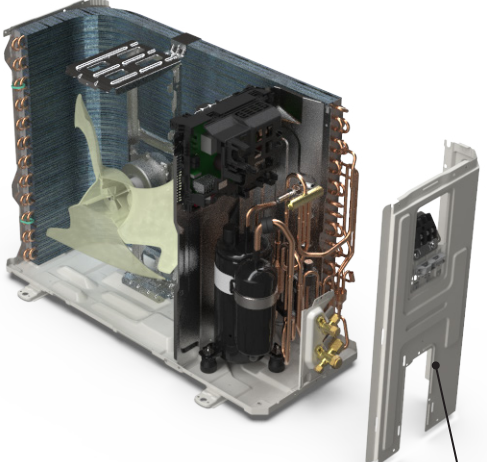
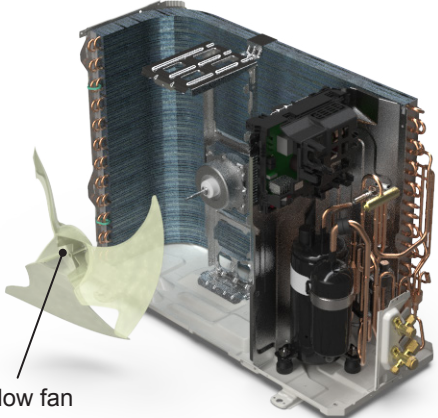
Step	Procedure
<p><b>7. Remove motor support and motor</b></p>	<p>Remove the screws fixing the motor support and lift the motor support to remove it. Remove the screws fixing the motor and then remove the motor.</p> 
<p><b>8. Remove electric box assy</b></p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p><b>9. Remove clapboard assy</b></p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

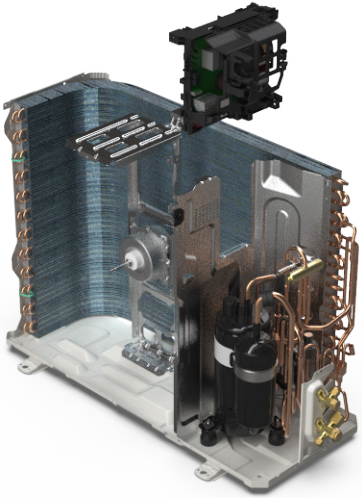
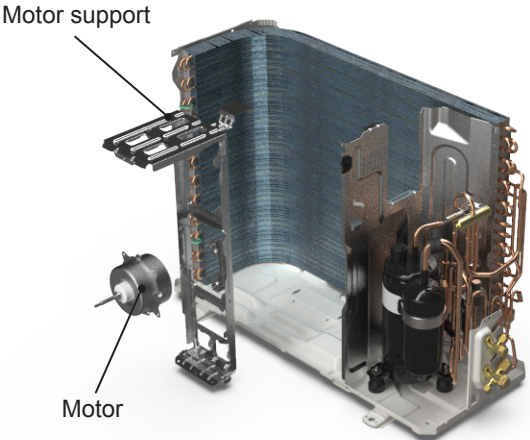
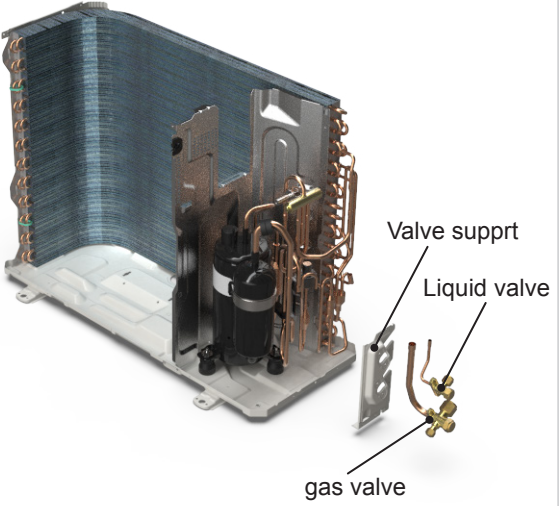
Step	Procedure
<p><b>10. Remove gas valve and liquid valve</b></p> <p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>	 <p>The diagram shows a condenser coil assembly with a valve support block. The gas valve and liquid valve are shown being removed from the support block. Labels indicate the Valve Support, Gas valve, and Liquid valve.</p>
<p><b>11. Remove 4-way valve and electric expansion valve sub-Assy</b></p> <p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature. When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p>	 <p>The diagram shows the condenser coil assembly with the 4-way valve and electric expansion valve sub-assembly highlighted. Labels indicate the Electric expansion valve sub-Assy and 4-way valve.</p>
<p><b>12. Remove compressor</b></p> <p>Remove the 3 foot nuts on the compressor and then remove the compressor.</p>	 <p>The diagram shows the condenser coil assembly with the compressor highlighted. A label indicates the Compressor.</p>

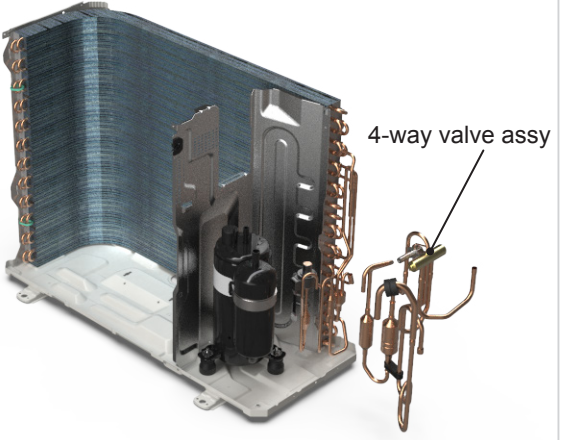
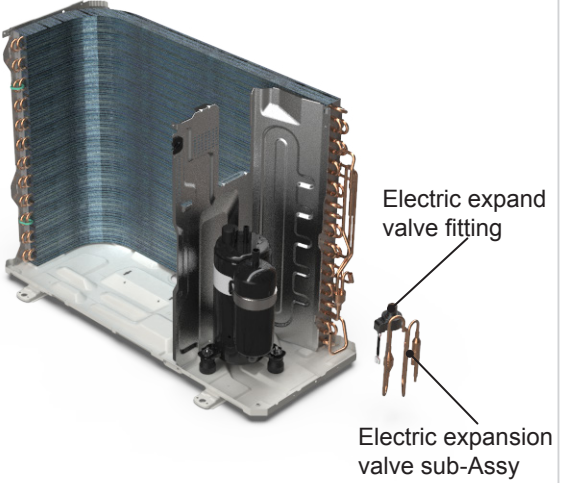
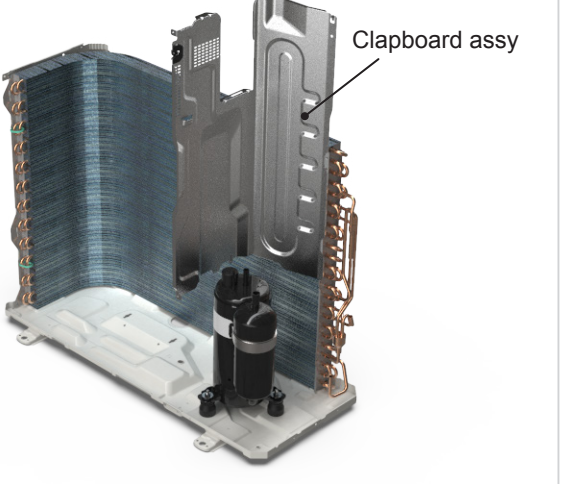


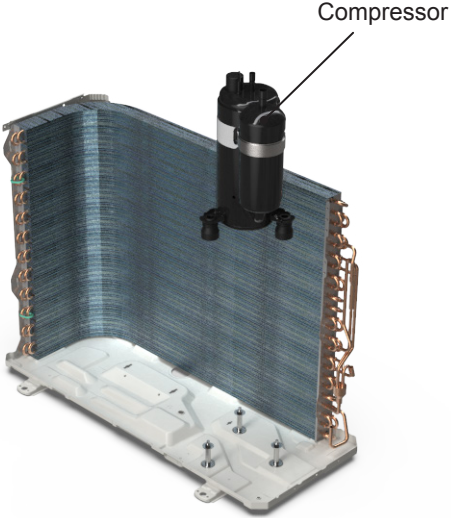
**Caution: discharge the refrigerant completely before removal.**

Step	Procedure
<p><b>1. Before disassembly</b></p>	
<p><b>2. Remove big handle and valve cover</b></p>	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
<p><b>3. Remove top cover</b></p>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 


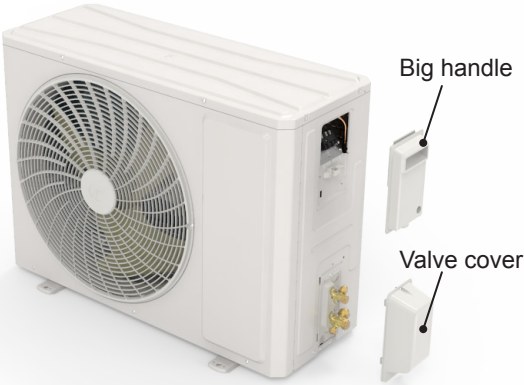

Step	Procedure
<p><b>4. Remove front panel assy</b></p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p><b>5. Remove right side plate assy</b></p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p><b>6. Remove axial flow fan</b></p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 

Step	Procedure
<p><b>7. Remove electric box assy</b></p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p><b>8. Remove motor and motor support</b></p>	<p>Remove the screws fixing the motor and then remove the motor. Remove the screws fixing the motor support and lift the motor support to remove it.</p> 
<p><b>9. Remove gas valve, liquid valve and valve support</b></p>	<p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature. Remove the screws fixing valve support, then remove the valve support.</p> 

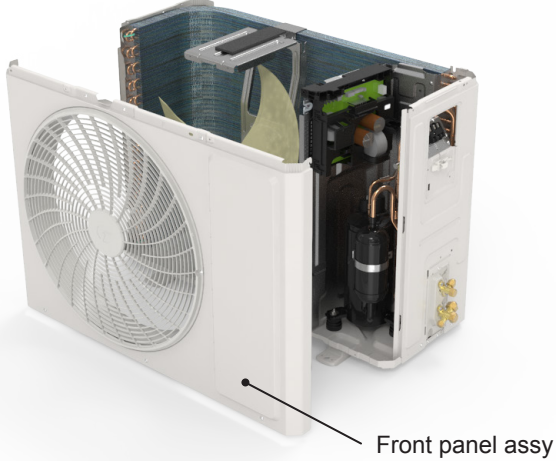
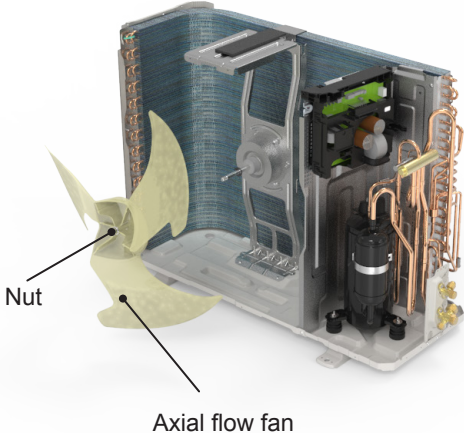
Step	Procedure
<p><b>10. Remove 4-way valve assy</b></p>	<p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p> 
<p><b>11. Remove electric expansion valve sub-Assy</b></p>	<p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p> 
<p><b>12. Remove clapboard assy</b></p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

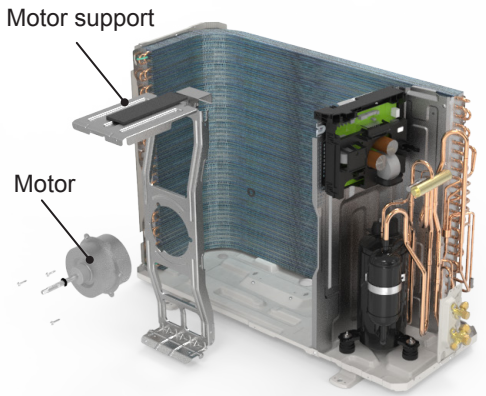
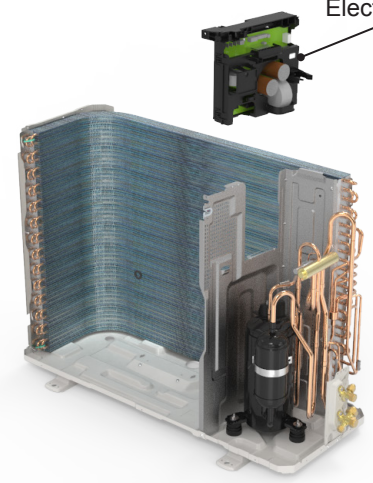
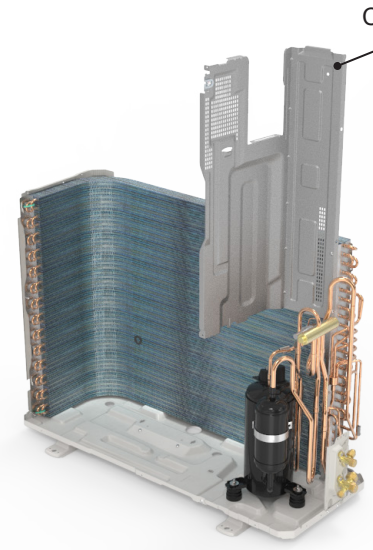
Step	Procedure
<b>13. Remove compressor</b>	<p data-bbox="191 530 787 591">Remove the 3 foot nuts on the compressor and then remove the compressor.</p>  A 3D technical illustration of a compressor unit mounted on a condenser coil. The condenser coil is shown as a blue, rectangular grid of tubes. The compressor is a black, cylindrical unit with a white top section, mounted on top of the coil. A label 'Compressor' with a thin black line points to the top of the compressor unit. The entire assembly is mounted on a white, rectangular base plate with several screws and mounting points.

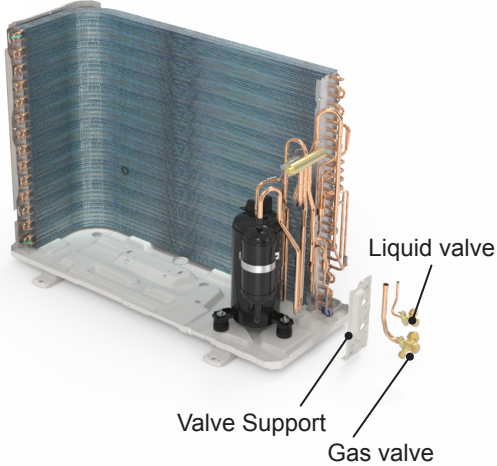
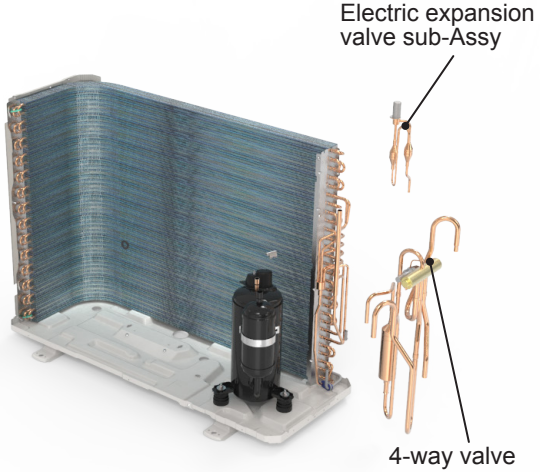
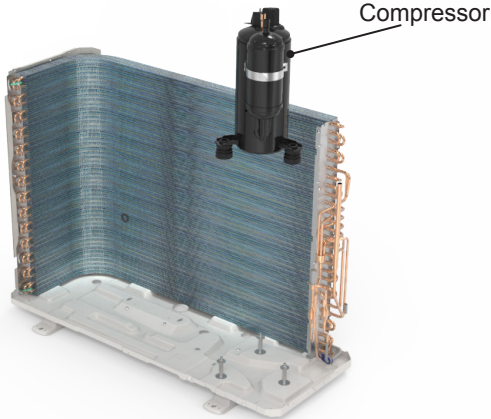
**Caution: discharge the refrigerant completely before removal.**

Step	Procedure
<b>1. Before disassembly</b>	
<b>2. Remove big handle and valve cover</b>	<p>Remove the screws fixing big handle, valve cover and then remove them.</p> 
<b>3. Remove top cover</b>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 



Step	Procedure
<p><b>4. Remove front panel assy</b></p>	<p>Remove connection screws connecting the front panel assy with the chassis and the motor support, and then remove the front panel assy.</p> 
<p><b>5. Remove right side plate assy</b></p>	<p>Rescrew the ground screws, remove the ground wires, loosen the screws fixing terminal board, remove the terminal board, rescrew the screws fixing the right plate, and remove the right side plate assy.</p> 
<p><b>6. Remove axial flow fan</b></p>	<p>Remove the nut on the fan and then remove the axial flow fan.</p> 

Step	Procedure
<p><b>7. Remove motor support and motor</b></p>	<p>Remove the screws fixing the motor support and lift the motor support to remove it. Remove the screws fixing the motor and then remove the motor.</p> 
<p><b>8. Remove electric box assy</b></p>	<p>Remove the terminals, lift up and rotate the electrical box assy to the right so that the snaps on the clapboard are removed and the electrical box assy are removed.</p> 
<p><b>9. Remove clapboard assy</b></p>	<p>Remove the screws fixing the clapboard assy and then remove the clapboard assy.</p> 

Step	Procedure
<p><b>10. Remove gas valve and liquid valve</b></p> <p>Remove the valve support block, remove the screws fixing the gas valve and the liquid valve, unsolder the welding joint connecting the gas valve and the liquid valve, remove them.</p> <p>Note: Discharge the refrigerant completely before unsoldering; when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>	 <p>The diagram shows a condenser coil assembly with a black compressor at the bottom. A white plastic valve support block is positioned to hold the gas and liquid valves. Labels with arrows point to the 'Valve Support', 'Gas valve', and 'Liquid valve'.</p>
<p><b>11. Remove 4-way valve and electric expansion valve sub-Assy</b></p> <p>Unsolder the welding joints connecting the 4-way valve assy, remove the 4-way valve.</p> <p>Unsolder the spot weld of electric expansion valve sub-Assy and condenser, and then remove the electric expansion valve sub-Assy.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature. When unsoldering the spot weld, wrap the electric expansion valve sub-Assy with wet cloth completely to avoid damaging the valve due to high temperature.</p>	 <p>The diagram shows the condenser coil assembly with the compressor. The 4-way valve and electric expansion valve sub-assembly are shown being removed from the coil. Labels with arrows point to the 'Electric expansion valve sub-Assy' and the '4-way valve'.</p>
<p><b>12. Remove compressor</b></p> <p>Remove the 3 foot nuts on the compressor and then remove the compressor.</p>	 <p>The diagram shows the condenser coil assembly with the compressor. A label with an arrow points to the 'Compressor'.</p>

# Appendix

## Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree:  $T_f = T_c \times 1.8 + 32$

### Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

### Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

## Appendix 2: Configuration of Connection Pipe

- Standard length of connection pipe (More details please refer to the specifications.)
- Min. length of connection pipe for the unit with standard connection pipe of 5m, there is no limitation for the min. length of connection pipe. For the unit with standard connection pipe of 7.5m and 8m, the min. length of connection pipe is 3m.
- Max. length of connection pipe and max. high difference. (More details please refer to the specifications.)
- The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
  - After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
  - The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):
  - Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
  - Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter.

Additional refrigerant charging amount for R32

Diameter of connection pipe		Indoor unit throttle	Outdoor unit throttle	
Liquid pipe	Gas pipe	Cooling only, cooling and heating (g / m)	Cooling only(g/m)	Cooling and heating(g/m)
1/4"	3/8" or 1/2"	16	12	16
1/4" or 3/8"	5/8" or 3/4"	40	12	40
1/2"	3/4" or 7/8"	80	24	96
5/8"	1" or 1 1/4"	136	48	96
3/4"	/	200	200	200
7/8"	/	280	280	280

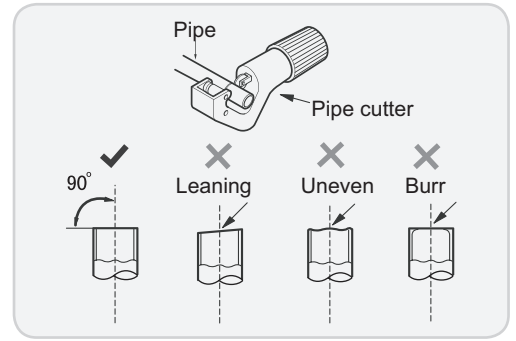
## Appendix 3: Pipe Expanding Method

### ⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

#### A: Cut the pipe

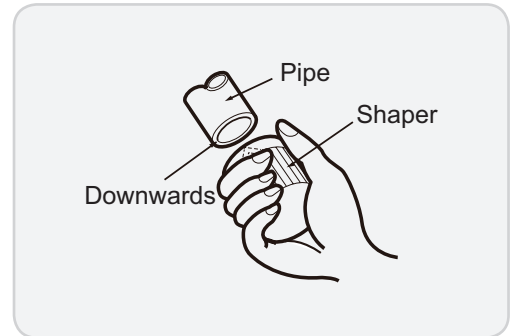
- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



#### B: Remove the burrs

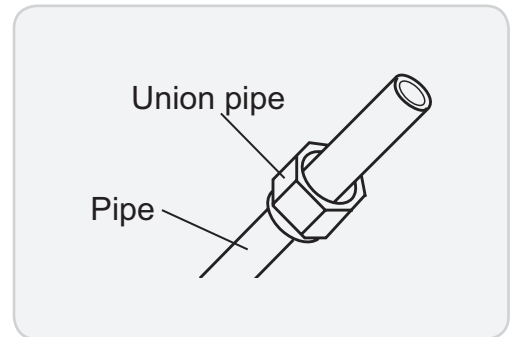
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.

#### C: Put on suitable insulating pipe.



#### D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



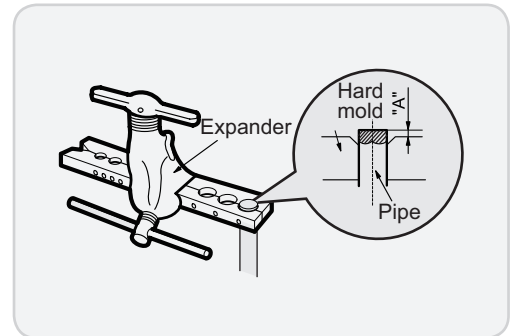
#### E: Expand the port

- Expand the port with expander.

### ⚠ Note:

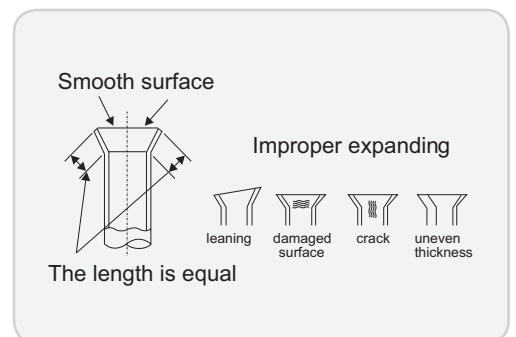
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9 - Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



#### F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



## Appendix 4: List of Resistance for Temperature Sensor

### Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)
-19	138.10
-18	128.60
-16	115.00
-14	102.90
-12	92.22
-10	82.75
-8	74.35
-6	66.88
-4	60.23
-2	54.31

Temp(°C)	Resistance(kΩ)
0	49.02
2	44.31
4	40.09
6	36.32
8	32.94
10	29.90
12	27.18
14	24.73
16	22.53
18	20.54

Temp(°C)	Resistance(kΩ)
20	18.75
22	17.14
24	15.68
26	14.36
28	13.16
30	12.07
32	11.09
34	10.20
36	9.38
38	8.64

Temp(°C)	Resistance(kΩ)
40	7.97
42	7.35
44	6.79
46	6.28
48	5.81
50	5.38
52	4.99
54	4.63
56	4.29
58	3.99

### Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)
-19	181.40
-15	145.00
-10	110.30
-5	84.61
0	65.37
5	50.87
10	39.87
15	31.47

Temp(°C)	Resistance(kΩ)
20	25.01
25	20.00
30	16.10
35	13.04
40	10.62
45	8.71
50	7.17
55	5.94

Temp(°C)	Resistance(kΩ)
60	4.95
65	4.14
70	3.48
75	2.94
80	2.50
85	2.13
90	1.82
95	1.56

Temp(°C)	Resistance(kΩ)
100	1.35
105	1.16
110	1.01
115	0.88
120	0.77
125	0.67
130	0.59
135	0.52

### Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)
-30	911.400
-25	660.8
-20	486.5
-15	362.9
-10	274
-5	209
0	161
5	125.1

Temp(°C)	Resistance(kΩ)
10	98
15	77.35
20	61.48
25	49.19
30	39.61
35	32.09
40	26.15
45	21.43

Temp(°C)	Resistance(kΩ)
50	17.65
55	14.62
60	12.17
65	10.18
70	8.555
75	7.224
80	6.129
85	5.222

Temp(°C)	Resistance(kΩ)
90	4.469
95	3.841
100	3.315
105	2.872
110	2.498
115	2.182
120	1.912
125	1.682



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**For product improvement, specifications and appearance in this manual are subject to change without prior notice.**