GREE
Change for Life

Service Manual

Models: GJC12AG-E6RNB3A
GJC12AG-E6DRNB9A
GJC12AG-E6DRNC9A
GJC12AG-E6DRNC2A
(Refrigerant:R32)

GREE ELECTRIC APPLIANCES,INC.OF ZHUHAI

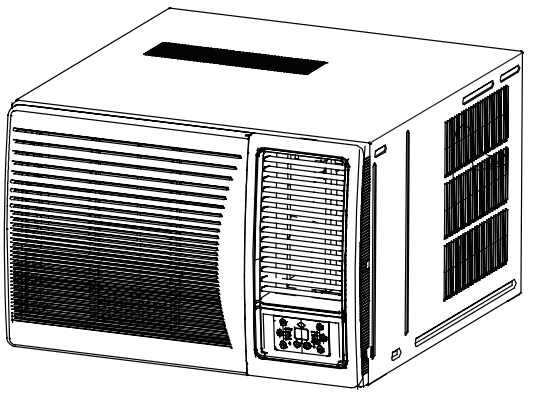
Table of Contents

Part Ⅰ :Technical Information

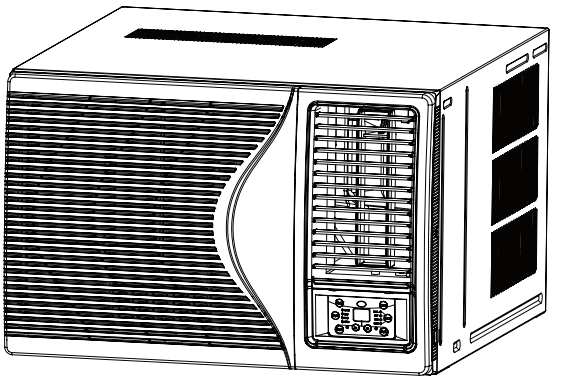
1.Summary

Models:

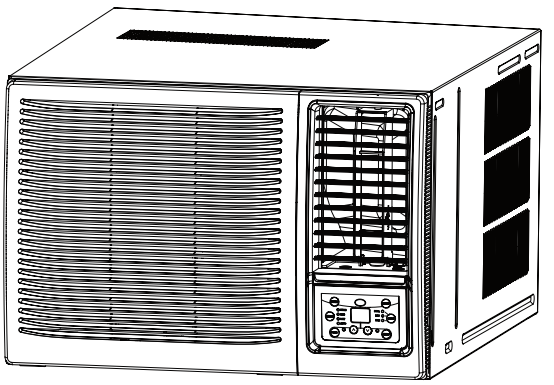
GJC12AG-E6RNB3A



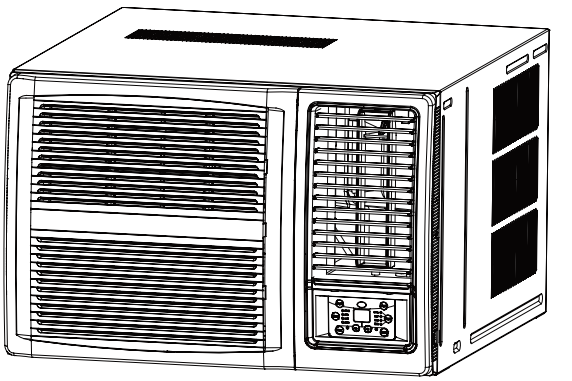
GJC12AG-E6DRNB9A



GJC12AG-E6DRNC9A



GJC12AG-E6DRNC2A



Remote Controller:

YX1F

2.Specifications

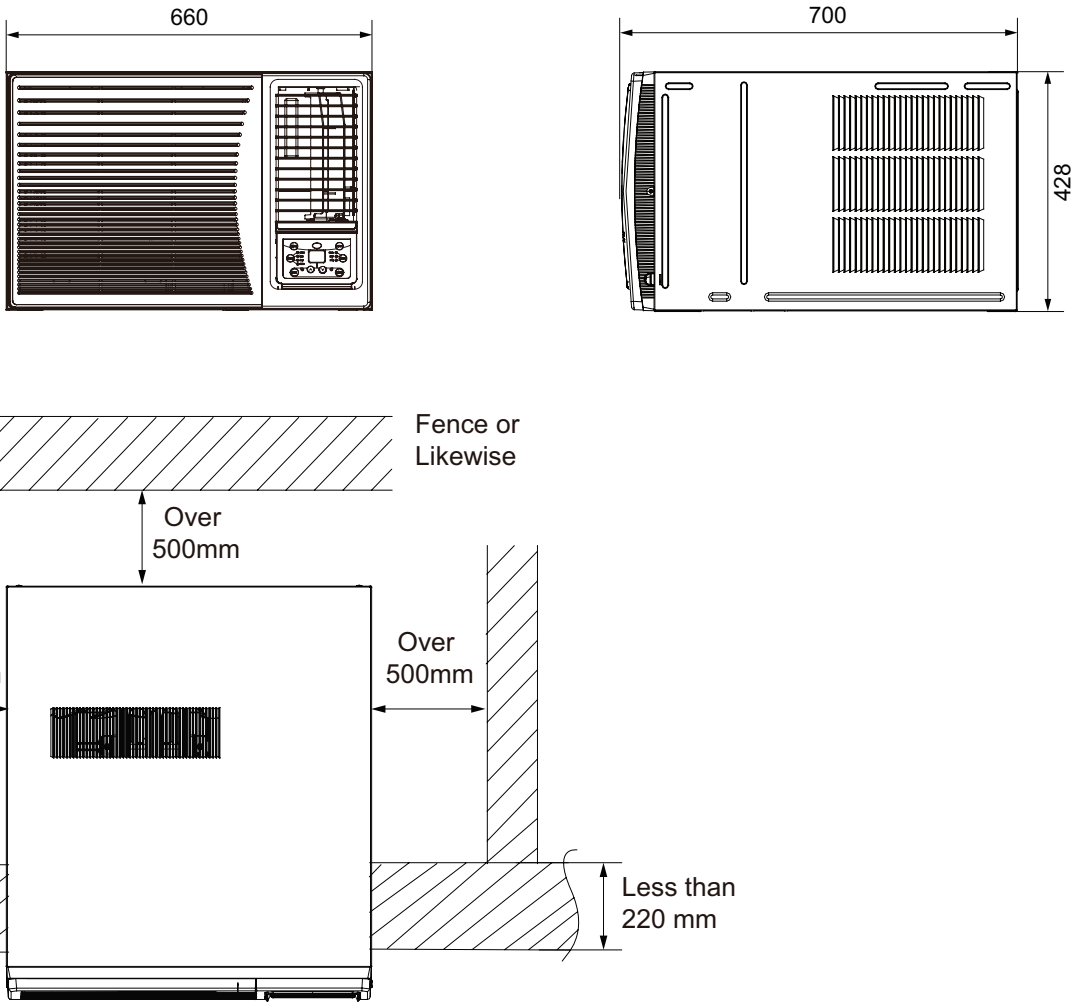
Model			GJC12AG-E6DRNB9A GJC12AG-E6DRNC9A GJC12AG-E6RNB3A GJC12AG-E6DRNC2A
Product Code			CC055024400 CC055026600 CC055009800 CC055034200
Power Supply	Rated Voltage	V~	220~240
	Rated Frequency	Hz	50
	Phases		1
Cooling Capacity		W	3650
Heating Capacity		W	/
Cooling Power Input		W	1030
Heating Power Input		W	/
Cooling Current Input		A	4.6
Heating Current Input		A	/
Rated Input		W	1300
Rated Current		A	6.5
Air Flow Volume(H/M/L)		m^3/h	480/430/380
Dehumidifying Volume		L/h	1.6
EER		WW	3.54
COP		W/W	/
Application Area		m^2	16-24
Climate Type			T1
Isolation			I
Moisture Protection			IPX4
Design Pressure Hi. Side		MPa	4.3
Design Pressure Low Side		MPa	2.5
Dimension (WXHXD)		mm	660X428X700
Dimension of Carton Box (LXWXH)		mm	790X736X490
Dimension of Package (LXWXH)		mm	793X739X505
Net Weight		kg	50
Gross Weight		kg	54
Refrigerant			R32
Refrigerant Charge		kg	0.63
Indoor Side	Fan Type		Centrifugal
	Fan Diameter Length(DXL)	mm	Φ193.1X80.9
	Cooling Speed	r/min	870/800/730
	Heating Speed	r/min	/
	Fan Motor Power Output	W	100
	Fan Motor RLA	A	0.51
	Fan Motor Capacitor	μF	4
	Electric Heating Power Input	W	/
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	3-1.3
	Evaporator Coil Length (LXDXW)	mm	401X38.1X381
	Swing Motor Model		MP28ED
	Swing Motor Power Output	W	4
	Fuse Current	A	3.15
	Sound Pressure Level (H/M/L)	dB (A)	50/48/46
	Sound Power Level (H/M/L)	dB (A)	59/57/55

Outdoor Side	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD
	Compressor Model		QXF-B096zC190
	Compressor Oil		FW68DA or equivalent
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.5
	Compressor Power Input	W	940
	Compressor Overload Protector		1NT11L-6233/KSD115°C/HPC115/95U1
	Throttling Method		Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	16~43
	Heating Operation Ambient Temperature Range	°C	/
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ5+Φ7
	Condenser Rows-fin Gap	mm	3-1.3+1-1.5
	Condenser Coil Length (LXDXW)	mm	685X34.2X381+578X12.7X76.2
	Fan Motor Speed (H/M/L)	rpm	870/800/730
	Fan Motor Power Output	W	100
	Fan Motor RLA	A	0.51
	Fan Motor Capacitor	μF	4
	Outdoor Unit Air Flow Volume	CFM	1200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ391
	Sound Pressure Level (H/M/L)	dB (A)	58/56/54
	Sound Power Level (H/M/L)	dB (A)	65/63/61
	Defrosting Method		/

The above data is subject to change without notice; please refer to the nameplate of the unit.

3.Outline Dimension Diagram

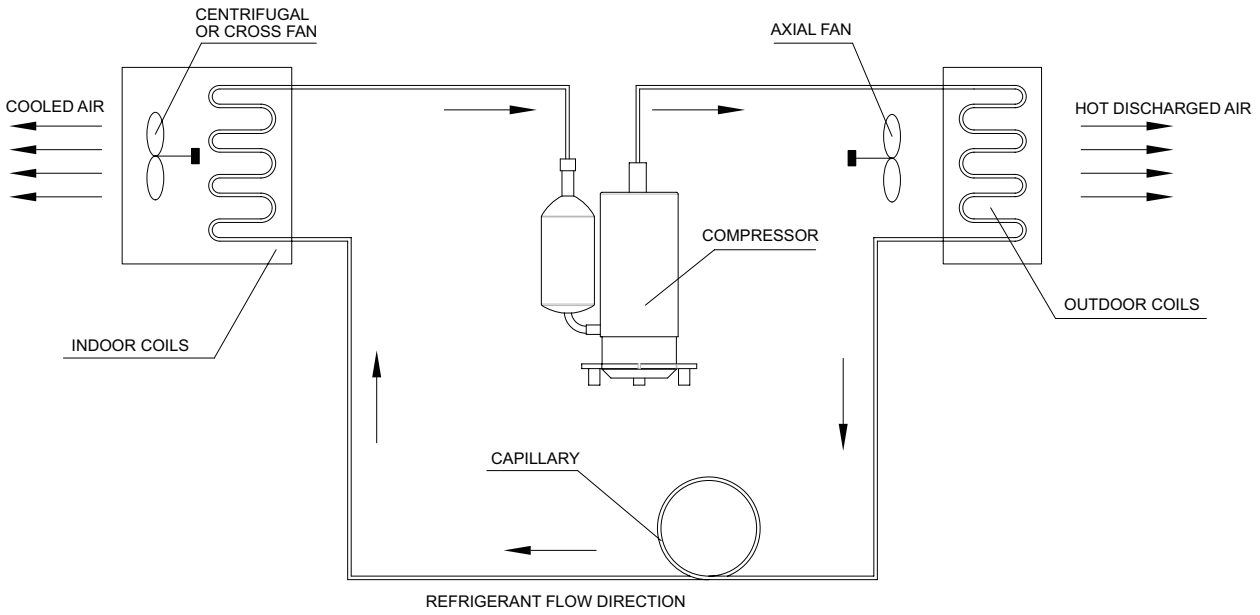
Note:Take B3 Panel for example.



Note: There must be no barriers within 1m in front of it.

Unit:mm

4.Refrigerant System Diagram



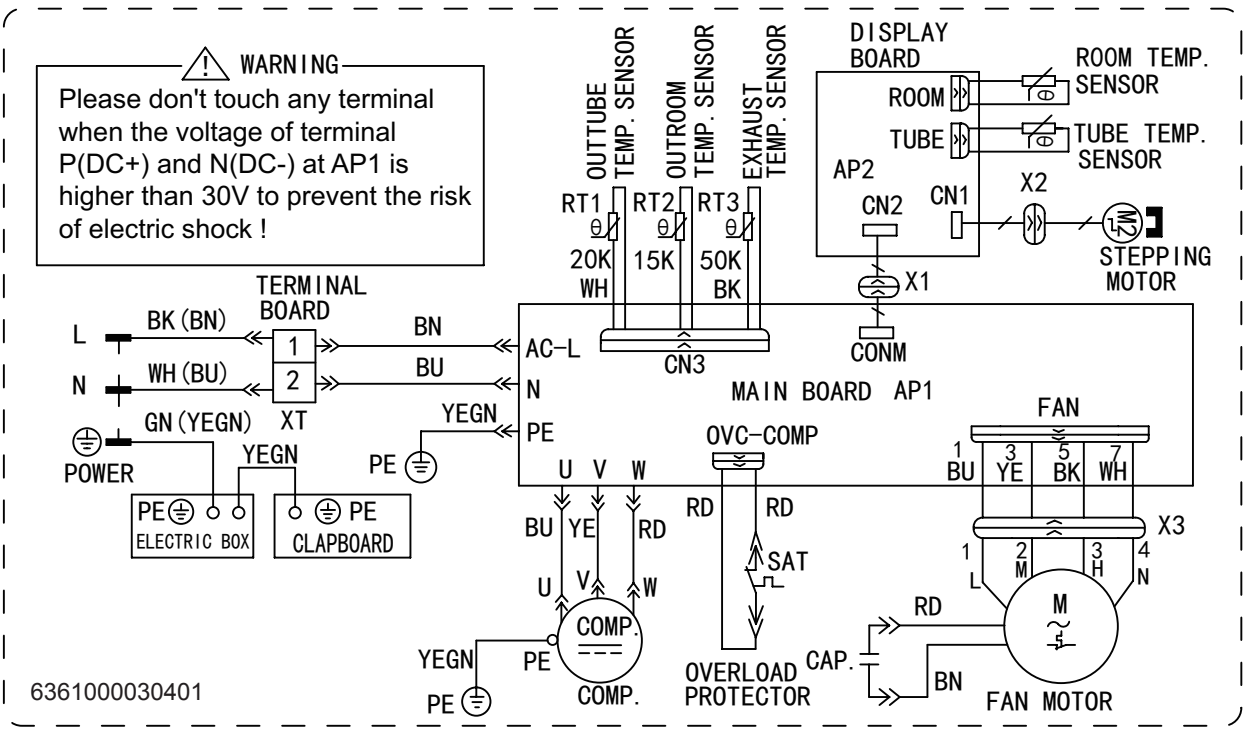
5.Electrical Part

5.1 Wiring Diagram

●Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP.	Capacitor
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue	⏚	Grounding wire
YEGN	Yellow-Green	BK	Black	/	/

●Electric Diagram

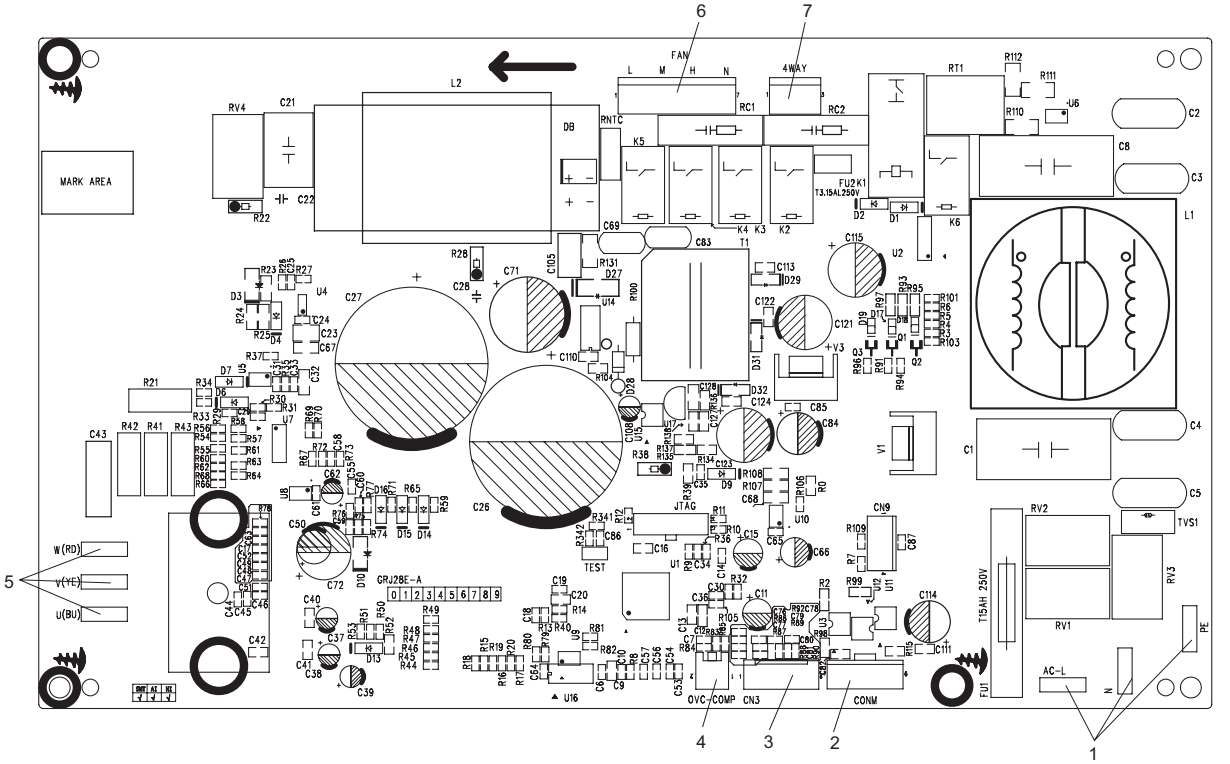


These wiring diagrams are subject to change without notice; please refer to the one supplied with the unit.

5.2 PCB Printed Diagram

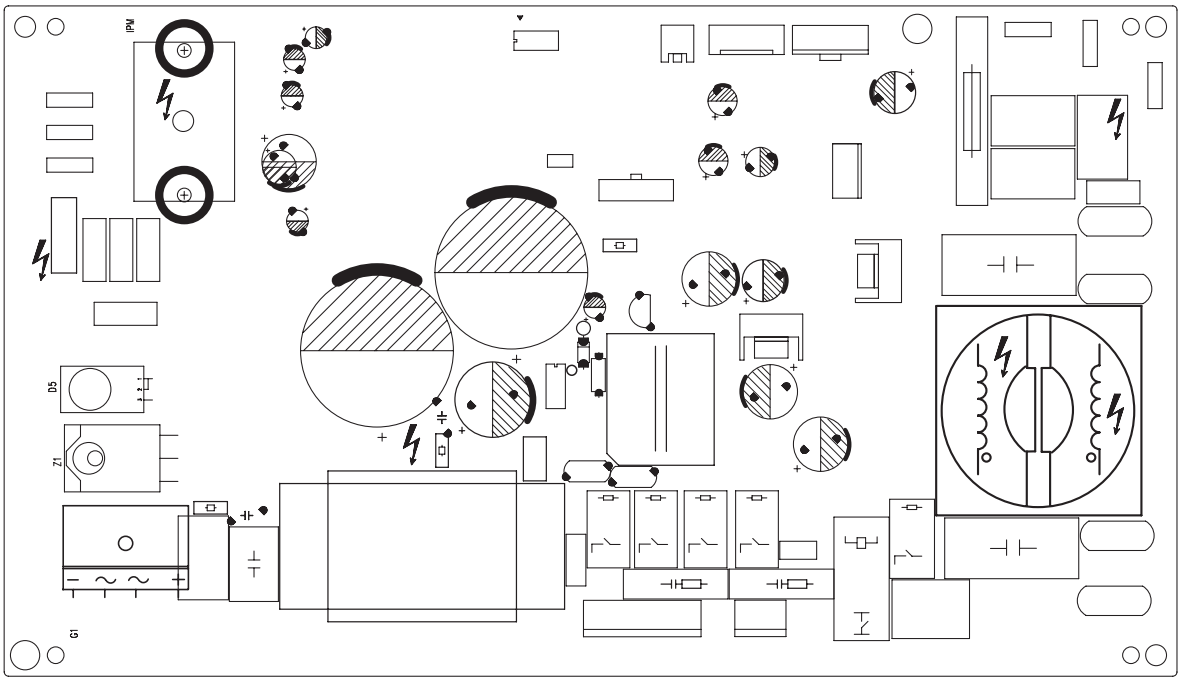
5.2.1 Silk screen on main board

●Top view



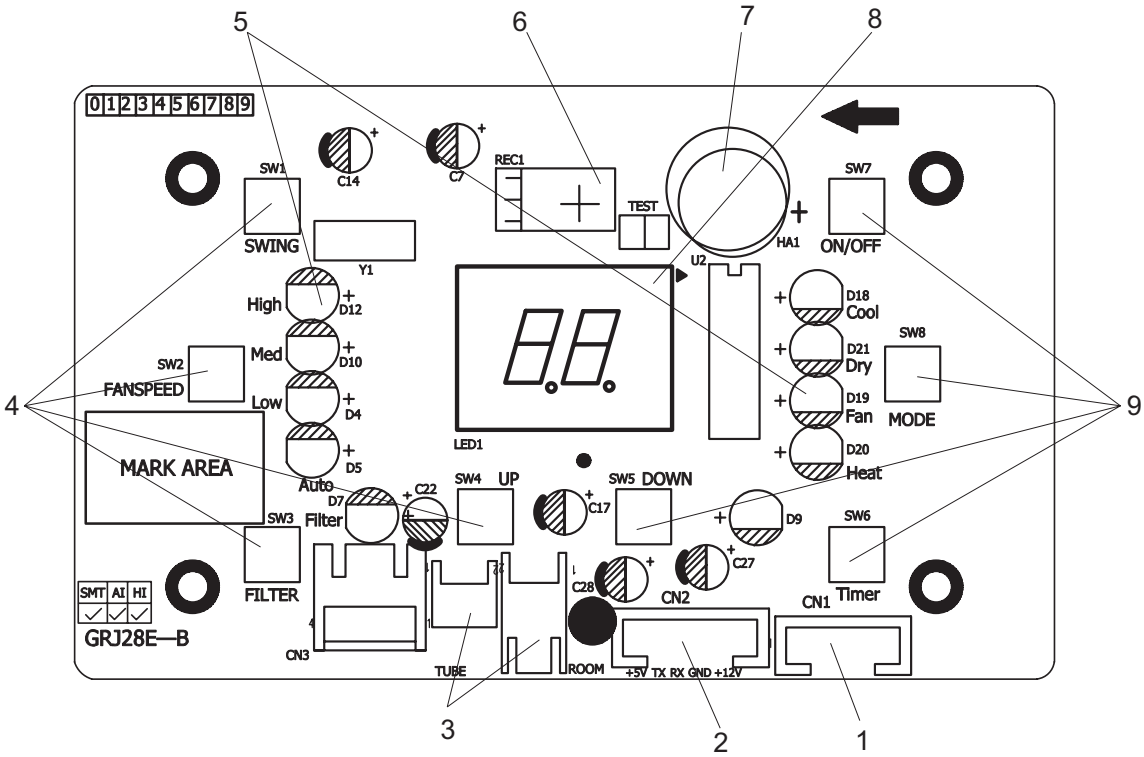
1	Interfaces for neutral wire, live wire and earthing wire	5	U\V\W interface of compressor
2	Communication interface	6	Interface of AC fan
3	Interface of temperature sensor	7	Interface of 4-way valve (reserved)
4	Interface of overload protection of compressor		

●Bottom view



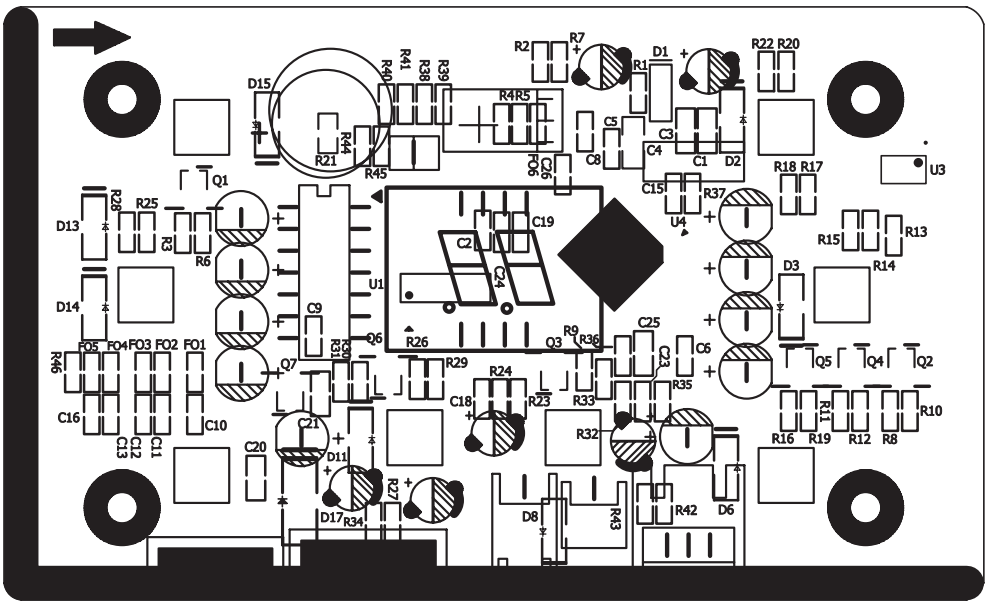
5.2.2 Silk screen on display board

●Top view



1	Terminal of swing motor
2	Terminals connected with main board
3	Interface of temperature sensor
4	Buttons
5	LED indicator
6	Infrared receiver
7	Buzzer
8	dual-8 nixie tube display
9	Buttons

●Bottom view

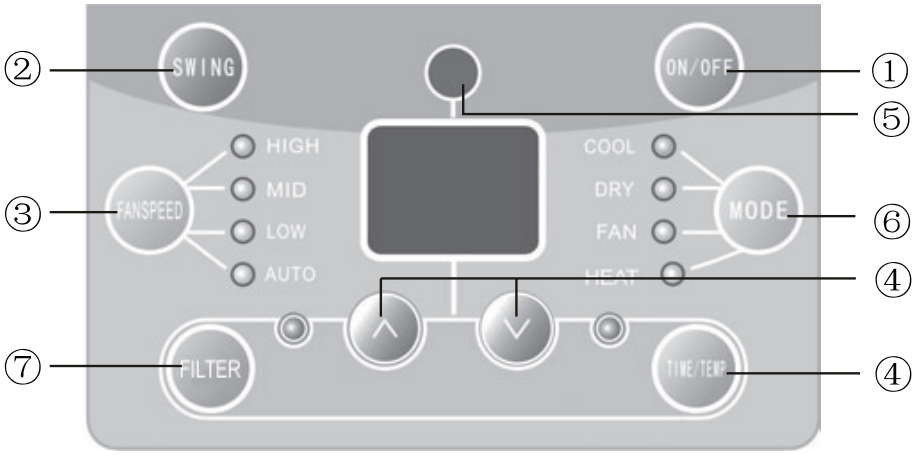


6.Function and Control

After putting through the power, air conditioner will give out a sound and indicators on control panel will be on. After that, you operate the air conditioner through remote controller or control panel.

6.1 Introduction of Control Panel

Note:If wireless remote controller is lost, open the surface panel and operate manually.



1.POWER BUTTON

Operation starts when pressing this button, and stops when pressing this button again.

2.SWING BUTTON

Activate the automatic air swing function.

3.FAN SPEED BUTTON

Select the fan speed HIGH, MID, LOW and AUTO in sequence.

4.TEMP/TIMER BUTTON

① Press the▲keypad to increase the set (operating) temperature of the unit.and Press the▼keypad to decrease the set (operating) temperature of the unit.The temperature seting range is from 16~30℃ .

② Press the▲keypad also to increase the selected time in 0.5h(1h) hour increments,and Press the▼keypad to decrease the selected time in 0.5h(1h) hour decrements,Timer setting range is 0.5~24 hours.

Note:When operating the unit with control panel:when the timer range is 0~10h, the timer scale is 0.5h; when the timer range is 10~24h, the timer scale is 1h. When operating the unit with remote controller, the timer scale is 0.5h.

③ Under on status, timer function can let the complete unit operate at COOL mode for a while and then switch to fan mode. The fan mode is AUTO fan speed.

5.SIGNAL RECEIVER

6.MODE BUTTON

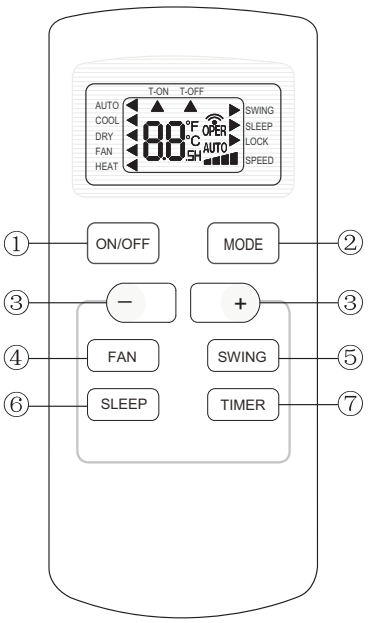
Select the operation mode, AUTO, HEAT, COOL, FAN,DRY (for reverse cycle model) or COOL,FAN, DRY(for cooling only model).

7.FILTER BUTTON

This feature is a reminder to clean the Air Filter (See Care and Cleaning) for more efficient operation and cooling. The LED (light) will illuminate after 250 hours of operation. To reset after cleaning the filter, press the"Check Filter" button and the light will go off.

6.2 Introduction of Remote Controller

Buttons on Remote Controller



①: **ON/OFF button**

②: **MODE button**

③: **+/- botton**

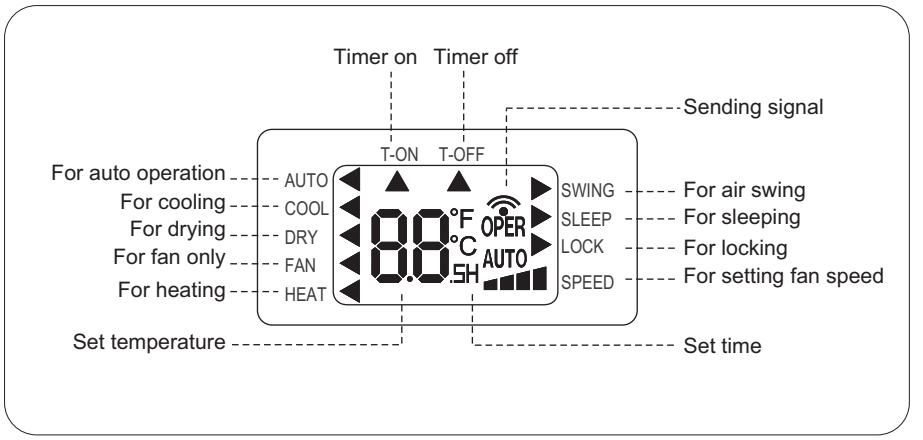
④: **FAN button**

⑤: **SWING button**

⑥: **SLEEP button**

⑦: **TIMER button**

Icon Display on Remote Controller



Operation introduction of remote controller

Note:

◆ This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model doesn't have, if press the corresponding button on the remote controller that the unit will keep the original running status.

◆ When power is connected(stand by condition), you can operate the air conditioner through the remote controller.

◆ When unit is on, each time you press the button on remote controller, the sending signal icon on the display of remote controller will blink once. If the air conditioner gives out a beep sound, it means the signal has been sent.

◆ When unit is off, set temperature will be displayed on the remote controller(If the light of indoor unit display is turned on, the corresponding icon will be displayed); When unit is on, it will display the icon of the on-going function.

1. ON/OFF Button

Press this button to turn unit on/off.

2. MODE Button

Pressing this button once can select your required mode circularly as below(the corresponding icon ▶ will be lit up after the mode is selected):

AUTO ▶ COOL ▶ DRY ▶ FAN ▶ HEAT(For cooling and heating model)

◆ When selecting auto mode, air conditioner will operate automatically according to ex-factory setting. Set temperature can't be adjusted and won't be displayed either. Press FAN button to adjust fan speed.
◆ When selecting cool mode, air conditioner will operate under cool mode. Then press + or -- button to adjust set temperature. Press FAN button to adjust fan speed.
◆ When selecting dry mode, air conditioner will operate at low fan speed under dry mode. In dry mode, fan speed can't be adjusted.
◆ When selecting fan mode, air conditioner will operate in fan mode only. Then press FAN button to adjust fan speed.
◆ When selecting heat mode, air conditioner will operate under heat mode. Then press + or -- button to adjust set temperature. Press FAN button to adjust fan speed. (This function is not available in this air conditioner.)

3. +/- button

◆ Pressing + or - button once will increase or decrease set temperature by 1 °F(°C). Hold + or -- button for 2s, set temperature on remote controller will change quickly. Release the button after your required set temperature is reached.
◆ When setting Timer On, Timer Off or Clock, press + or -- button to adjust the time (See TIMER Button for setting details).

4. FAN Button

Pressing this button can select fan speed circularly as: AUTO, SPEED 1(), SPEED 2(), SPEED 3(), SPEED 4() (unavailable in this air conditioner. Speed 4 is the same with speed 3).

SPEED 1 (equals to low fan speed)　　SPEED 2 (equals to medium fan speed)

SPEED 3 (equals to high fan speed)　　SPEED 4 (equals to high fan speed)

Note:

◆ Under Auto mode, air conditioner will select proper fan speed automatically according to ex-factory setting.
◆ Fan speed can't be adjusted under Dry mode.

5. SWING Button

Press this button to turn on left & right air swing.

6. SLEEP Button

Under Cool, Heat, Dry mode, press this button to turn on Sleep function. Press this button to cancel Sleep function. Under Fan and Auto mode, this function is unavailable.

7. TIMER Button

◆ When unit is on, press this button to set Timer Off. T-OFF and H icon will be blinking. Within 5s, press + or - button to adjust the time for Timer Off. Pressing + or - button once will increase or decrease the time by 0.5h. Hold + or - button for 2s, time will change quickly. Release the button after your required set time is reached. Then press TIMER button to confirm it. T-OFF and H icon will stop blinking.

◆ When unit is off, press this button to set Timer On. T-ON and H icon will be blinking. Within 5s, press + or - button to adjust the time for Timer On. Pressing + or - button once will increase or decrease the time by 0.5h. Hold + or - button for 2s, time will change quickly. Release the button after your required set time is reached. Then press TIMER button to confirm it. T-ON and H icon will stop blinking.

Note:

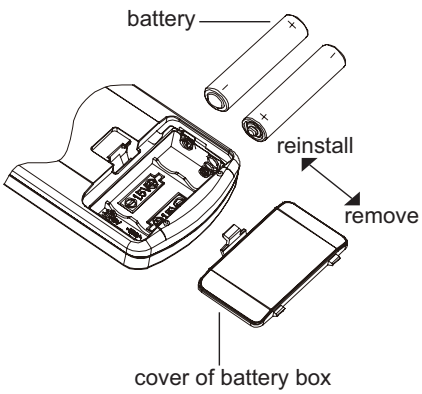
◆ Range of time setting is: 0.5~24h.
◆ The interval between two motions can't exceed 5s, otherwise the remote controller will exit setting status.

Simple operationfirst

1.After putting through power "ON/OFF" button on remote controller to turn on the air conditioner.
2.Press " MODE " button to select your required operation mode: AUTO, COOL, DRY, FAN.
3.Press "+" or "-" button to set your required temperature.(temperature can't adjusted under AUTO mode)
4.Press " FAN " button to select your required fan speed: auto, first notch, second notch, third notch, fourth notch (fourthnotch is same as third notch for this air conditioner.)

Replacement of Batteries in Remote Controller

1. Press the back side of remote controller on the spot marked with , and then push out the cover of battery box along the arrow direction.
2. Replace two No.7 (AAA 1.5V) dry batteries and make sure the positions of + and -- polar are correct.
3. Reinstall the cover of battery box.



Note:

◆ During operation, point the signal sender of the remote controller at the receiving window of the indoor unit;
◆ The distance between signal sender and receiving window should be within 8m. There should be no obstacle between them.
◆ Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; Remote controller should be close to indoor unit during operation.
◆ Replace new batteries of the same model when replacement is required.
◆ If you don't use remote controller for a long time, please take out the batteries.
◆ If the display on remote controller is fuzzy or if there's no display, please replace batteries.

6.3 Function Introduction

Ⅰ **Basic functions:**

一、**Cooling mode**

1. Working condition and process for cooling：

a.When Tinner amb. ≥Tpreset, the unit operates under cooling mode. Meanwhile, the fan and the compressor operate, and the fan operates at set fan speed;

b. When Tinner amb. ≤Tpreset-2℃ , the compressor stops operation, and the fan operates at set fan speed;

c. When Tpreset-2℃＜ Tinner amb. ＜ Tpreset, the unit keeps previous operation status.

d. When turning off the unit, the compressor stops operation. The fan will stop operation after operating at low fan speed for another 30s.

2. Under cooling mode, the temperature setting range is 16℃～ 30℃ . When compressor stops operation due to malfunction, the fan and the swing fan operate at original status.

二、**Drying mode**

1、Working condition and process for drying:

a. When Tinner amb. ＞ Tpreset, the unit operates at drying mode. Meanwhile, the fan and the compressor operate, and the fan is defaulted to operate at low fan speed;

b. When Tpreset-2℃ ≤Tinner amb.≤Tpreset, the unit keeps the original operation status;

c. When Tinner amb. ＜ Tpreset-2℃ , compressor stops operation, and the fan is defaulted to operate at low fan speed.

d. When turning off the unit, the compressor stops operation. The fan will stop operation after operating at low fan speed for another 30s.

2、 In this mode, the temperature setting range is 16℃～ 30℃ .

三、**Auto mode**

Working condition and process for auto operation

a. When Tinner amb.≥26℃ , the unit operates at cooling mode and Tpreset=25℃ ;

b. When T inner amb.≤ 22℃ , the unit operate at fan mode and Tpreset=20℃ ;

c. When 22℃＜ Tinner amb. ＜ 26℃ , the unit keeps the original operation status;If it's the first time to enter into auto mode, the unit will operate at fan mode.

四、**Fan mode**

Under the fan mode, compressor stops operation and the fan operates at set fan speed. Temperature can't be set by buttons on the control panel, while it can be set by remote controller.

Ⅱ **Buttons' function**

1. ON/OFF:

It used to turn on or turn off the unit.

2. Mode:

It used to switch among cooling mode, drying mode and fan mode.

3. Fan speed:

It used to set high, medium, low or auto fan speed. The corresponding LED indicator is on (under drying mode, this button can't be adjusted. The fan speed is the low speed).

4.+/- button:

4.1 The temperature setting range is 0~24 hours. The timer can be set in 0.5 hour increments between 1 and 10 hours; or in 1 hour increments for 10 hours above.

4.2 Under temperature setting range, each push on +/- button will increase or decrease 1℃ .

5. Swing:

Press this button to turn on swing function; press this button again to cancel swing function.

6. Timer function

6.1 Timer ON: Timer ON can be set under OFF status, and then Timer ON setting range is 0.5 ～ 24 hours. When the set time is reached, the system will operate at the preset mode.

6.2 Timer OFF: Timer OFF can be set under ON status, and then Timer OFF setting range is 0.5 ～ 24 hours. When the set time is reached, the system will stop operation.

7. The dual-8 nixie tube is defaulted to display ℃ . The displays can switch among ℃ and ℉ . Press "+"and"-"buttons simultaneously for 3s to switch them.

8. FILTER

When the fan has operated for 250hour in all, the filter indicator will be on to remind user to clean the filter. When the filter indicator is on, press filter button to clear the accumulated operation time and the filter indicator will be off.

9. Sleeping mode;

9.1 When the initial temperature is set at 16 ～ 23℃ , after turning on the sleeping function, the temperature will increase by 1℃ every two hours. When the temperature is increased by 3℃ , the temperature will not change any more. When the unit has operated for 7 hours, the temperature will decreased by 1℃ . After that, the unit will operate at this time all the time.

9.2 When the initial temperature is set at 24 ～ 27℃ , after turning on the sleeping function, the temperature will increase by 1℃ every two hours. When the temperature is increased by 2℃ , the temperature will not change any more. When the unit has operated for 7

hours, the temperature will decreased by 1℃ . After that, the unit will operate at this time all the time.
9.3 When the initial temperature is set at 28 ～ 29℃ , after turning on the sleeping function, the temperature will increase by 1℃ every two hours. When the temperature is increased by 1℃ , the temperature will not change any more. When the unit has operated for 7 hours, the temperature will decreased by 1℃ . After that, the unit will operate at this time all the time.
9.4 When the initial temperature is set at 30℃ , after turning on the sleeping function, the unit will operate at this temperature. When the unit has operated for 7 hours, the temperature will decreased by 1℃ . After that, the unit will operate at this time all the time.

10. Fan

The fan can operate at high, medium, low or auto fan speed. The auto fan speed will automatically adjust the current operation status of the fan.
a. Auto fan speed under cooling mode:
Tinner amb.≥Tpreset+2℃ high fan speed
Tpreset ＜ T inner amb. ＜ Tpreset+2℃ medium fan speed
T inner amb.≤Tpreset low fan speed
b. The fan speed under fan mode is same as that for cooling mode.
c. The auto fan under auto mode is controlled by the auto fan under its actual mode;
d. Only low fan speed under drying mode. When adjusting the fan speed button, only the low fan indicator is ON and the buzzer will give out a sound.

11. Power-off memory

The system will memorize the setting operation status (mode, set temperature, fan speed, timer) before power failure. Once power recovered, the unit will automatically operate at the set status before power failure.

Part Ⅱ :Installation and Maintenance

7.Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.
The following contents are very important for installation and maintenance.

Please follow the instructions below.

●The installation or maintenance must accord with the instructions.
●Comply with all national electrical codes and local electrical codes.
●Pay attention to the warnings and cautions in this manual.
●All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
●Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.

Warnings

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as cable-cross loop and wire clip.
7. The live wire，neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. If power cord is broken, please get the specialized power cord from the manufacture or distributor.
9. If the power cord is not long enough, please get the specialized power cord from the manufacture or distributor. Prohibit prolong the wire by yourself.
10. Make sure all wires and pipes are connected properly.
11. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.
12. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.
13. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the unit, a suffi-cient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

Safety Precautions for Refrigerant

1. To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32,which is specially cleaned. The refrigerant is flammable and inodorous. Furthermore, it can leads to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.
2. Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozonosphere. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

WARNING:

1. Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture. Should repair be necessary,contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (for example:open flames , an operating gas appliance or an operating electric heater.)
2. Do not pierce or burn.
3. Appliance shall be installed, operated and stored in a room with a floor area larger than $4m^2$.
4. Appliance filled with flammable gas R32. For repairs, strictly follow manufacturer's instructions only.Be aware that refrigrants not contain odour.
5. Read specialist's manual.


Appliance filled with flammable gas R32.


Before use the appliance,read the owner's manual first.


Before install the appliance,read the installation manual first.


Before repair the appliance,read the service manual first.

Safety Operation of Flammable Refrigerant

Qualification requirement for installation and maintenance man

1. All the work men who are engaging in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the qualification for using the flammable refrigerant.
2. It can only be repaired by the method suggested by the equipment's manufacturer.

Installation notes

1. The air conditioner is not allowed to use in a room that has running fire (such as fire source,working coal gas ware, operating heater).
2. The air conditioner must be installed in a room that is larger than the minimum room area.
The minimum room area is shown on the nameplate or following table.
3. Leak test is a must after installation.

Table- Minimum room area (m^2)

Minimum room area(m^2)	Charge amount (kg)	≤1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2	2.1	2.2	2.3	2.4	2.5
	floor location	/	14.5	16.8	19.3	22	24.8	27.8	31	34.3	37.8	41.5	45.4	49.4	53.6
	window mounted	/	5.2	6.1	7	7.9	8.9	10	11.2	12.4	13.6	15	16.3	17.8	19.3
	wall mounted	/	1.6	1.9	2.1	2.4	2.8	3.1	3.4	3.8	4.2	4.6	5	5.5	6
	ceiling mounted	/	1.1	1.3	1.4	1.6	1.8	2.1	2.3	2.6	2.8	3.1	3.4	3.7	4

Maintenance notes

1. Check whether the maintenance area or the room area meet the requirement of the nameplate.
It's only allowed to be operated in the rooms that meet the requirement of the nameplate.
2. Check whether the maintenance area is well-ventilated.
The continuous ventilation status should be kept during the operation process.
3. Check whether there is fire source or potential fire source in the maintenance area.
The naked flame is prohibited in the maintenance area; and the "no smoking" warning board should be hanged.
4. Check whether the appliance mark is in good condition.
Replace the vague or damaged warning mark.

Welding

1. If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:
a. Shut down the unit and cut power supply
b. Eliminate the refrigerant
c. Vacuuming
d. Clean it with N2 gas
e. Cutting or welding
f. Carry back to the service spot for welding
2. Make sure that there isn't any naked flame near the outlet of the vacuum pump and it's well-ventilated.
3. The refrigerant should be recycled into the specialized storage tank.

Filling the refrigerant

1. Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant won't contaminate with each other.
2. The refrigerant tank should be kept upright at the time of filling refrigerant.
3. Stick the label on the system after filling is finished (or haven't finished).
4. Don't overfilling.
5. After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when it's removed.

Safety instructions for transportation and storage

1. Please use the flammable gas detector to check before unload and open the container.
2. No fire source and smoking.
3. According to the local rules and laws.

8.Installation

8.1 Installation Precaution

Window type conditioner is so valuable and the improper installation of it will cause a lot of damage! Please associate the professional technician to install the unit and don't install it by yourself.Otherwise, we are not responsible for the damage like this.

8.2 Location

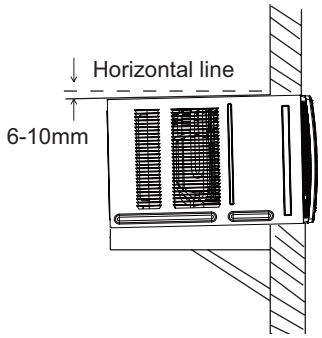
● The condensation water must be drained away conveniently.
● Install air conditioner unit far away from TV set or radioetc. to avoid disturbing video or voice.
● In salt and coastal area or place where is near thermal springs and polluted by sulphurous gas, or other special areas, please contact the seller before use.
● Avoid a place where is possible for inflammable gas to leak out.
● Avoid other heat sources or direct sun light.
● Avoid a place where is easy for children to touch.
● Don't use the unit in the immediate surrondings of a laundry,a bath,a shower or a swimming pool.
● For window type air conditioner with remote control, install in a location where is strong electromagnetic disturbance, you should contact the seller in advance to avoid the malfunction in use.

8.3 How to Install

● Choose a location where there are no any obstacle surrounding the unit, and the plug is accessible.
● Prepare the installation hole slightly bigger than unit size.
● Choose the installation space according to outline dimension diagram.(Please refer to the chapter 3)

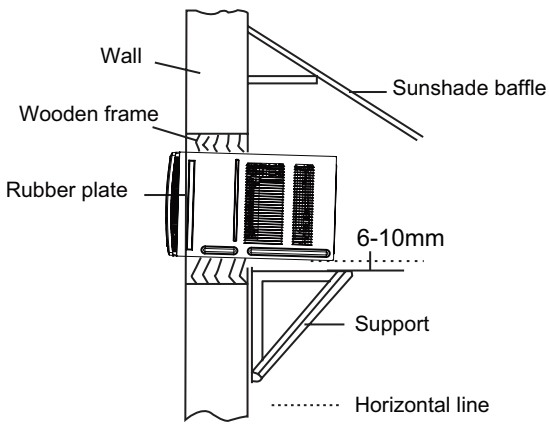
8.4 Installation Procedure

1) Remove the sticker from the front panel.
2) Put the unit into the installation hole.
● When installing, make sure the unit is slanted downward to the back to minimize the nosie and vibration of operation. (Slant by 6-10mm.) (See the right figure)
● Make sure the installation place is strong enough to minimize the noise and vibration of operation.
3) Fill the gaps in the cabinet with sponge or foam.



8.5 Installation Assistance

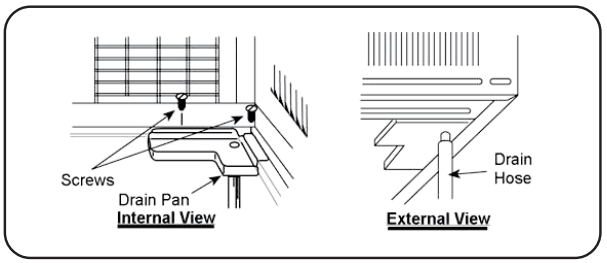
1) Use iron support
The installation hole should be strong enough to support the air conditioner. If it cannot, iron support has to be used outdoors.Iron support should be fixed on the building (Shown at right figure.)
2) Use sunshade board
Air conditioner should avoid anything to be dropped into it and avoid direct sunshine. If there is no cover on it, you should contact the seller for installing the sunshade board. When installing the sunshade board, don't let it block the air inlet at the side grille.



8.6 Drain Water

Drain pan and drain hose need to be installed before using. Drain hose is not included in the products, you need to purchase it locally to satisfy your particular needs. Use the following procedure to install drain pan and drain hose.

1. Slide out the chassis from the cabinet.
2. Install the drain pan to the corner of the cabinet with 2 screws.
3. Connect the drain hose to the outlet on the drain pan bottom.
4. Slide the chassis into its original place in the cabinet.



To get the maximum cooling efficiency, the air conditioner is designed to splash the condensation water on thecondenser coil.

To the cooling only unit,If the splashing sound annoys you, you can provide an outside drain by using the following procedure, whichmay however cause a small loss of performance.

8.7 Notes for Installation

1) Remove

Before removing air conditioner to the other place, you shouldcontact the seller firstly.Then it must be done under the direction of the professionaltechnician. In addition, the charge of this must be paid.

2) Noise

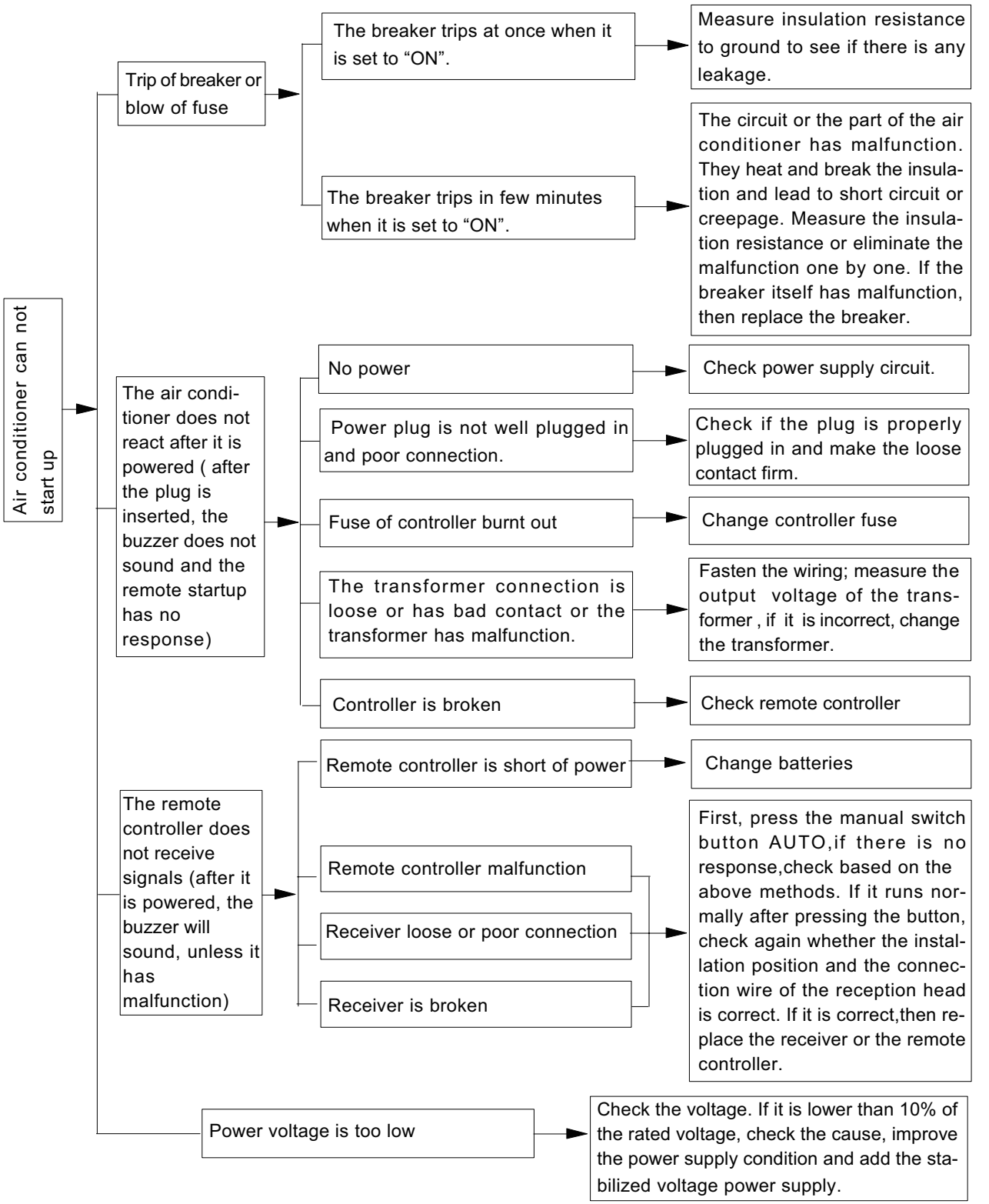
● Install in a location where is firm enough to avoid the enlargement of noise and vibration.
● Don't put anything in front of the outlet of outdoor unit to avoid increasing noise.
● Be sure that hot air or noise will not inconvenience r neighbors.
● Please contact the seller as soon as there is strange noise during operation.
● Please use the safety support.

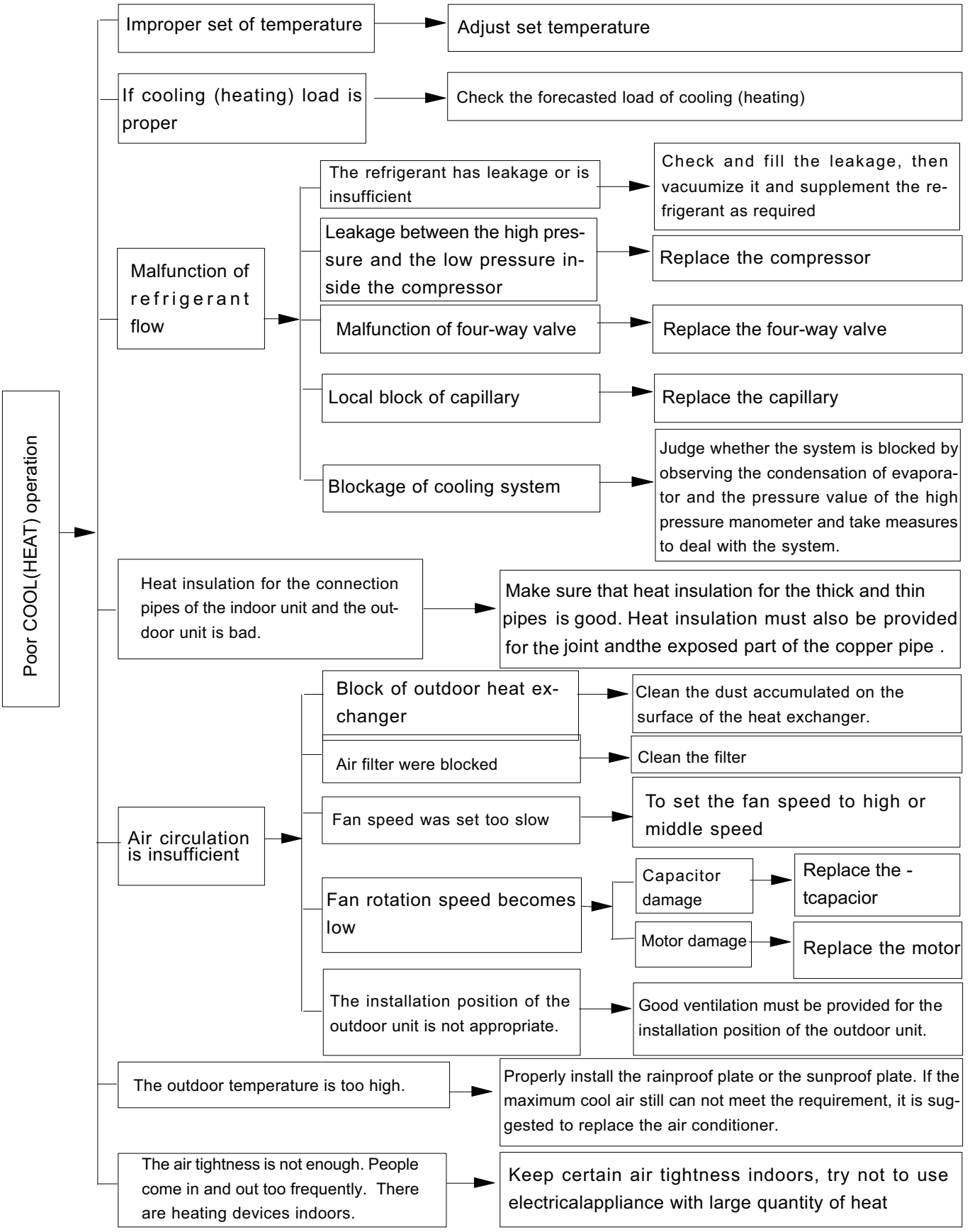
3) Electric wiring

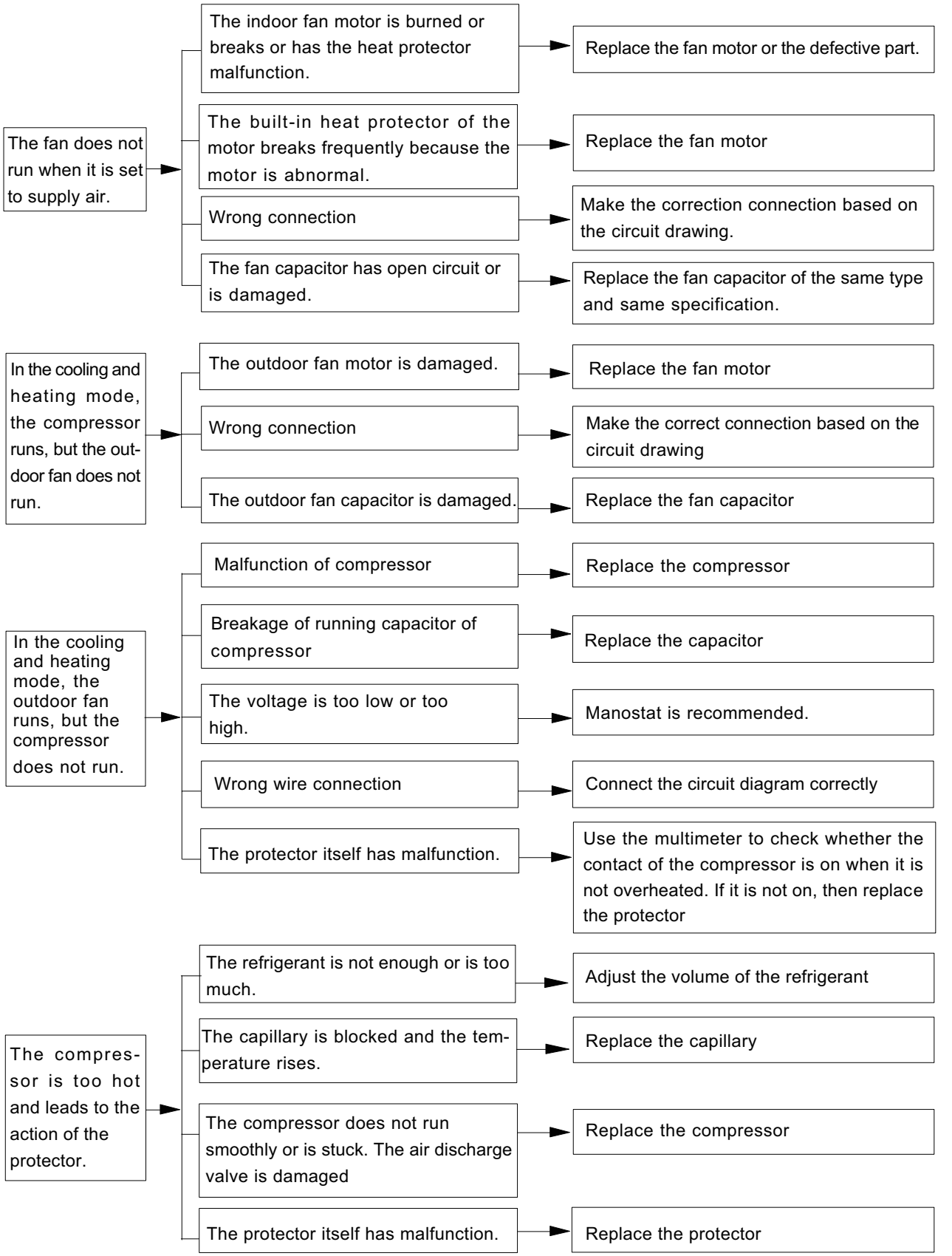
● Must connect with ground reliably.
● The exclusive circuit must be used. But removable socket can't be used because poor contact of it can cause over heat or fire.
● Don't pull the power cord strongly.
● In fixed circuit, there must be electricity leakage protection switch and leakage current is less than 30mA.
● Connecting method between air conditioners and power cord and interconnecting method of each individual element with one another should accord with wiring diagram on the unit.
● The air conditioner should be installed in accordance with national wiring regulation.
● An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
● Air switch (thermal-magnetic breaker) should be installed in the circuit If the supply cord is damaged,it must be replaced by the manufacturer or your dealer or a qualified person to avoid a hazard.
● All The dectrical work must be done according to the local wiring regulations.

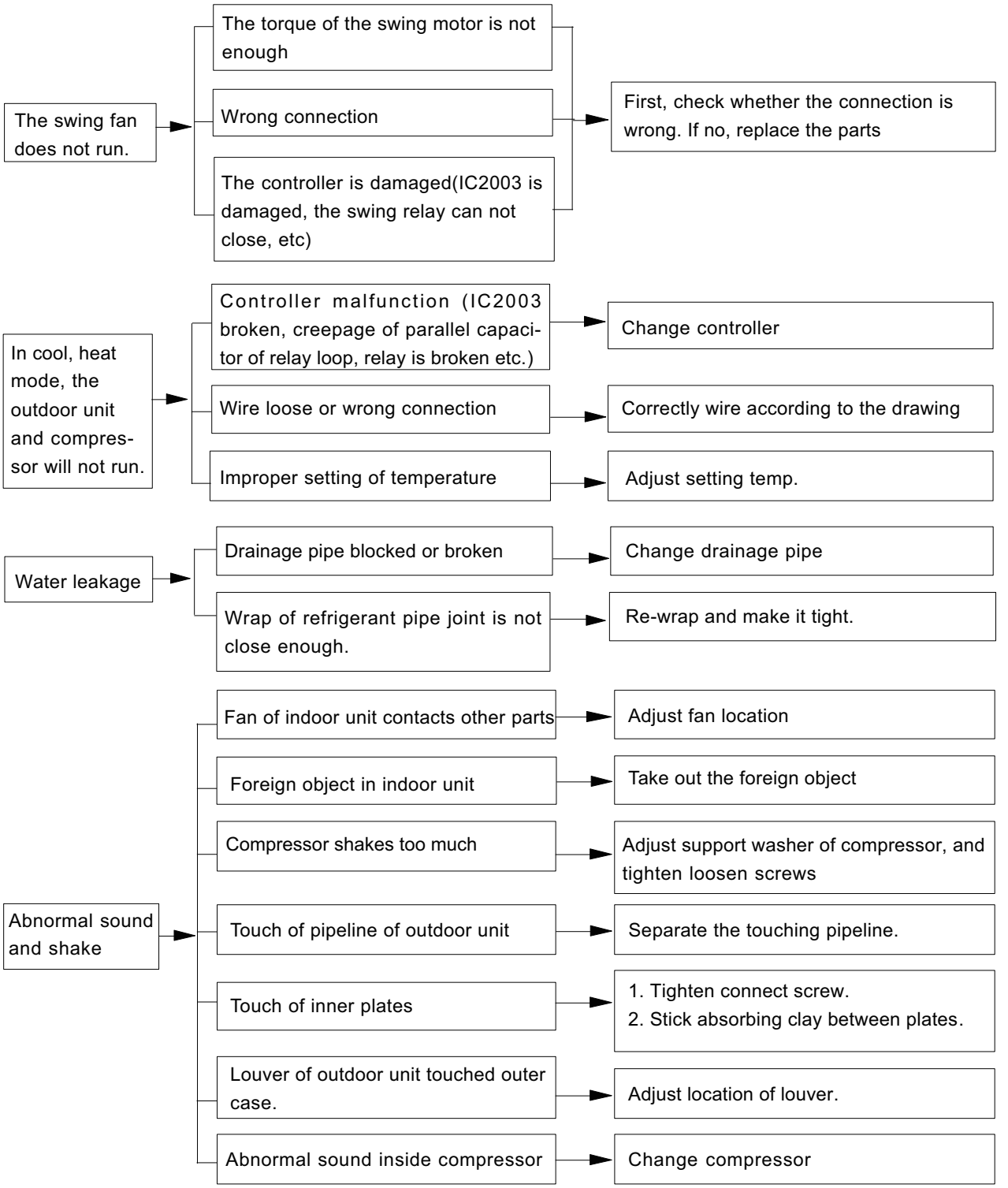
9.Maintenance

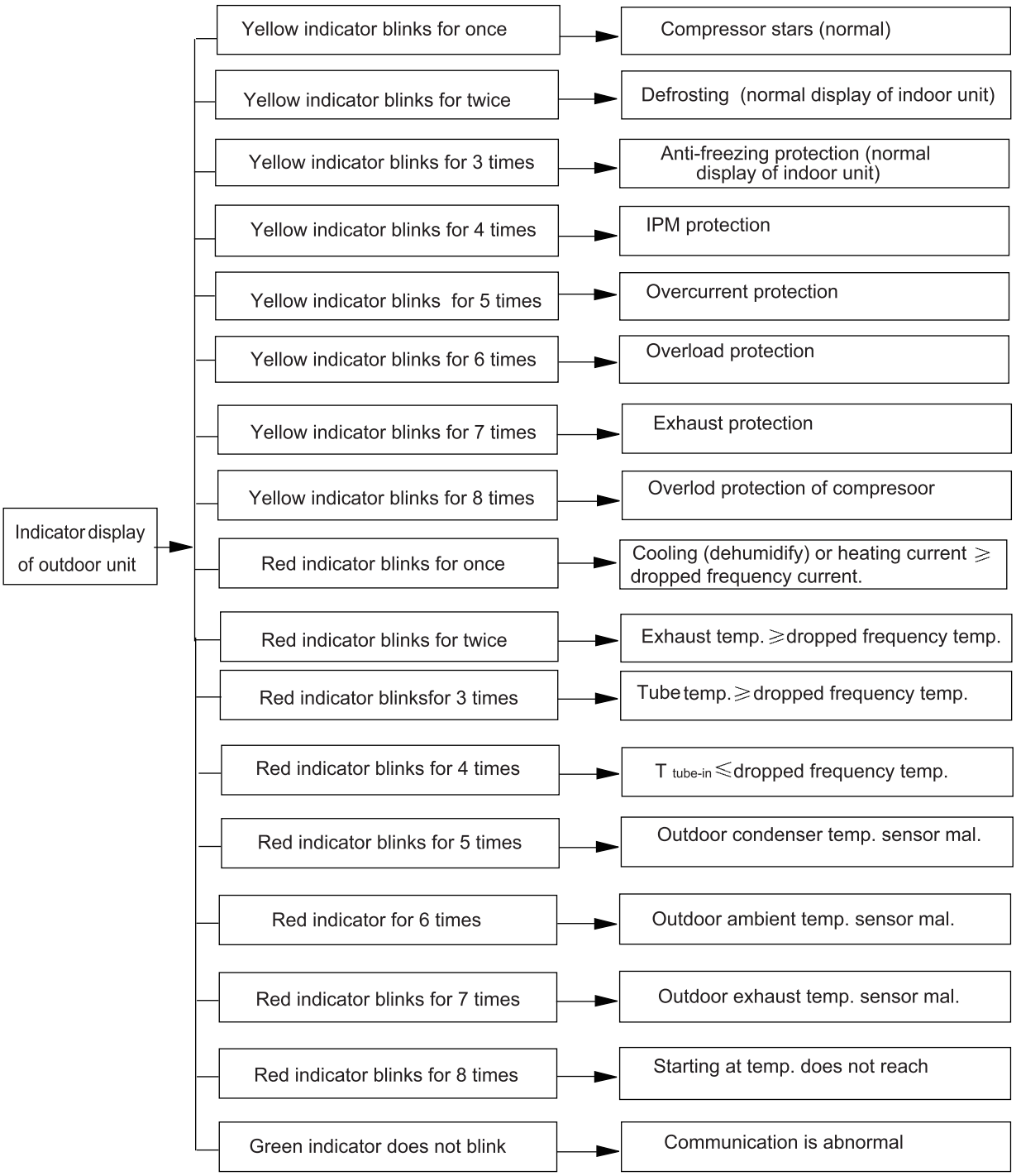
9.1 Malfunction Analysis




Poor COOL(HEAT) operation
Improper set of temperature
Adjust set temperature
If cooling (heating) load is proper
Check the forecasted load of cooling (heating)
Malfunction of refrigerant flow
The refrigerant has leakage or is insufficient
Check and fill the leakage, then vacuumize it and supplement the refrigerant as required
Leakage between the high pressure and the low pressure inside the compressor
Replace the compressor
Malfunction of four-way valve
Replace the four-way valve
Local block of capillary
Replace the capillary
Blockage of cooling system
Judge whether the system is blocked by observing the condensation of evaporator and the pressure value of the high pressure manometer and take measures to deal with the system.
Heat insulation for the connection pipes of the indoor unit and the outdoor unit is bad.
Make sure that heat insulation for the thick and thin pipes is good. Heat insulation must also be provided for the joint andthe exposed part of the copper pipe .
Air circulation is insufficient
Block of outdoor heat exchanger
Clean the dust accumulated on the surface of the heat exchanger.
Air filter were blocked
Clean the filter
Fan speed was set too slow
To set the fan speed to high or middle speed
Fan rotation speed becomes low
Capacitor damage
Replace the -tcapacior
Motor damage
Replace the motor
The installation position of the outdoor unit is not appropriate.
Good ventilation must be provided for the installation position of the outdoor unit.
The outdoor temperature is too high.
Properly install the rainproof plate or the sunproof plate. If the maximum cool air still can not meet the requirement, it is suggested to replace the air conditioner.
The air tightness is not enough. People come in and out too frequently. There are heating devices indoors.
Keep certain air tightness indoors, try not to use electricalappliance with large quantity of heat


The fan does not run when it is set to supply air.
The indoor fan motor is burned or breaks or has the heat protector malfunction.
Replace the fan motor or the defective part.
The built-in heat protector of the motor breaks frequently because the motor is abnormal.
Replace the fan motor
Wrong connection
Make the correction connection based on the circuit drawing.
The fan capacitor has open circuit or is damaged.
Replace the fan capacitor of the same type and same specification.
In the cooling and heating mode, the compressor runs, but the out-door fan does not run.
The outdoor fan motor is damaged.
Replace the fan motor
Wrong connection
Make the correct connection based on the circuit drawing
The outdoor fan capacitor is damaged.
Replace the fan capacitor
In the cooling and heating mode, the outdoor fan runs, but the compressor does not run.
Malfunction of compressor
Replace the compressor
Breakage of running capacitor of compressor
Replace the capacitor
The voltage is too low or too high.
Manostat is recommended.
Wrong wire connection
Connect the circuit diagram correctly
The protector itself has malfunction.
Use the multimeter to check whether the contact of the compressor is on when it is not overheated. If it is not on, then replace the protector
The compres-sor is too hot and leads to the action of the protector.
The refrigerant is not enough or is too much.
Adjust the volume of the refrigerant
The capillary is blocked and the tem-perature rises.
Replace the capillary
The compressor does not run smoothly or is stuck. The air discharge valve is damaged
Replace the compressor
The protector itself has malfunction.
Replace the protector


The swing fan does not run.
The torque of the swing motor is not enough
Wrong connection
The controller is damaged(IC2003 is damaged, the swing relay can not close, etc)
First, check whether the connection is wrong. If no, replace the parts
In cool, heat mode, the outdoor unit and compressor will not run.
Controller malfunction (IC2003 broken, creepage of parallel capacitor of relay loop, relay is broken etc.)
Change controller
Wire loose or wrong connection
Correctly wire according to the drawing
Improper setting of temperature
Adjust setting temp.
Water leakage
Drainage pipe blocked or broken
Change drainage pipe
Wrap of refrigerant pipe joint is not close enough.
Re-wrap and make it tight.
Abnormal sound and shake
Fan of indoor unit contacts other parts
Adjust fan location
Foreign object in indoor unit
Take out the foreign object
Compressor shakes too much
Adjust support washer of compressor, and tighten loosen screws
Touch of pipeline of outdoor unit
Separate the touching pipeline.
Touch of inner plates
1. Tighten connect screw.
2. Stick absorbing clay between plates.
Louver of outdoor unit touched outer case.
Adjust location of louver.
Abnormal sound inside compressor
Change compressor


Indicator display of outdoor unit
Yellow indicator blinks for once
Compressor stars (normal)
Yellow indicator blinks for twice
Defrosting (normal display of indoor unit)
Yellow indicator blinks for 3 times
Anti-freezing protection (normal display of indoor unit)
Yellow indicator blinks for 4 times
IPM protection
Yellow indicator blinks for 5 times
Overcurrent protection
Yellow indicator blinks for 6 times
Overload protection
Yellow indicator blinks for 7 times
Exhaust protection
Yellow indicator blinks for 8 times
Overlod protection of compresoor
Red indicator blinks for once
Cooling (dehumidify) or heating current ⩾ dropped frequency current.
Red indicator blinks for twice
Exhaust temp. ⩾dropped frequency temp.
Red indicator blinksfor 3 times
Tube temp. ⩾dropped frequency temp.
Red indicator blinks for 4 times
T tube-in ⩽dropped frequency temp.
Red indicator blinks for 5 times
Outdoor condenser temp. sensor mal.
Red indicator for 6 times
Outdoor ambient temp. sensor mal.
Red indicator blinks for 7 times
Outdoor exhaust temp. sensor mal.
Red indicator blinks for 8 times
Starting at temp. does not reach
Green indicator does not blink
Communication is abnormal

9.2 Flashing LED of Indoor/Outdoor Unit and Primary Judgement

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
1	High pressure protection of system	E1	OFF 3s and blink once						During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment); Ambient temperature is too high.
2	Antifreezing protection	E2	OFF 3S and blink twice			OFF 1S and blink 3 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates.	1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	System block or refrigerant leakage	E3	OFF 3S and blink 3 times				OFF 1S and blink 9 times		The Dual-8 Code Display will show E3 until the low pressure switch stop operation.	1.Low-pressure protection 2.Low-pressure protection of system 3.Low-pressure protection of compressor
4	High discharge temperature protection of compressor	E4	OFF 3S and blink 4 times			OFF 1S and blink 7 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection, overload).
5	Overcurrent protection	E5	OFF 3S and blink 5 times			OFF 1S and blink 5 times			During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communication Malfunction	E6	OFF 3S and blink 6 times					OFF	During cooling operation,compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
7	Normal communication							continously		
8	High temperature resistant protection	E8	OFF 3S and blink 8 times			OFF 1S and blink 6 times			During cooling operation: compressor will stop while indoor fan will operate.During heating operation, the complete unit stops.	Refer to the malfunction analysis (overload, high temperature resistant).
9	EEPROM malfunction	EE			OFF 3S and blink 15 times	OFF 1S and blink 11 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Replace outdoor control panel AP1
10	Limit/ decrease frequency due to high temperature of module	EU		OFF 3S and blink 6 times	OFF 3S and blink 6 times				All loads operate normally,while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
11	Malfunction protection of jumper cap	C5	OFF 3S and blink 15 times						Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.
12	Gathering refrigerant	Fo	OFF 3S and blink 1 times	OFF 3S and blink 1 times					When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
13	Indoor ambient temperature sensor is open/short circuited	F1		OFF 3S and blink once					During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
14	Indoor evaporator temperature sensor is open/short circuited	F2		OFF 3S and blink twice					AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
15	Outdoor ambient temperature sensor is open/short circuited	F3		OFF 3S and blink 3 times			OFF 1S and blink 6 times		During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
16	Outdoor condenser temperature sensor is open/short circuited	F4		OFF 3S and blink 4 times			OFF 1S and blink 5 times		During cooling and drying operation, compressor stops while indoor fan will operate;During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
17	Outdoor discharge temperature sensor is open/short circuited	F5		OFF 3S and blink 5 times			OFF 1S and blink 7 times		During cooling and drying operation, compressor will sop after operating for about 3 mins, while indoor fan will operate;During heating operation, the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasnt been inserted into the copper tube
18	Limit/ decrease frequency due to overload	F6		OFF 3S and blink for 6 times			OFF 1S and blink 3 times		All loads operate normally,while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
19	Decrease frequency due to overcurrent	F8		OFF 3S and blink 8 times			OFF 1S and blink once		All loads operate normally,while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload
20	Decrease frequency due to high air discharge	F9		OFF 3S and blink 9 times			OFF 1S and blink twice		All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high;Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
21	Limit/ decrease frequency due to antifreezing	FH		OFF 3S and blink 2 times	OFF 3S and blink 2 times		OFF 1S and blink 4 times		All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
22	Voltage for DC bus-bar is too high	PH		OFF 3S and blink 11 times		OFF 1S and blink 13 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
23	Voltage of DC bus-bar is too low	PL			OFF 3S and blink 21 times	OFF 1S and blink 12 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC,turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal,measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
24	Compressor Min frequence in test state	P0		(during blinking, ON 0.25s and OFF 0.25s)	(during blinking, ON 0.25s and OFF 0.25s)					Showing during min. cooling or min. heating test

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
25	Compressor rated frequence in test state	P1		(during blinking, ON 0.25s and OFF 0.25s)	(during blinking, ON 0.25s and OFF 0.25s)					Showing during nominal cooling or nominal heating test
26	Compressor maximum frequence in test state	P2		(during blinking, ON 0.25s and OFF 0.25s)	(during blinking, ON 0.25s and OFF 0.25s)					Showing during max. cooling or max. heating test
27	Compressor intermediate frequence in test state	P3		(during blinking, ON 0.25s and OFF 0.25s)	(during blinking, ON 0.25s and OFF 0.25s)					Showing during middle cooling or middle heating test
28	Overcurrent protection of phase current for compressor	P5		OFF 3S and blink 15 times					During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
29	Charging malfunction of capacitor	PU		OFF 3S and blink 17 times					During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor
30	Malfunction of module temperature sensor circuit	P7			OFF 3S and blink 18 times				During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Replace outdoor control panel AP1

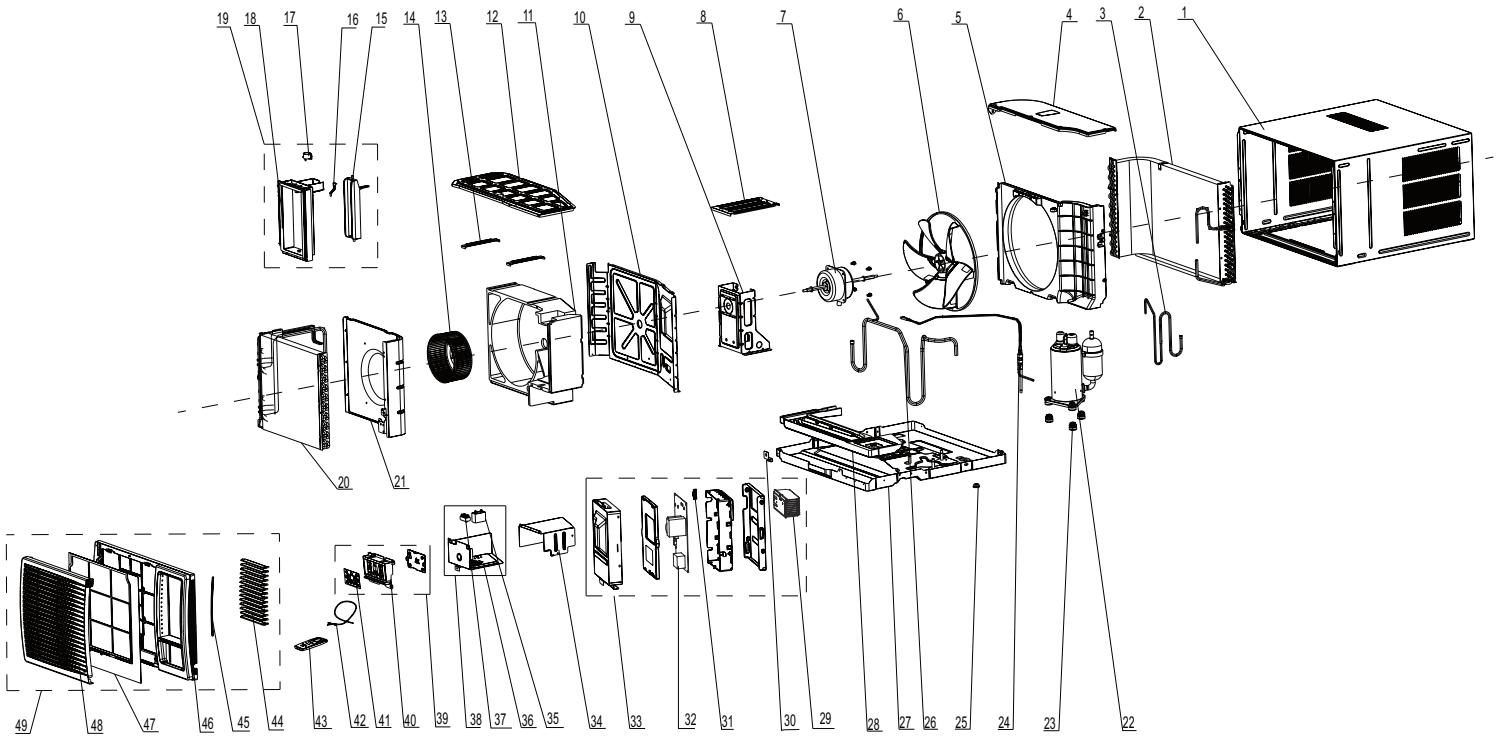
No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
31	Module high temperature protection	P8			OFF 3S and blink 19 times				During cooling operation,compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is deenergized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
32	Decrease frequency due to high temperature resistant during heating operation	HO			OFF 3S and blink 10 times				All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
33	Static dedusting protection	H2			OFF 3S and blink twice					
34	Overload protection for compressor	H3			OFF 3S and blink 3 times	OFF 1S and blink 8 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis (discharge protection, overload)
35	System is abnormal	H4			OFF 3S and blink 4 times	OFF 1S and blink 6 times			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation	Refer to the malfunction analysis (overload, high temperature resistant)

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
36	IPM protection	H5			OFF 3S and blink 5 times	OFF 1S and blink 4 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
37	Module temperature is too high	H5			OFF 3S and blink 5 times	OFF 1S and blink 10 times				
38	Internal motor (fan motor) do not operate	H6	OFF 3S and blink 11 times						Internal fan motor, external fan motor, compressor and electricheater stop operation,guide louver stops at present location.	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard rev detecting circuit.
39	Desynchronizing of compressor	H7			OFF 3S and blink 7 times				During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
40	PFC protection	HC			OFF 3S and blink 6 times	OFF 1S and blink 14 times			During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
41	Outdoor DC fan motor malfunction	L3	OFF 3S and blink 23 times				OFF 1S and blink 14 times		Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
42	power protection	L9	OFF 3S and blink 20 times			OFF 1S and blink 9 times			compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electronical components when detect high power
43	Indoor unit and outdoor unit doesn't match	LP	OFF 3S and blink 19 times			OFF 1S and blink 16 times			compressor and Outdoor fan motor can’t work	Indoor unit and outdoor unit doesn't match
44	Failure startup	LC			OFF 3S and blink 11 times				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
45	Malfunction of phase current detection circuit for compressor	U1			OFF 3S and blink 13 times				During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Replace outdoor control panel AP1
46	Malfunction of voltage dropping for DC bus-bar	U3			OFF 3S and blink 20 times				During cooling and drying operation, compressor will stop while indoor fan will operate;During heating operation, the complete unit will stop	Supply voltage is unstable
47	Malfunction of complete units current detection	U5		OFF 3S and blink 13 times					During cooling and drying operation, the compressor will stop while indoor fan willoperate;During heating operating, thecomplete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.

No.	Malfunction Name	Display Method of Indoor Unit				Display Method of Outdoor Unit			A/C Status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)			Indicator has 3 kinds of display status and during blinking, ON 0.5s and OFF 0.5s				
			Operation Indicator	Cool Indicator	Heat Indicator	Yellow Indicator	Red Indicator	Green Indicator		
48	The four-way valve is abnormal	U7	OFF 3S and blink 20 times						If this malfunction occurs during heating operation, the complete unit will stop operation.	1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.
49	Zerocrossing malfunction of outdoor unit	U9	OFF 3S and blink 18 times						During cooling operation,compressor will stop while indoor fan will operate; during heating,the complete unit will stop operation.	Replace outdoor control panel AP1
50	Frequency limiting (power)						OFF 1S and blink 13 times			
51	Compressor is opencircuited					OFF 1S and blink once				
52	The temperature for turning on the unit is reached						OFF 1S and blink 8 times			
53	Frequency limiting (module temperature)						OFF 1S and blink 11 times			
54	Defrosting				OFF 3S and blink once (during blinking, ON 10s and OFF 0.5s)	OFF 1S and blink twice			Defrosting will occur in heating mode. Compressor will operate while indoor fan will stopoperation.	Its the normal state

10.Exploded View and Parts List



The component picture is only for reference; please refer to the actual product.

NO.	Description	Part Code			Qty
		GJC12AG-E6RNB3A	GJC12AG-E6DRNB9A	GJC12AG-E6DRNC9A	
	Product Code	CC055009800	CC055024400	CC055026600	
1	Cabinet Assy	00000600003	00000600003	00000600003	1
2	Condenser Assy	01100200518	01100200518	01100200518	1
3	Discharge Tube Sub-assy	03001300361	03001300361	03001300361	1
4	Rear Cover Plate	22241017	22241017	22241017	1
5	Rear Clapboard	20051030	20051030	20051030	1
6	Axial Flow Fan	10331162	10331162	10331162	1
7	Fan Motor	1501106106	1501106106	1501106106	1
8	Connected Board(front & back)	01207700003	01207700003	01207700003	1
9	Motor Support	01701032	01701032	01701032	1
10	Front Clapboard Sub-Assy	01700200002	01700200002	01700200002	1
11	Foam(Propeller Housing)	12311050	12311050	12311050	1
12	Top Cover Board Sub-assy	01701100004	01701100004	01701100004	1
13	Connected Board(Propeller Housing)	01207700004	01207700004	01207700004	2
14	Centrifugal Fan	10311016	10311016	10311016	1
15	Air Louver	10511041	10511041	10511041	1
16	Crank	73011006	73011006	73011006	1
17	Stepping Motor	15212116	15212116	15212116	1
18	Air door support	24211039	24211039	24211039	1
19	Air Outlet Sub-Assy	20903100002	20903100002	20903100002	1
20	Evaporator Assy	01100100253	01100100253	01100100253	1
21	Clapboard	01205100003	01205100003	01205100003	1
22	Compressor and Fittings	00101415	00101415	00101415	1
23	Compressor Gasket	76710287	76710287	76710287	3
24	Capillary Sub-assy	03000600493	03000600493	03000600493	1
25	Drainage Hole Cap	76711012	76711012	76711012	1
26	Inhalation Tube Sub-assy	03001000373	03001000373	03001000373	1
27	Chassis Sub-assy	01700000159P	01700000159P	01700000159P	1
28	Foam (Water Tray)	12311658	12311658	12311658	1
29	Radiator	49010252	49010252	49010252	1
30	Chassis Clamp	01211601	01211601	01211601	1
31	Wire Clamp	71010103	71010103	71010103	1
32	Main Board	30132212	30132212	30132212	1
33	Electric Box Assy 1	10000100730	10000100730	10000100730	1
34	Seat Board Sub-Assy	01708000004	01708000004	01708000004	1
35	Capacitor CBB61S	3301074714	3301074714	3301074714	1
36	Electric Box	01201700098	01201700098	01201700098	1
37	Terminal Board	42011103	42011103	42011103	1
38	Electric Box Assy	10000202695	10000202695	10000202695	1
39	LCD Cover Sub-assy	00018900010	00018900010	00018900010	1
40	LCD Board(Remote Control)	20121318	20121318	20121318	1
41	Membrane	22431132	22431132	22431132	1
42	Power Cord	4002046442	4002046442	4002046442	1
43	Remote Controller	30510065	30510065	30510065	1
44	Guide Blade	105116021	105116021	105116021	14
45	Guide Blade Lever	10581604	10581604	10581604	1
46	Front Case	20001601	20001601	20001601	1
47	Filter Sub-Assy	11121601	11121601	11121601	1
48	Air Intake Panel	20001602	20001433	20001490	1
49	Front Panel Assy	20001801	20900400009	2000167402	1

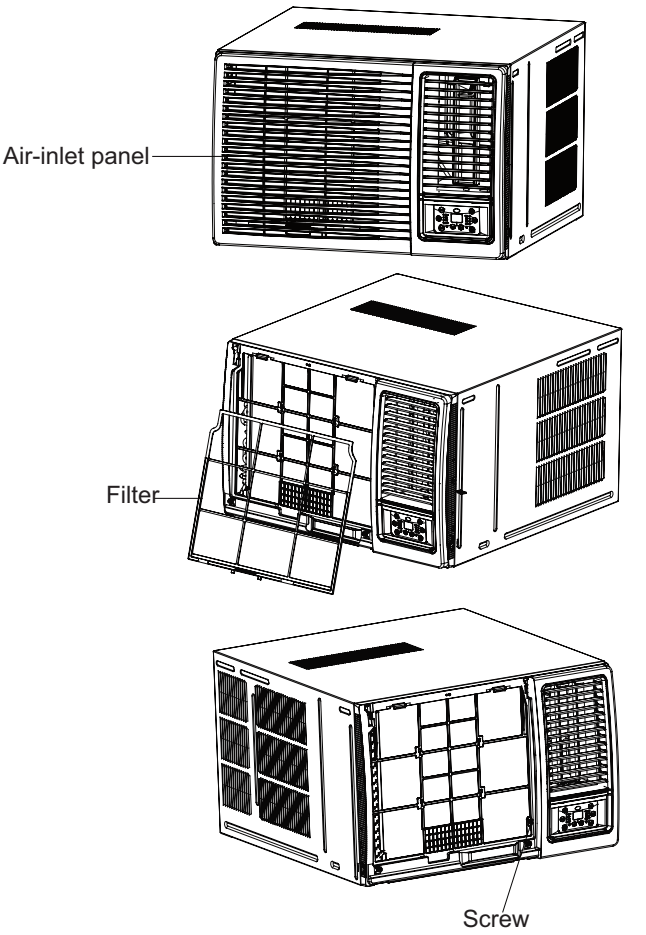
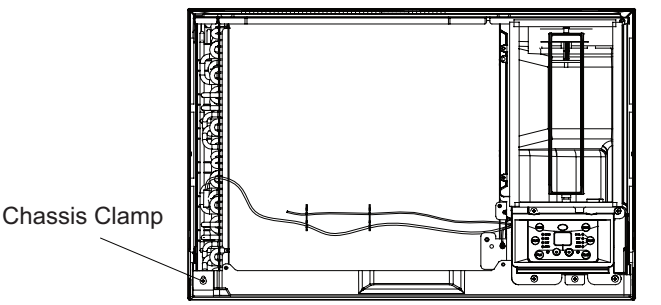
Above data is subject to change without notice.

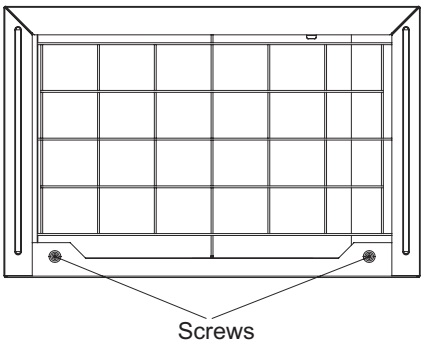
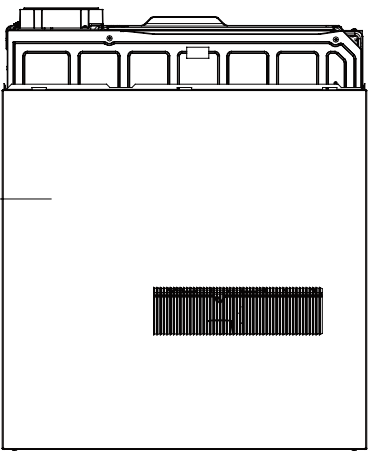
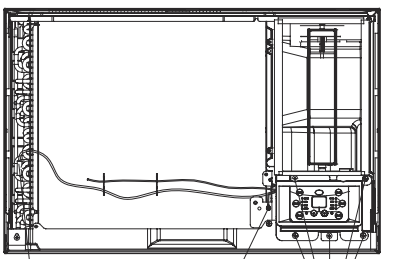
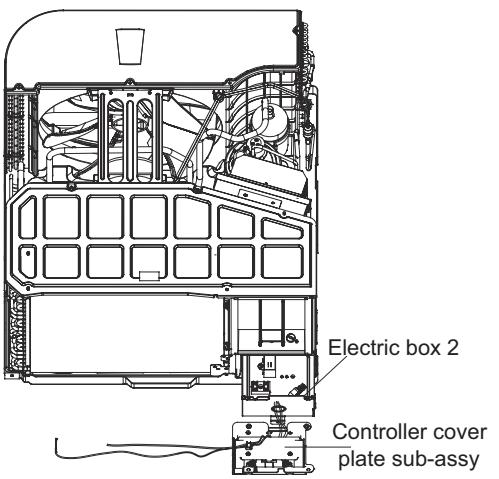
NO.	Description	Part Code	Qty
		GJC12AG-E6DRNC2A	
	Product Code	CC055034200	
1	Cabinet Assy	00000600003	1
2	Condenser Assy	01100200518	1
3	Discharge Tube Sub-assy	03001300361	1
4	Rear Cover Plate	22241017	1
5	Rear Clapboard	20051030	1
6	Axial Flow Fan	10331162	1
7	Fan Motor	1501106106	1
8	Connected Board(front & back)	01207700003	1
9	Motor Support	01701032	1
10	Front Clapboard Sub-Assy	01700200002	1
11	Foam(Propeller Housing)	12311050	1
12	Top Cover Board Sub-assy	01701100004	1
13	Connected Board(Propeller Housing)	01207700004	2
14	Centrifugal Fan	10311016	1
15	Air Louver	10511041	1
16	Crank	73011006	1
17	Stepping Motor	15212116	1
18	Air door support	24211039	1
19	Air Outlet Sub-Assy	20903100002	1
20	Evaporator Assy	01100100253	1
21	Clapboard	01205100003	1
22	Compressor and Fittings	00101415	1
23	Compressor Gasket	76710287	3
24	Capillary Sub-assy	03000600493	1
25	Drainage Hole Cap	76711012	1
26	Inhalation Tube Sub-assy	03001000373	1
27	Chassis Sub-assy	01700000159P	1
28	Foam (Water Tray)	12311658	1
29	Radiator	49010252	1
30	Chassis Clamp	01211601	1
31	Wire Clamp	71010103	1
32	Main Board	30132212	1
33	Electric Box Assy 1	10000100730	1
34	Seat Board Sub-Assy	01708000004	1
35	Capacitor CBB61S	3301074714	1
36	Electric Box	01201700098	1
37	Terminal Board	42011103	1
38	Electric Box Assy	10000202695	1
39	LCD Cover Sub-assy	00018900010	1
40	LCD Board(Remote Control)	20121318	1
41	Membrane	22431132	1
42	Power Cord	4002046442	1
43	Remote Controller	30510065	1
44	Guide Blade	105116021	14
45	Guide Blade Lever	10581604	1
46	Front Case	20001601	1
47	Filter Sub-Assy	11121601	1
48	Air Intake Panel	20001434	1
49	Front Panel Assy	2000144102	1

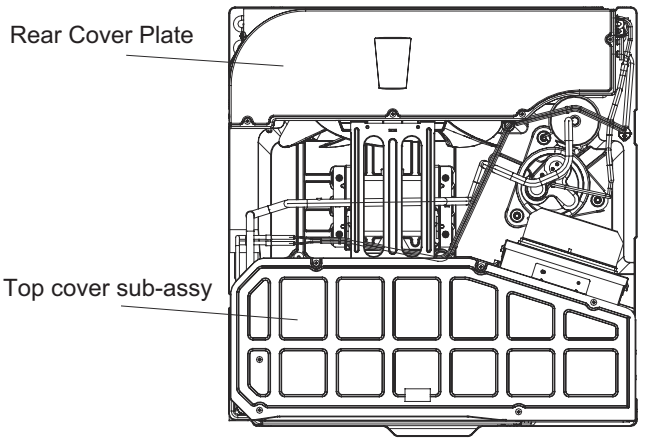
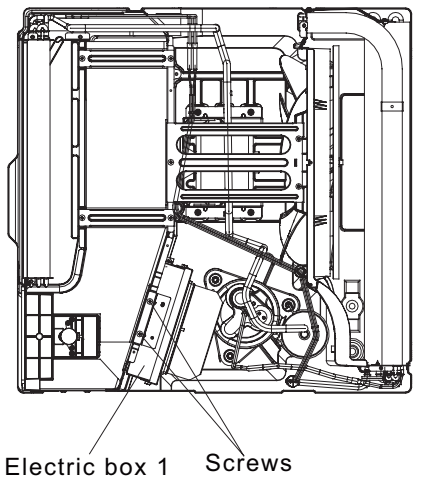
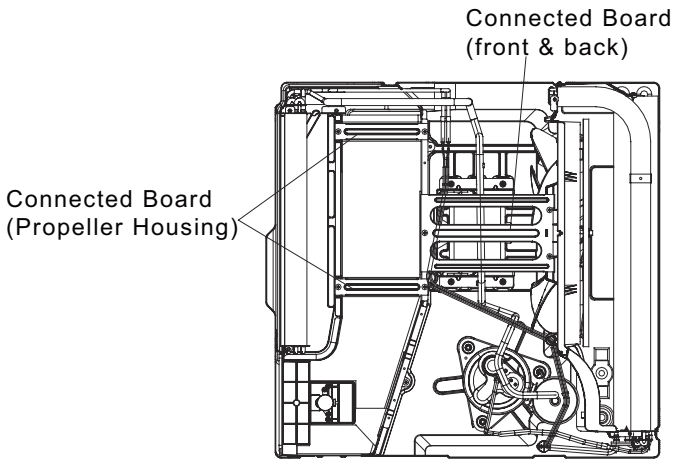
Above data is subject to change without notice.

11.Removal Procedure

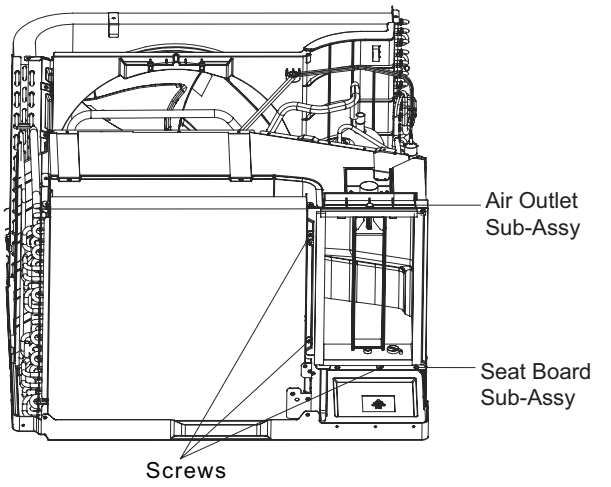
⚠ Caution: pull out the power,discharge the refrigerant completely before removal.

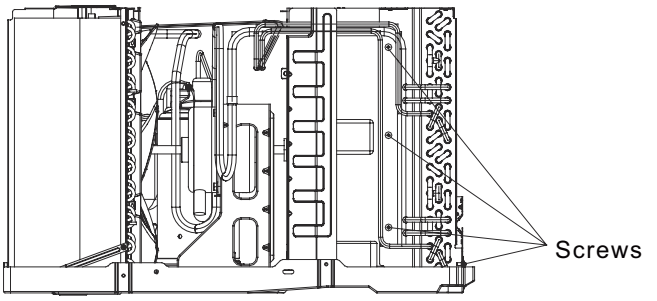
Step	Procedure
1. Remove panel assy	
Open the air-inlet panel; remove the filter; remove the screws in the middle, at the left side and right side of the panel; beat the clasp of cabinet slightly and then remove the panel.	
2. Remove cabinet	
Loosen the clasp fixing chassis;remove the screws fixing the rear part of cabinet and then pull out the unit.	

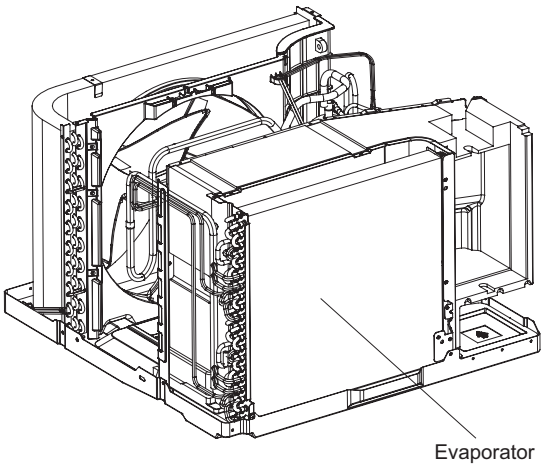
Step	Procedure
	 
3. Remove electric box 2 Remove remote control plate, earthing screw and temp sensor in turn. Then remove electric box 2 and controller cover plate sub-assy.	 

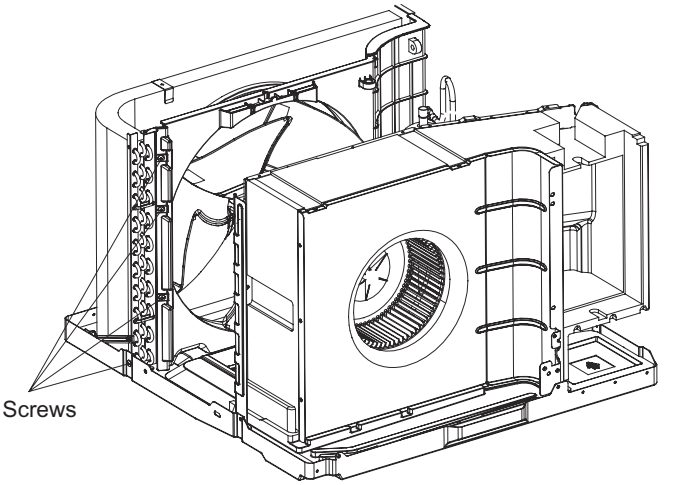
Step	Procedure
4. Remove top cover sub-assy and rear cover plate Remove screws fixing the upper cover plate and then remove the upper cover plate sub-assy; remove the fixing screws fixing the rear cover plate and then remove the rear cover plate.	
5. Remove electric box 1 Twist off screws fixing the electric box, pull out compressor wires and overload wires, remove wires of ambient temperature sensor, external tube temperature sensor and discharge temperature sensor, and then pull the electric upwards to remove it.	
6.Remove connected board(propeller housing)、connected board(front & back) Remove screws fixing connection board of propeller housing and front and rear connection board, and then remove the connection board (front & back) of propeller housing and front and rear connection board.	

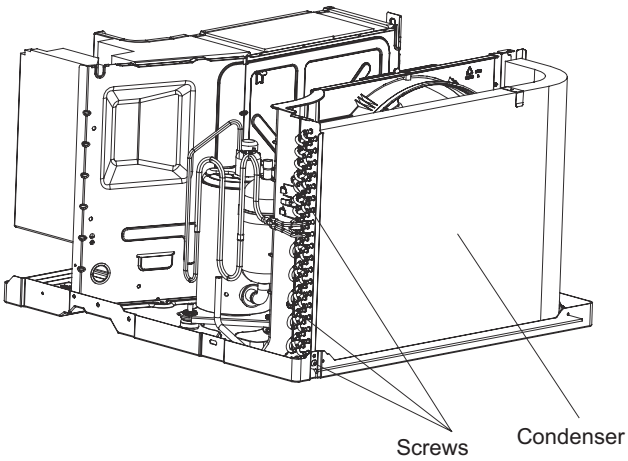
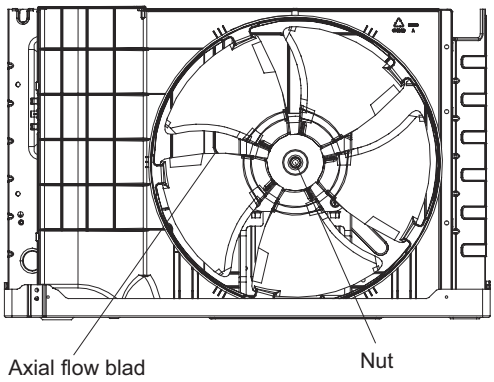
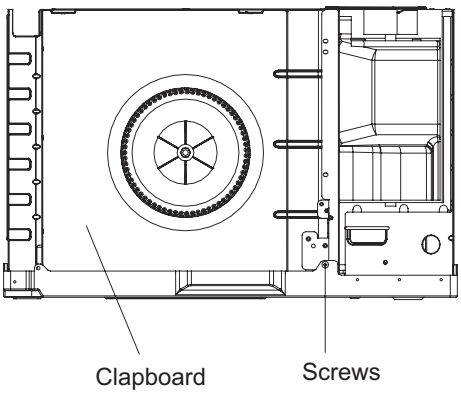
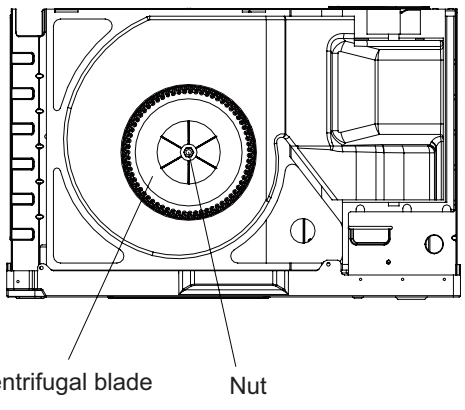
Step	Procedure
7. Remove Air Outlet Sub-Assy and Seat Board Sub-Assy	
	Remove the screws fixing the air outlet sub-assy,and then draw out air outlet sub-assy and seat board of air duct.
8. Remove evaporator	
	Unsolder each connection pipe (Note:discharge the refrigerant completely before unsoldering). Remove the screws fixing evaporator and then remove the evaporator.
9. Remove condenser	
	Unsolder each connection pipe (Note:discharge the refrigerant completely before unsoldering). Remove the screws fixing condenser and then remove the condenser.

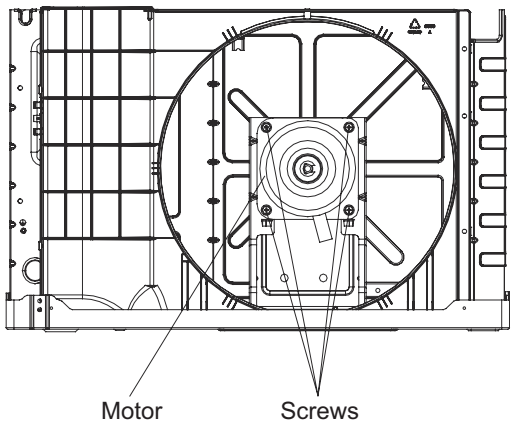
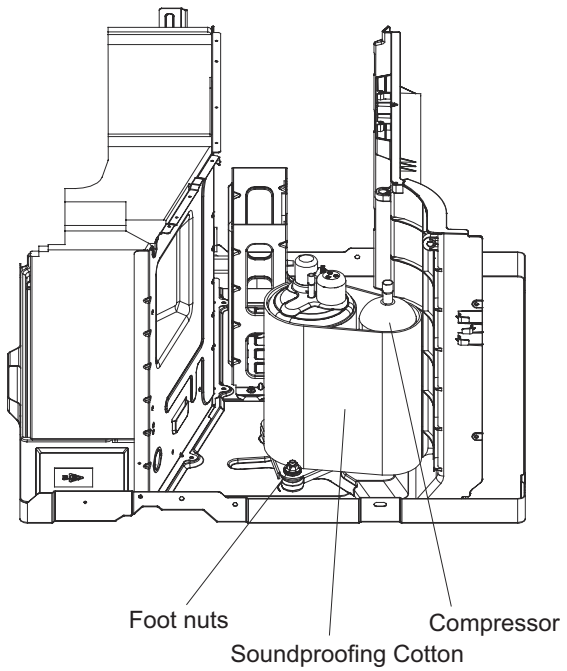








Step	Procedure	
		
10. Remove axial flow blade		
	Remove the nuts of axial flow blade; remove the washer and then remove the axial flow blade.	
11. Remove Clapboard and Centrifugal Fan		 
	Remove the screws fixing the isolation sheet, and then draw out the isolation sheet; Remove the nuts of centrifugal blade with wrench, take out the washer and then remove the centrifugal blade.	

Step	Procedure
12. Remove motor Remove the screws of motor support; take out the motor support; remove the screws of motor and then remove the motor.	
13. Remove compressor Unsolder each connection pipe (Note: discharge the refrigerant completely before unsoldering). Remove the foot nuts of Soundproofing Cotton compressor and then remove the compressor.	

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: Tf=Tcx1.8+32

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)		Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)		Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16		69/70	69.8	21		78/79	78.8	26
62/63	62.6	17		71/72	71.6	22		80/81	80.6	27
64/65	64.4	18		73/74	73.4	23		82/83	82.4	28
66/67	66.2	19		75/76	75.2	24		84/85	84.2	29
68	68	20		77	77	25		86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)		Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)		Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)
32/33	32	0		55/56	55.4	13		79/80	78.8	26
34/35	33.8	1		57/58	57.2	14		81	80.6	27
36	35.6	2		59/60	59	15		82/83	82.4	28
37/38	37.4	3		61/62	60.8	16		84/85	84.2	29
39/40	39.2	4		63	62.6	17		86/87	86	30
41/42	41	5		64/65	64.4	18		88/89	87.8	31
43/44	42.8	6		66/67	66.2	19		90	89.6	32
45	44.6	7		68/69	68	20		91/92	91.4	33
46/47	46.4	8		70/71	69.8	21		93/94	93.2	34
48/49	48.2	9		72	71.6	22		95/96	95	35
50/51	50	10		73/74	73.4	23		97/98	96.8	36
52/53	51.8	11		75/76	75.2	24		99	98.6	37
54	53.6	12		77/78	77	25				

Appendix 2: List of Resistance for Ambient Temperature Sensor

Resistance Table of Ambient Temperature Sensor (15K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-19	138.1		20	18.75		59	3.848		98	1.071
-18	128.6		21	17.93		60	3.711		99	1.039
-17	121.6		22	17.14		61	3.579		100	1.009
-16	115		23	16.39		62	3.454		101	0.98
-15	108.7		24	15.68		63	3.333		102	0.952
-14	102.9		25	15		64	3.217		103	0.925
-13	97.4		26	14.36		65	3.105		104	0.898
-12	92.22		27	13.74		66	2.998		105	0.873
-11	87.35		28	13.16		67	2.896		106	0.848
-10	82.75		29	12.6		68	2.797		107	0.825
-9	78.43		30	12.07		69	2.702		108	0.802
-8	74.35		31	11.57		70	2.611		109	0.779
-7	70.5		32	11.09		71	2.523		110	0.758
-6	66.88		33	10.63		72	2.439		111	0.737
-5	63.46		34	10.2		73	2.358		112	0.717
-4	60.23		35	9.779		74	2.28		113	0.697
-3	57.18		36	9.382		75	2.206		114	0.678
-2	54.31		37	9.003		76	2.133		115	0.66
-1	51.59		38	8.642		77	2.064		116	0.642
0	49.02		39	8.297		78	1.997		117	0.625
1	46.6		40	7.967		79	1.933		118	0.608
2	44.31		41	7.653		80	1.871		119	0.592
3	42.14		42	7.352		81	1.811		120	0.577
4	40.09		43	7.065		82	1.754		121	0.561
5	38.15		44	6.791		83	1.699		122	0.547
6	36.32		45	6.529		84	1.645		123	0.532
7	34.58		46	6.278		85	1.594		124	0.519
8	32.94		47	6.038		86	1.544		125	0.505
9	31.38		48	5.809		87	1.497		126	0.492
10	29.9		49	5.589		88	1.451		127	0.48
11	28.51		50	5.379		89	1.408		128	0.467
12	27.18		51	5.197		90	1.363		129	0.456
13	25.92		52	4.986		91	1.322		130	0.444
14	24.73		53	4.802		92	1.282		131	0.433
15	23.6		54	4.625		93	1.244		132	0.422
16	22.53		55	4.456		94	1.207		133	0.412
17	21.51		56	4.294		95	1.171		134	0.401
18	20.54		57	4.139		96	1.136		135	0.391
19	19.63		58	3.99		97	1.103		136	0.382

Resistance Table of Ambient Temperature Sensor (20K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-19	181.4		20	25.01		59	5.13		98	1.427
-18	171.4		21	23.9		60	4.948		99	1.386
-17	162.1		22	22.85		61	4.773		100	1.346
-16	153.3		23	21.85		62	4.605		101	1.307
-15	145		24	20.9		63	4.443		102	1.269
-14	137.2		25	20		64	4.289		103	1.233
-13	129.9		26	19.14		65	4.14		104	1.198
-12	123		27	18.13		66	3.998		105	1.164
-11	116.5		28	17.55		67	3.861		106	1.131
-10	110.3		29	16.8		68	3.729		107	1.099
-9	104.6		30	16.1		69	3.603		108	1.069
-8	99.13		31	15.43		70	3.481		109	1.039
-7	94		32	14.79		71	3.364		110	1.01
-6	89.17		33	14.18		72	3.252		111	0.983
-5	84.61		34	13.59		73	3.144		112	0.956
-4	80.31		35	13.04		74	3.04		113	0.93
-3	76.24		36	12.51		75	2.94		114	0.904
-2	72.41		37	12		76	2.844		115	0.88
-1	68.79		38	11.52		77	2.752		116	0.856
0	65.37		39	11.06		78	2.663		117	0.833
1	62.13		40	10.62		79	2.577		118	0.811
2	59.08		41	10.2		80	2.495		119	0.77
3	56.19		42	9.803		81	2.415		120	0.769
4	53.46		43	9.42		82	2.339		121	0.746
5	50.87		44	9.054		83	2.265		122	0.729
6	48.42		45	8.705		84	2.194		123	0.71
7	46.11		46	8.37		85	2.125		124	0.692
8	43.92		47	8.051		86	2.059		125	0.674
9	41.84		48	7.745		87	1.996		126	0.658
10	39.87		49	7.453		88	1.934		127	0.64
11	38.01		50	7.173		89	1.875		128	0.623
12	36.24		51	6.905		90	1.818		129	0.607
13	34.57		52	6.648		91	1.736		130	0.592
14	32.98		53	6.403		92	1.71		131	0.577
15	31.47		54	6.167		93	1.658		132	0.563
16	30.04		55	5.942		94	1.609		133	0.549
17	28.68		56	5.726		95	1.561		134	0.535
18	27.39		57	5.519		96	1.515		135	0.521
19	26.17		58	5.32		97	1.47		136	0.509

Resistance Table of Ambient Temperature Sensor (50K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-29	853.5		10	98		49	18.34		88	4.75
-28	799.8		11	93.42		50	17.65		89	4.61
-27	750		12	89.07		51	16.99		90	4.47
-26	703.8		13	84.95		52	16.36		91	4.33
-25	660.8		14	81.05		53	15.75		92	4.20
-24	620.8		15	77.35		54	15.17		93	4.08
-23	580.6		16	73.83		55	14.62		94	3.96
-22	548.9		17	70.5		56	14.09		95	3.84
-21	516.6		18	67.34		57	13.58		96	3.73
-20	486.5		19	64.33		58	13.09		97	3.62
-19	458.3		20	61.48		59	12.62		98	3.51
-18	432		21	58.77		60	12.17		99	3.41
-17	407.4		22	56.19		61	11.74		100	3.32
-16	384.5		23	53.74		62	11.32		101	3.22
-15	362.9		24	51.41		63	10.93		102	3.13
-14	342.8		25	49.19		64	10.54		103	3.04
-13	323.9		26	47.08		65	10.18		104	2.96
-12	306.2		27	45.07		66	9.83		105	2.87
-11	289.6		28	43.16		67	9.49		106	2.79
-10	274		29	41.34		68	9.17		107	2.72
-9	259.3		30	39.61		69	8.85		108	2.64
-8	245.6		31	37.96		70	8.56		109	2.57
-7	232.6		32	36.38		71	8.27		110	2.50
-6	220.5		33	34.88		72	7.99		111	2.43
-5	209		34	33.45		73	7.73		112	2.37
-4	198.3		35	32.09		74	7.47		113	2.30
-3	199.1		36	30.79		75	7.22		114	2.24
-2	178.5		37	29.54		76	7.00		115	2.18
-1	169.5		38	28.36		77	6.76		116	2.12
0	161		39	27.23		78	6.54		117	2.07
1	153		40	26.15		79	6.33		118	2.02
2	145.4		41	25.11		80	6.13		119	1.96
3	138.3		42	24.13		81	5.93		120	1.91
4	131.5		43	23.19		82	5.75		121	1.86
5	125.1		44	22.29		83	5.57		122	1.82
6	119.1		45	21.43		84	5.39		123	1.77
7	113.4		46	20.6		85	5.22		124	1.73
8	108		47	19.81		86	5.06		125	1.68
9	102.8		48	19.06		87	4.90		126	1.64

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